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Connection Design for Moment Frames and Braced Frames
Session 4: Bracing Connections
March 11, 2020



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Course Description

Bracing Connections
March 11, 2020

This session will present information on light and heavy bracing connections, and discuss the differences and similarities between the two. The applicable limit states for each will be identified, and demonstrated in design examples. The examples will apply the Uniform Force Method for analysis and design.



AISC Live Webinars

Learning Objectives

- Identify the Whitmore Section and explain how it is applied to the safe design of bracing connections both in tension and compression.
- Describe how to design bolts and welds that are subjected to a combination of tension and shear.
- List the limit states to consider in the design of a heavy bracing connection.
- Explain the Uniform Force Method and use it to design the connection between a gusset plate and the beam and column of a bracing connection.



Connection Design for Moment Frames and Braced Frames

Session 4: Bracing Connections

March 11, 2020



Brad Davis, PhD, SE
Associate Professor, University of Kentucky
Owner, Davis Structural Engineering



SCHEDULE


- February 19, 2020 Moment Connections Part I
- February 26, 2020 Moment Connections Part II
- March 4, 2020 Introduction to Seismic Connections
- March 11, 2020 Bracing Connections



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Basic Bracing Connections

Welded to Column Flange




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Bolted-Welded Basic Bracing Connections

Limit States

- Angles
 - Tensile Yielding
 - Tensile Rupture
 - Block Shear
- Shear Transfer
 - Bolt Shear Rupture
 - Bearing (Angle and Plate)
 - Tearout (Angle and Plate)




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Bolted-Welded Basic Bracing Connections

Limit States

- Plate
 - Tensile Yielding on Whitmore Section
 - Tensile Rupture on Whitmore Section
 - Compressive Yielding / Buckling on Whitmore Section
 - Brace in Compression
 - Block Shear
 - Multiple Rows of Bolts
 - Base Metal Strength




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Bolted-Welded Basic Bracing Connections

Limit States

Whitmore Section
 (Manual Figure 9-1)

“Whitmore Section doesn't control.”

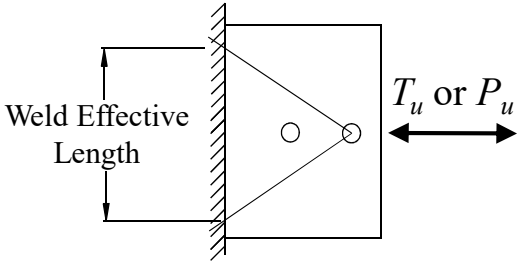


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Bolted-Welded Basic Bracing Connections

Limit States


- Whitmore Section



Weld Effective Length

T_u or P_u

Engineering Judgment



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Bolted-Welded Basic Bracing Connections

Limit States

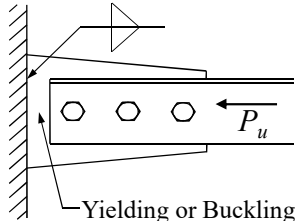
Plate Compression per *Spec.* J4.4

$$P_u \leq \phi P_n \quad \phi = 0.90$$

If $L_c/r \leq 25$, then


$$\phi P_n = \phi F_y A_g$$

Otherwise

$$\phi P_n \text{ per Chapter E}$$


Yielding or Buckling

$L_c = KL \rightarrow$ See Design Guide 29.



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Bolted-Welded Basic Bracing Connections

Limit States

- Weld Rupture Design Strength

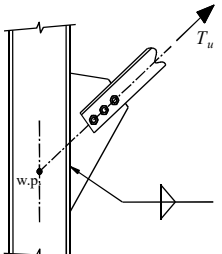

$$\phi R_n = \phi F_{mw} A_{we} \text{ (Spec. Eq. J2-3)}$$

$$F_{mw} = 0.60 F_{EXX} (1.0 + 0.50 \sin^{1.5} \theta)$$

Or, for 70 ksi welds:

$$\phi R_n = 1.392 D l (1.0 + 0.50 \sin^{1.5} \theta)$$

Manual Eq. 8-1

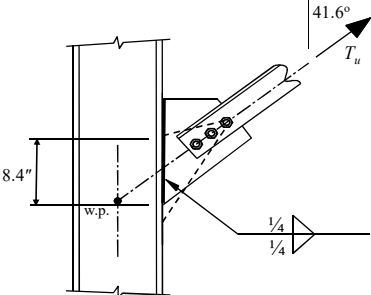
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Bolted-Welded Basic Bracing Connections

Ex. Weld Strength, 70 ksi

Effective Weld Length

- Whitmore 30° Spread
- Concentric with line of action of brace force.




$$\begin{aligned} \phi R_n &= 1.392 D l (1.0 + 0.50 \sin^{1.5} \theta) \\ &= 1.392 (4) (8.4" - 0.25") (2 \text{ welds}) (1.0 + 0.50 \sin^{1.5} 41.6^\circ) \\ &= 115 \text{ kips} \geq T_u \end{aligned}$$


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Welded-Bolted Basic Bracing Connections

Bolted to Column Flange




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Welded-Bolted Basic Bracing Connections

Limit States

- Angles
 - Tensile Yielding
 - Tensile Rupture
 - Base Metal Strength
- Angle-to-Stem Weld
 - Weld Rupture




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Welded-Bolted Basic Bracing Connections

Limit States

- Tee Stem
 - Tensile Yielding on Whitmore Section
 - Tensile Rupture on Whitmore Section
 - Compression on Whitmore Section
 - Brace in Compression
 - Block Shear
 - Shear Yielding




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Welded-Bolted Basic Bracing Connections

Limit States

- Tee Flange
 - Flange Bending / Prying Action, *Manual* Page 9-10
 - Shear Yielding
 - Shear Rupture
 - Block Shear

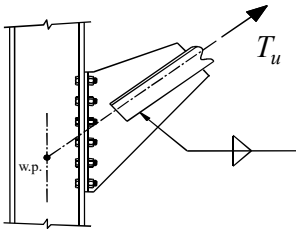



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Welded-Bolted Basic Bracing Connections

Limit States

- Bolts
 - Combined Tension and Shear
- Shear Transfer
- Slip Resistance (SC Only)
- Column Flange
 - Flange Bending / Prying Action
- Column Web
 - Web Local Yielding
 - Web Local Crippling
 - Brace in Compression




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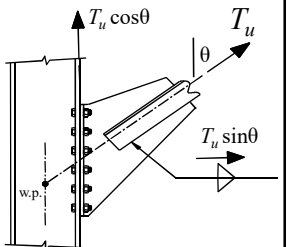
Welded-Bolted Basic Bracing Connections


Example. Evaluate the slip resistance of the connection.
 $T_u = 150$ kips, $\theta = 50^\circ$, 3/4 in. Gr. A325-SC Bolts, Class B, OVS Holes.
 Spec. Eq. J3-4 & J3-5a:

$$\phi R_n = \phi \mu D_u h_f T_b n_s k_{sc} / \text{bolt}$$

$\phi = 0.85$ $\mu = 0.5$ $D_u = 1.13$
 $h_f = 1.0$ $T_b = 28$ kips $n_s = 1$

Spec. Eq. J3-5a:

$$k_{sc} = 1 - \frac{T_u \sin \theta}{D_u T_b n_b} = 1 - \frac{(150 \text{ kips}) \sin 50^\circ}{(1.13)(28 \text{ kips})(12)} = 0.697$$



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Welded-Bolted Basic Bracing Connections

Example. Check Slip Resistance.

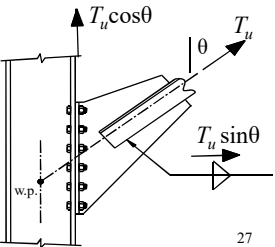
$T_u = 150$ kips $\phi = 1.0$ $\mu = 0.5$ $D_u = 1.13$
 $h_f = 1.0$ $T_b = 28$ kips $n_s = 1$ $k_{sc} = 0.697$


$$\phi R_n = \phi \mu D_u h_f T_b n_s k_{sc} / \text{bolt}$$

$$= (0.85)(0.50)(1.13)(1.0)(28 \text{ kips})(1)(0.697)$$

$$= 9.37 \text{ kips/bolt}$$

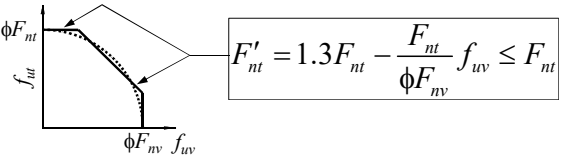
$\sum \phi R_n = (9.37 \text{ kips})(12) = 112 \text{ kips}$
 $T_u \cos \theta = (150 \text{ kips})(\cos 50^\circ)$
 $= 96.4 \text{ kips} < 112 \text{ kips}$ **OK**




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Welded-Bolted Basic Bracing Connections

Example. Check Bolt Design Strength ($V_u + T_u$)
 3/4 in. Gr. A325-N Bolts, Thick Plate Design: $q_u = 0.0$



Shear: $R_u \leq \phi R_n = \phi F_{nv} A_b \Rightarrow f_{uv} \leq \phi F_{nv}$ (Spec. J3-1)

Tension + Shear: $R_u \leq \phi R_n = F'_m A_b$ (Spec. J3-2 & J3-3a)


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Heavy Bracing Connections

- Gusset plate usually welded to beam.
- Gusset plate usually bolted to column.
 - Single Plate Connection
 - Double Angles
- Forces at beam and column are indeterminate.
 - Recommended: Uniform Force Method in *Manual* Part 13 and DG29.

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Heavy Bracing Connections

Internal Force Distribution

- Brace-to-Gusset Plate Forces (Claw Angles)

$$R_{u,web} = P_u (A_{web}/A)$$

$$R_{u,angles} = P_u (A_{flanges}/A)$$

$$(A - ht_w)/A$$

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Heavy Bracing Connections

Internal Force Distribution

- Gusset Plate Forces at Column and Beam (*Manual* Part 13)

(a) External Forces

(b) FBD of Gusset Plate

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Heavy Bracing Connections

Lower Bound Theorem

- DG29 Chapter 4
 - Corner connections are statically indeterminate.
 - Infinite number of force fields (combinations of H_c , V_c , M_c , H_b , V_b , and M_b).
 - The force field that produces the maximum ultimate strength is closest to the true solution.
 - Choice of forces affects economy of the connection.

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Steel Design Guide

Vertical Bracing Connections—
Analysis and Design

Heavy Bracing Connections

Lower Bound Theorem

- The force field that produces the maximum ultimate strength is closest to the true solution.

Conservative Prediction
Selected Force Field for Design

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Heavy Bracing Connections

Lower Bound Theorem

- Requirements of the LBT
 - The force field must be statically admissible.
 - $\Sigma F_H = 0$
 - $\Sigma F_V = 0$
 - $\Sigma M = 0$
 - No limit state can be exceeded.
 - $R_u \leq \phi R_n$ for all limit states.
 - Ductile limit states to allow some redistribution of forces.

Statically admissible and safe force field.

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Heavy Bracing Connections

Example – KISS Method (DG29)

$H_c = V_b = 0.0$

$M_b \text{ and } M_c \text{ required for } \Sigma M = 0.$

Fig. 4-1. KISS method admissible force field.

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Heavy Bracing Connections

Uniform Force Method (DG29 and Manual Ch. 13)

- Eliminates moments on gusset plate.
- Complies with LBT.
- Shown to produce safe and economical designs.
- Emphasized in DG29 and Manual Chapter 13.

Fig. 4-4a. Uniform force method admissible force field at gusset plate interface.

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Heavy Bracing Connections

Uniform Force Method

No moments on gusset plate.

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Heavy Bracing Connections

Uniform Force Method

- $e_b = \text{beam } d / 2$
- $e_c = \text{column } d / 2$
- $\alpha = \text{face of column to centroid of gusset-to-beam connection.}$
- $\beta = \text{face of beam to centroid of gusset-to-column connection.}$
- No gusset moments if:

$$\alpha - \beta \tan \theta = e_b \tan \theta - e_c \quad (\text{Manual Eq. 13-1})$$
- Select α or β and compute the other.

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Heavy Bracing Connections

Uniform Force Method

$$\Sigma F_H = 0$$

$$T \sin \theta = R_c \sin \phi_c + R_b \cos \phi_b \quad (1)$$

$$\Sigma F_V = 0$$

$$T \cos \theta = R_c \cos \phi_c + R_b \sin \phi_b \quad (2)$$

Combine (1) and (2) and use angle relationships to obtain...

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Heavy Bracing Connections

Uniform Force Method

$$r = \sqrt{(\alpha + e_c)^2 + (\beta + e_b)^2}$$

$$V_c = \frac{\beta}{r} T \quad H_c = \frac{e_c}{r} T$$

$$H_b = \frac{\alpha}{r} T \quad V_b = \frac{e_b}{r} T$$

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Heavy Bracing Connection Example

Objectives

- Forces by UFM
- Select plate dimensions.
- Evaluate selected limit states.

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Heavy Bracing Connection Example

Materials

Bolts: 7/8 in. A490-X
 Holes: 15/16 in. STD
 Beam / Column: A992
 Welds: E70xx
 Plate: A572 Gr 50

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Heavy Bracing Connection Example

Determine Gusset Forces using the UFM

$$r = \sqrt{(\alpha + e_c)^2 + (\beta + e_b)^2}$$

$$V_c = \frac{\beta}{r} T \quad H_c = \frac{e_c}{r} T$$

$$H_b = \frac{\alpha}{r} T \quad V_b = \frac{e_b}{r} T$$

Column W14x99 $d = 14.2$ in. $\rightarrow e_c = 7.10$ in.
 Beam W21x83 $d = 21.4$ in. $\rightarrow e_b = 10.7$ in.
 $V_u = T_u \cos \theta = (840 \text{ kips}) \cos 47.17^\circ = 571$ kips
 $H_u = T_u \sin \theta = (840 \text{ kips}) \sin 47.17^\circ = 616$ kips

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Heavy Bracing Connection Example

Select Trial α and β

α :
 Try 7/16 in. fillet welds.
 Select length of weld to resist 616 kips.
 $L_w = 616 \text{ kips} / [(1.392)(7)(2)] = 31.6$ in. \rightarrow try $\alpha = 17.5$ in.

β :
 $\alpha - \beta \tan \theta = e_b \tan \theta - e_c$
 $17.5 \text{ in.} - \beta \tan 47.17^\circ = (10.7 \text{ in.}) \tan 47.17^\circ - 7.10$ in.
 $\beta = 12.1$ in. Try 7 rows of bolts.
 $\beta = 3-1/8 \text{ in.} + (3)(3 \text{ in.}) = 12-1/8$ in.

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Heavy Bracing Connection Example

Compute Interface Forces

$\alpha = 17.5 \text{ in.}$ $\beta = 12.1 \text{ in.}$
 $e_c = 7.10 \text{ in.}$ $e_b = 10.7 \text{ in.}$

$$r = \sqrt{(\alpha + e_c)^2 + (\beta + e_b)^2}$$

$$= \sqrt{(17.5 \text{ in.} + 7.10 \text{ in.})^2 + (12.1 \text{ in.} + 10.7 \text{ in.})^2}$$

$$= 33.5 \text{ in.}$$

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Heavy Bracing Connection Example

Compute Interface Forces

$$H_c = \frac{e_c}{r} P = \frac{7.10 \text{ in.}}{33.5 \text{ in.}} (840 \text{ kips}) = 178 \text{ kips}$$

$$V_c = \frac{\beta}{r} P = \frac{12.1 \text{ in.}}{33.5 \text{ in.}} (840 \text{ kips}) = 303 \text{ kips}$$

$$H_b = \frac{\alpha}{r} P = \frac{17.5 \text{ in.}}{33.5 \text{ in.}} (840 \text{ kips}) = 438 \text{ kips}$$

$$V_b = \frac{e_b}{r} P = \frac{10.7 \text{ in.}}{33.5 \text{ in.}} (840 \text{ kips}) = 268 \text{ kips}$$

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Heavy Bracing Connection Example

Interface Forces

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Heavy Bracing Connection Example

Gusset-to-Beam Weld

$$R_u = \sqrt{(438 \text{ kips})^2 + (268 \text{ kips})^2} = 513 \text{ kips}$$

$$\theta = \text{atan}(268 \text{ kips} / 438 \text{ kips}) = 31.5^\circ$$

$$D_{reqd} = (513 \text{ kips}) / [(1.392)(33.5 \text{ in.})(1 + 0.5 \sin^{1.5} 31.5^\circ)(2)] = 4.63$$

Increase 25%: $(1.25)(4.63) = 5.78 \rightarrow 3/8 \text{ in. D.S. fillet weld.}$

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Heavy Bracing Connection Example

Gusset Plate Strength at Beam

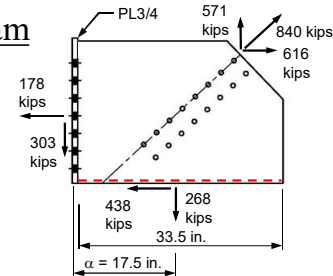
Try 1 in. thick, A572 Gr 50

$$T_u = 268 \text{ kips}$$

$$V_u = 438 \text{ kips}$$

$$\phi T_n = \phi F_y A_g = (0.9)(50 \text{ ksi})(1 \text{ in.})(33.5 \text{ in.}) \\ = 1510 \text{ kips} > T_u = 268 \text{ kips} \text{ OK}$$

$$\phi V_n = \phi 0.6 F_y A_{gv} = (1.0)(0.6)(50 \text{ ksi})(1 \text{ in.})(33.5 \text{ in.}) \\ = 1010 \text{ kips} > V_u = 438 \text{ kips} \text{ OK}$$



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Heavy Bracing Connection Example

Beam Web Local Yielding

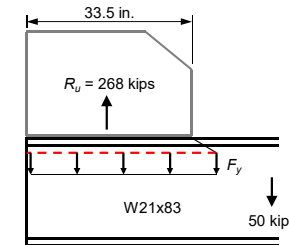
W21x83 A992

$$t_w = 0.515 \text{ in.}$$

$$k_{des} = 1.34 \text{ in.}$$

$$\phi R_n = \phi F_y t_w (2.5k + l_b) \text{ (Spec. Eq. J10-3)} \\ = (1.00)(50 \text{ ksi})(0.515 \text{ in.})[2.5(1.34 \text{ in.}) + 33.5 \text{ in.}] \\ = 949 \text{ kips} > 268 \text{ kips, OK}$$

Note: Beam-to-column connection must be designed for a shear of $V_u = \pm 268 \text{ kips} + 50 \text{ kips}$. (Checks not shown.)



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Heavy Bracing Connection Example

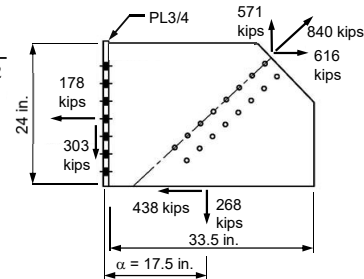
Gusset-to-End-Plate Weld

$$R_u = \sqrt{(178 \text{ kips})^2 + (303 \text{ kips})^2} \\ = 351 \text{ kips}$$

$$\theta = \text{atan}(178 \text{ kips} / 303 \text{ kips}) \\ = 30.4^\circ$$

$$D_{reqd} = (351 \text{ kips}) / [(1.392)(24.0 \text{ in.})(1 + 0.5 \sin^{1.5} 30.4^\circ)(2)] \\ = 4.45 \text{ (Min. is } 1/4 \text{ in. from Spec. Table J2.3)}$$

Use 5/16 in. double-sided fillet welds.



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Heavy Bracing Connection Example

Check End-Plate-to-Column Connection

W14x99 A992

$$b_f = 14.6 \text{ in.}$$

$$t_f = 0.780 \text{ in.}$$

$$g = 5 \text{ in.}$$

$$14 - 7/8 \text{ in.}$$

$$\text{Gr. A490-X}$$

Manual Tables 7-1
 and 7-2:

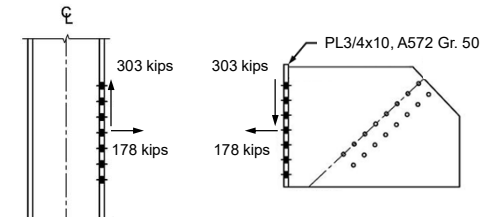
$$\phi r_{mv} = 37.9 \text{ kips}$$

$$\phi r_{nt} = 51.0 \text{ kips}$$

$$r_{uv} = 303 \text{ kips} / 14 = 21.6 \text{ kips} < \phi r_{mv} = 37.9 \text{ kips}$$

$$r_{ut} = 178 \text{ kips} / 14 = 12.7 \text{ kips} < \phi r_{nt} = 51.0 \text{ kips}$$

OK so far.



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Heavy Bracing Connection Example

End-Plate Bending / Prying Action
 Assumed no prying action.
Manual Part 9
 3/4 in. x 10 in. end plate and 1 in. gusset plate

$q_u = 0.0$

$r_{ut} = 12.7 \text{ kips}$

$b = (5 \text{ in.} - 1 \text{ in.}) / 2 = 2 \text{ in.}$

$7/8 \text{ in. bolt}$

$g = 5 \text{ in.}$

$r_{ut} = 12.7 \text{ kips}$

$q_u = 0.0$

$b' = 2 \text{ in.} - (7/8 \text{ in.}) / 2 = 1.56 \text{ in.}$

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Heavy Bracing Connection Example

End-Plate Bending / Prying Action

Critical Section per Bolt Row

$s = 3 \text{ in.}$

$p = \min \left\{ \begin{array}{l} s = 3 \text{ in.} \\ 2(1.75b) = 7 \text{ in.} \end{array} \right.$

$$t_{np} = \sqrt{\frac{4r_{ut}b'}{\phi p F_u}}$$

$$= \sqrt{\frac{(4)(12.7 \text{ kips})(1.56 \text{ in.})}{(0.9)(3 \text{ in.})(65 \text{ ksi})}}$$

$$= 0.672 \text{ in.} < 3/4 \text{ in.}$$

No prying action due to end plate bending.
 Similar at column flange → no prying.

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Heavy Bracing Connection Example

End-Plate to Column Bolts

14 – 7/8 in. Gr. A490-X Bolts

$r_{uv} = 303 \text{ kips} / 14 = 21.6 \text{ kips}$
 $r_{ut} = 178 \text{ kips} / 14 = 12.7 \text{ kips}$

Spec. Table J3.2: $F_{nv} = 84 \text{ ksi}$ and $F_{nt} = 113 \text{ ksi}$

$f_{uv} = 21.6 \text{ kips} / 0.601 \text{ in.}^2 = 35.9 \text{ ksi} < \phi F_{nv} = 63.0 \text{ ksi}$, OK
 (Bearing and tearout must be considered also.)

$$F'_{nt} = 1.3F_{nt} - \frac{F_{nt}}{\phi F_{nv}} f_{uv} = 1.3(113 \text{ ksi}) - \frac{113 \text{ ksi}}{63.0 \text{ ksi}} (35.9 \text{ ksi})$$

$$= 82.5 \text{ ksi} (< 113 \text{ ksi}) \quad (\text{Spec. Eq. J3-3a})$$

$$\phi R_n = \phi F'_{nt} A_b = (0.75)(82.5 \text{ ksi})(0.601 \text{ in.}^2) \quad (\text{Spec. Eq. J3-2})$$

$$= 37.2 \text{ kips} > r_{ut} = 12.7 \text{ kips}, \text{ OK}$$

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Heavy Bracing Connection Example

Check Column Local Web Yielding

W14x99 A992

$t_w = 0.485 \text{ in.}$
 $k_{des} = 1.38 \text{ in.}$

$$\phi R_n = \phi F_{yw} t_w (5k + l_b) \quad (\text{Spec. Eq. J10-2})$$

$$= (1.00)(50 \text{ ksi})(0.485 \text{ in.}) [5(1.38 \text{ in.}) + 18 \text{ in.}]$$

$$= 604 \text{ kips} > 178 \text{ kips}, \text{ OK}$$

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Heavy Bracing Connection Example

Beam-to-Column Connection

This Load Case: Compression

Limit States
 Web Local Yielding
 Web Local Crippling
 Web Compression Buckling
 Shear (High)
 Beam shear yielding
 Beam-to-EP Weld
 Shear Transfer

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Heavy Bracing Connection Example

Check Column Web Local Yielding

W14x99 A992
 $t_w = 0.485$ in.
 $k_{des} = 1.38$ in.

Conservatively,
 $l_b = d_b = 21.4$ in.

$$\phi R_n = \phi F_y t_w (5k + l_b) \quad (\text{Spec. Eq. J10-2})$$

$$= (1.00)(50 \text{ ksi})(0.485 \text{ in.}) [5(1.38 \text{ in.}) + 21.4 \text{ in.}]$$

$$= 686 \text{ kips} > 278 \text{ kips, OK}$$

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Heavy Bracing Connection Example

Column Shear

W14x99 A992
 $t_w = 0.485$ in.
 $d = 14.2$ in.
 $h/t_w = 23.5$

Spec. G2.1(a) applies.

$$\phi V_n = \phi 0.6 F_y A_w C_{v1}$$

$$= (1.00)(0.6)(50 \text{ ksi})(0.485 \text{ in.})(14.2 \text{ in.})(1.00)$$

$$= 207 \text{ kips} > 178 \text{ kips, OK}$$

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Heavy Bracing Connection Example

Check Column Web Local Crippling

W14x99 A992
 $t_w = 0.485$ in.
 $t_f = 0.780$ in.
 $d = 14.2$ in.

$l_b = d_b = 21.4$ in.

Use Eq. J10-4 since $@ > d/2$.

$$\phi R_n = \phi 0.80 t_w^2 \left[1 + 3 \left(\frac{l_b}{d} \right) \left(\frac{t_w}{t_f} \right)^{1.5} \right] \sqrt{\frac{E F_y t_f}{t_w}} Q_f$$

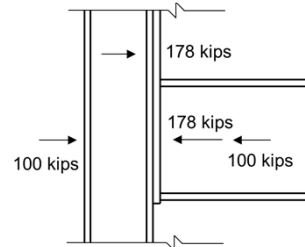
$$= 693 \text{ kips} > R_u = 278 \text{ kips, OK}$$

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Heavy Bracing Connection Example

Check Column Web Compression Buckling

W14x99 A992
 $t_w = 0.485$ in.
 $h/t_w = 23.5 \rightarrow h = 11.4$ in.



$$\phi R_n = \phi \frac{24t_w^3 \sqrt{EF_{yw}}}{h} Q_f \quad (\text{Spec. Eq. J10-8})$$

$$= (0.90) \frac{(24)(0.485 \text{ in.})^3 \sqrt{(29000 \text{ ksi})(50 \text{ ksi})}}{11.4 \text{ in.}} (1.0)$$

$$= 260 \text{ kips} < R_u = 278 \text{ kips, NG, Add Stiffeners}$$



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Heavy Bracing Connection Example

Notes

- All limit states have not been checked.
- See DG29 for complete design examples illustrating all limit states.
- If the brace force is compressive:
 - Beam-to-column connection is in tension. Limit states same as those shown in this example for the gusset-to-column connection.
 - Beam web local crippling applies.
 - Gusset plate flexural buckling applies. $K = 0.5$ for this case (DG29).

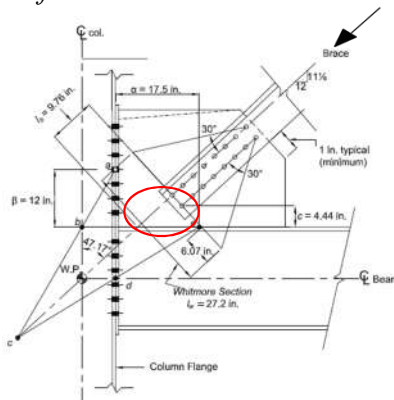


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Heavy Bracing Connection Example

Gusset Plate Compression Yielding / Buckling

Specification J4.4



$K = 0.5$

See DG29
 for other
 cases. Some
 have $K = 1.2$.



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THE END!!
 Thank You for
 Attending!!



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AISC | Questions?




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Single-Session Registrants

CEU / PDH Certificates

- You will receive an email on how to report attendance from: registration@aisc.org.
- Be on the lookout: Check your spam filter! Check your junk folder!
- Completely fill out online form. Don't forget to check the boxes next to each attendee's name!




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Single-Session Registrants

CEU / PDH Certificates

- Reporting site (URL will be provided in the forthcoming email).
- Username: Same as AISC website username.
- Password: Same as AISC website password.



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4-Session Registrants

CEU / PDH Certificates

One certificate will be issued at the conclusion of the course.



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4-Session Registrants

Attendance and PDH Certificates

- You have two options to receive credit for a given session.
 - Option 1: Watch the live session. Credit for live attendance will be displayed on the Course Resources table within two days of the session.
 - Option 2: Watch the recording and pass the associated quiz.

Videos and Quizzes

- For each session, find access by the end of the day, Friday, after the live air date. (An email will be sent from webinars@aisc.org.)
- Quiz scores are displayed in the Course Resources table.

Distribution of Certificates

All certificates will be issued after the course is completed. Only the registrant will receive a certificate for the course.



4-Session Registrants

Course Resources

Find all your handouts, quizzes and quiz scores, recording access, and attendance information in one place!



4-Session Registrants

Course Resources

Go to www.aisc.org and sign in.



4-Session Registrants

Course Resources

Go to www.aisc.org and sign in.

4-Session Registrants

Course Resources



AISC > MY ACCOUNT > COURSE RESOURCES

Course Resources

Event	Start Date
Session: Design of Steel	2/12/2020 12:00:00 AM
4-Session Package: Design of Facade Attachments	5/9/2019 1:00:00 PM
NSI 20.8-Session Package: High School 20.8 - Fundamentals of Connection Design	10/12/2017 7:00:00 PM
NSI 20.8-Session Package: High School 20.8 - Seismic Design of Steel	11/2/2018 7:00:00 PM
NSI 27.8-Session Package: High School 27.8 - Design of Facade Attachments	7/16/2018 7:00:00 PM
NSI 28.8-Session Package: High School 28.8 - Steel Construction: NIS To Topstory Out	10/15/2018 7:00:00 PM
NSI 28.8-Session Package: High School 28.8 - Connection Design	2/4/2019 7:00:00 PM
NSI 29.8-Session Package: High School 29.8 - Classical Methods of Structural Analysis	6/3/2019 7:00:00 PM
8-Session Package: Seismic Design of Steel - Concrete & Steel	7/16/2018 1:00:00 PM

4-Session Registrants

Course Resources

AISC > MY ACCOUNT > COURSE RESOURCES > DESIGN OF FACADE ATTACHMENTS PACKAGE RESOURCES

Design of Facade Attachments:

4-SESSION PACKAGE RESOURCES

Event	Date	Handouts	Video	Quiz	Attendance	
FD: Facade Fundamentals	N/A	Completed	Video	Pass Passcode: AZN5L7E	Pass Score: 100	N/A
1.1 Facade Attachments Part 1	May 9 2019 1:00PM EDT	Completed	Available 05/11/2019 5:00PM EDT	Available 05/12/2019 3:00 PM EDT	Pending	
1.2 Facade Attachments Part 2	May 16 2019 1:00PM EDT	Completed	Available 05/18/2019 5:00PM EDT	Available 05/19/2019 3:00 PM EDT	Pending	
1.3 Facade Attachments - Building Level Chills	May 23 2019 1:00PM EDT	Completed	Available 05/25/2019 3:00PM EDT	Available 05/26/2019 3:00 PM EDT	Pending	
Final Exam	N/A			Available 5/27/2019 5:00 PM EDT		



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