

AISC Live Webinars

Thank you for joining our live webinar today.
We will begin shortly. Please standby.

Drawing Details: The Good, The Bad, & The Ugly
May 13, 2021



AISC Live Webinars

Today's live webinar will begin shortly. Please stand by.

Today's audio will be broadcast through the internet. Please be sure to turn up the volume on your speakers.

Please type any questions or comments in the Q&A window.



AISC Live Webinars

AIA Credit

AISC is a Registered Provider with The American Institute of Architects Continuing Education Systems (AIA/CES). Credit(s) earned on completion of this program will be reported to AIA/CES for AIA members. Certificates of Completion for both AIA members and non-AIA members are available upon request.

This program is registered with AIA/CES for continuing professional education. As such, it does not include content that may be deemed or construed to be an approval or endorsement by the AIA of any material of construction or any method or manner of handling, using, distributing, or dealing in any material or product.

Questions related to specific materials, methods, and services will be addressed at the conclusion of this presentation.



AISC Live Webinars

Copyright Materials

This presentation is protected by US and International Copyright laws. Reproduction, distribution, display and use of the presentation without written permission of AISC is prohibited.

© The American Institute of Steel Construction 2021

The information presented herein is based on recognized engineering principles and is for general information only. While it is believed to be accurate, this information should not be applied to any specific application without competent professional examination and verification by a licensed professional engineer. Anyone making use of this information assumes all liability arising from such use.



AISC Live Webinars

Course Description

Drawing Details: The Good, The Bad, and The Ugly
May 13, 2021

All contract documents have details to convey information, but not all details are created equal. This webinar will review examples of drawing details for clarity and simplification, identify issues such as load path, and explore potential corrections to bad details.



AISC Live Webinars

Learning Objectives

- List features of a good structural steel drawing detail.
- Identify examples of structural details that do not provide valid load paths.
- Describe some common problems with connections to hollow structural sections and how they might be avoided.
- Demonstrate the value of drawing conceptual details with realistic geometry.



Drawing Details: The Good, The Bad, and The Ugly



Matthew B. Kawczenski, P.E., S.E., F.SEI
Pennsylvania Regional Director
McLaren Engineering Group
Allentown, PA



Michael T. Kempfert, P.E.
Vice President
CSD Structural Engineers
Milwaukee, WI



Webinar Outline

- Introduction
- Define Good, Bad, Ugly Details
- Examples
- Tips for Better Details & Connections
- Assessment and Q/A



Webinar Outline

- **Introduction**
- **Define Good, Bad, Ugly Details**
- **Examples**
- **Tips for Better Details & Connections**
- **Assessment and Q/A**



9

Drawing Details: The Good, The Bad, and The Ugly

Connections are essential to steel-framed structures

- Connect framing members to one another
 - Allow loads to transfer between members
 - Provide a complete load path to the foundation
- Drawing details need to accurately show how this is accomplished
 - Does new technology help or hurt?



10

Webinar Outline

- **Introduction**
- **Define Good, Bad, Ugly Details**
- **Examples**
- **Tips for Better Details & Connections**
- **Assessment and Q/A**



11

Drawing Details: The Good

What makes a *good* detail?

- Valid load path
- Satisfies all limit states
- Easy to fabricate
- Easy to install
- Economical



12

Drawing Details: The Good

Where to find examples of good details:

- AISC Manual Parts 9 – 14



13

Drawing Details: The Good

Where to find examples of good details:

- AISC Manual Parts 9 – 14
- AISC Design Examples

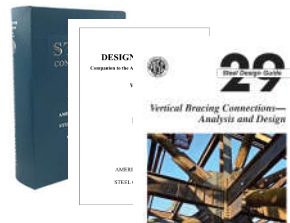


14

Drawing Details: The Good

Where to find examples of good details:

- AISC Manual Parts 9 – 14
- AISC Design Examples
- AISC Design Guides
 - Design Guide 4 – Moment Connections
 - Design Guide 29 – Vertical Bracing Connections

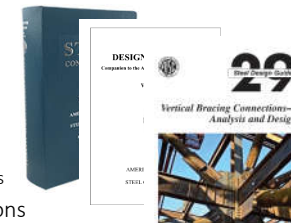


15

Drawing Details: The Good

Where to find examples of good details:

- AISC Manual Parts 9 – 14
- AISC Design Examples
- AISC Design Guides
 - Design Guide 4 – Moment Connections
 - Design Guide 29 – Vertical Bracing Connections
- Numerous textbooks and other publications



16

Drawing Details: The Bad

What makes a *bad* detail?

- Invalid load path
- Limit state(s) are exceeded



17

Drawing Details: The Ugly

What makes an *ugly* detail?

- Valid load path
- Satisfies all limit states
- Not easily fabricated and/or installed
 - Typically a result of
 - Geometry
 - Member selection
- Not economical
 - Typically a result of overly restrictive design requirements and limitations shown on the design drawings



18

Drawing Details: Bad vs. Ugly

- Bad Details
 - **Must** be avoided
 - Life-safety issue
- Ugly Details
 - Sometimes cannot be avoided
 - Work with all parties involved (EOR, connection engineer, fabricator, erector, etc.) to find the **best** solution



19

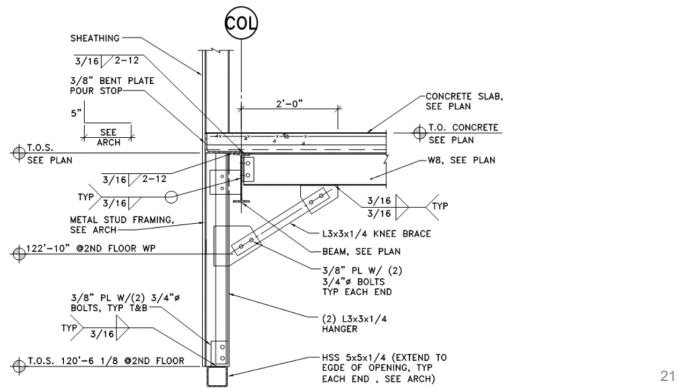
Webinar Outline

- Introduction
- Define Good, Bad, Ugly Details
- **Examples**
- Tips for Better Details & Connections
- Assessment and Q/A



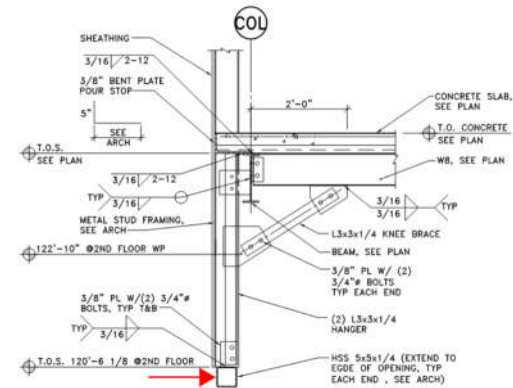
20

Drawing Details: Example 1



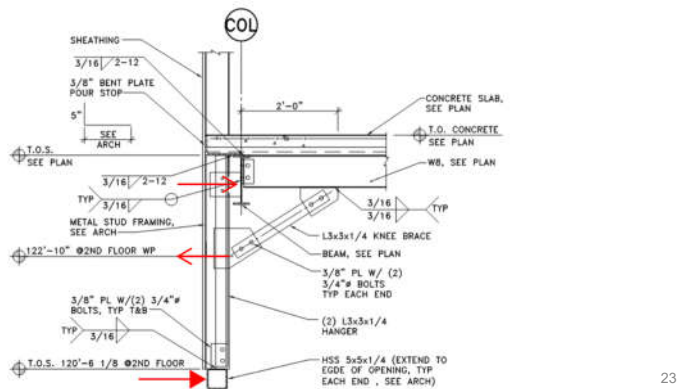
21

Drawing Details: Example 1



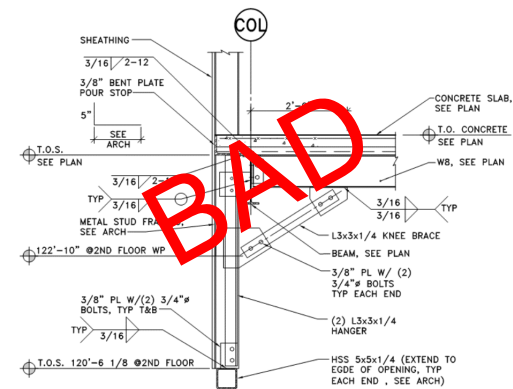
22

Drawing Details: Example 1



23

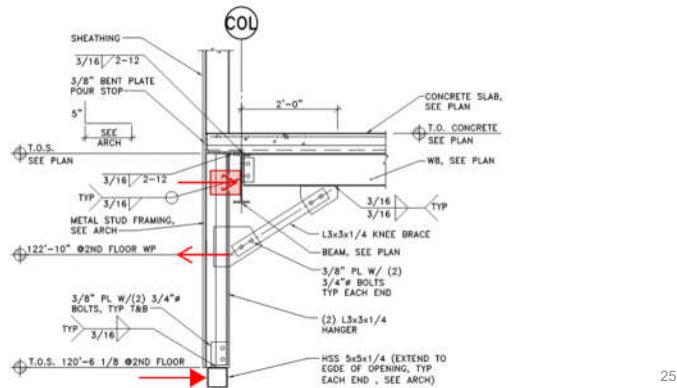
Drawing Details: Example 1



24

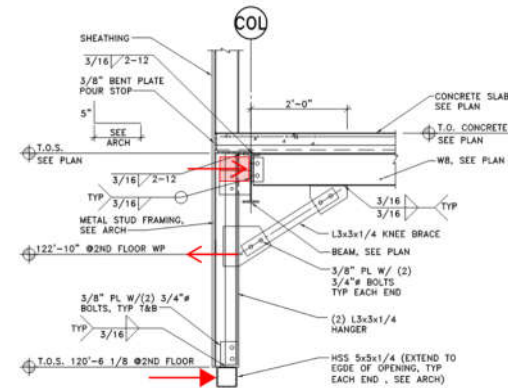


Drawing Details: Example 1



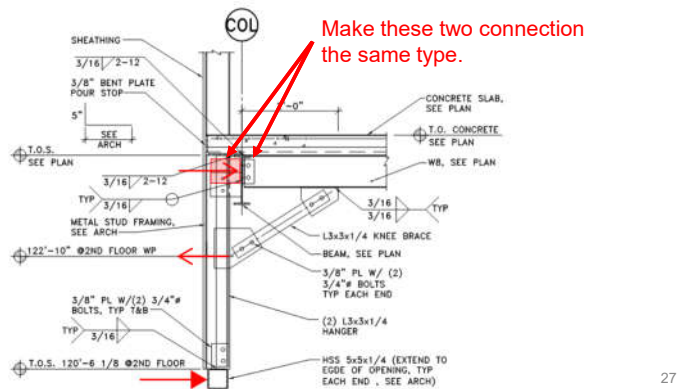
25

Drawing Details: Example 1



26

Drawing Details: Example 1



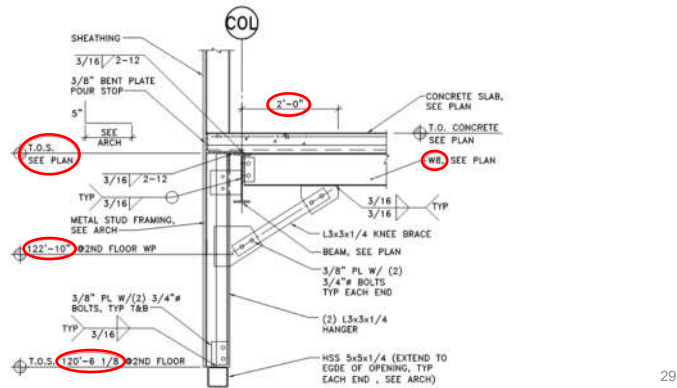
27

Drawing Details: Example 1

But there is more to this detail...

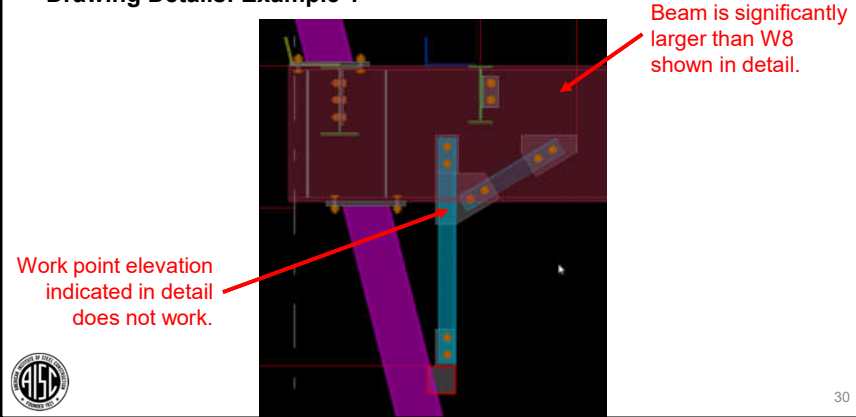
28

Drawing Details: Example 1



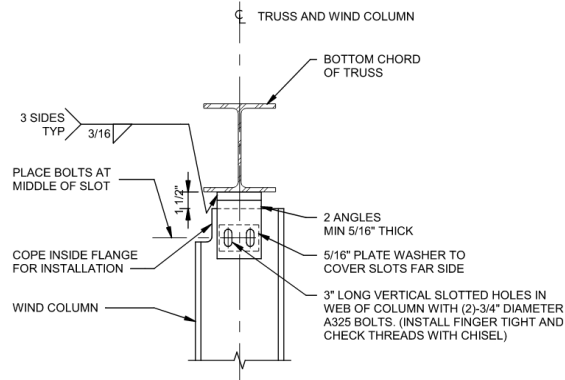
29

Drawing Details: Example 1



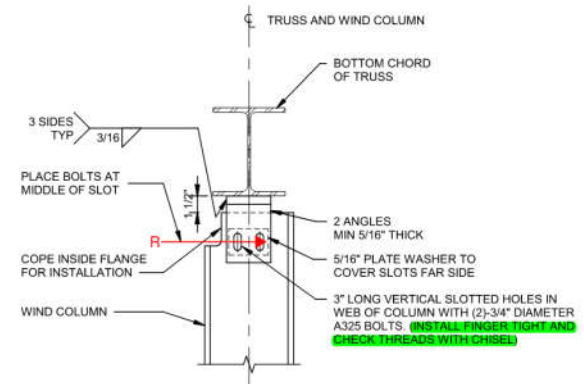
30

Drawing Details: Example 2



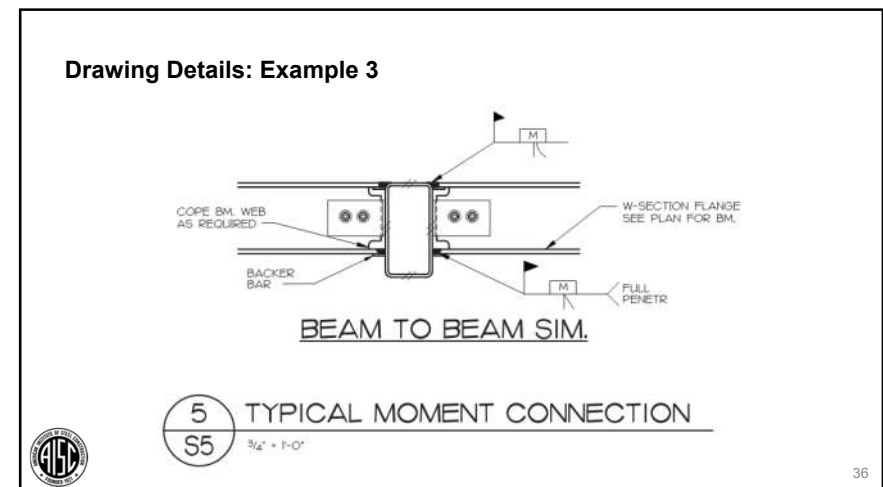
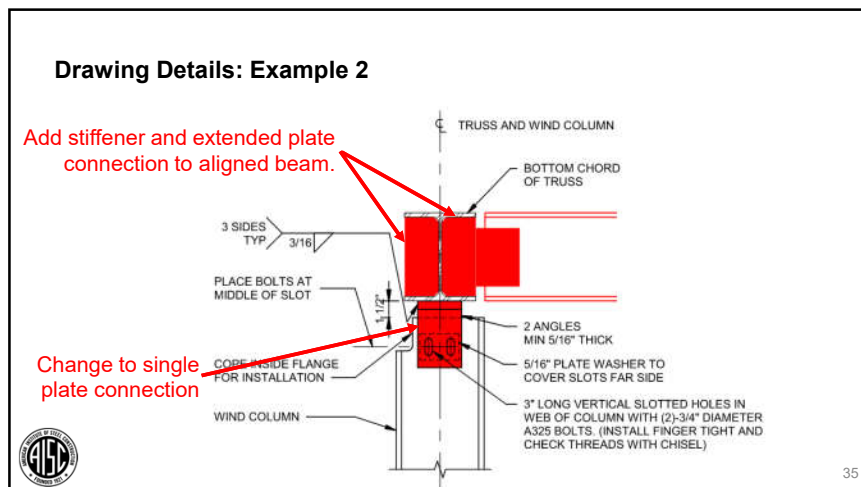
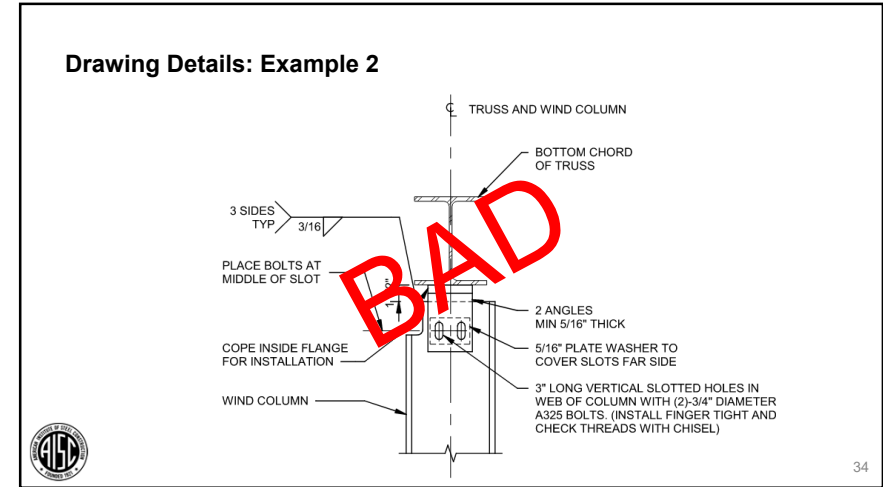
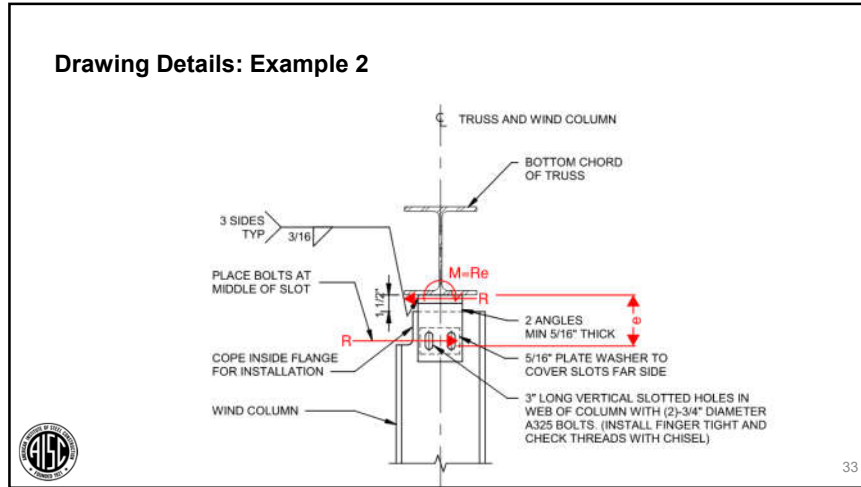
31

Drawing Details: Example 2



32

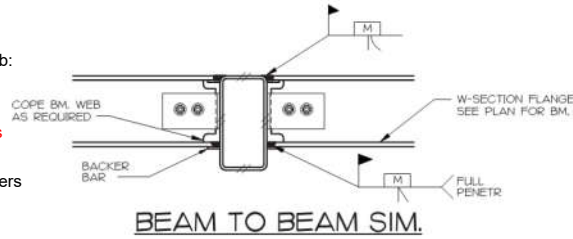




Drawing Details: Example 3

Per *Specification* Section B3.4b:

An FR connection shall have sufficient **strength** and **stiffness** to maintain the initial angle between the connected members at the strength limit state.



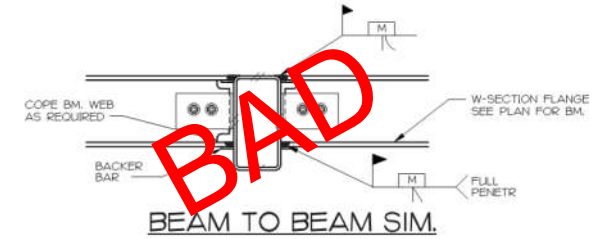
BEAM TO BEAM SIM.

5 TYPICAL MOMENT CONNECTION
 S5 3/4" x 1'-0"



37

Drawing Details: Example 3



BEAM TO BEAM SIM.

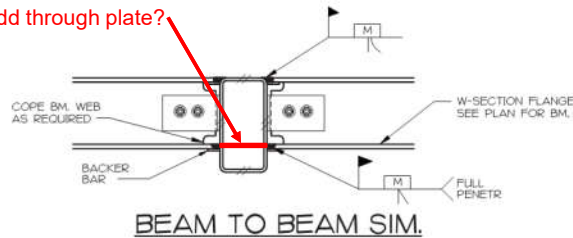
5 TYPICAL MOMENT CONNECTION
 S5 3/4" x 1'-0"



38

Drawing Details: Example 3

Add through plate?



BEAM TO BEAM SIM.

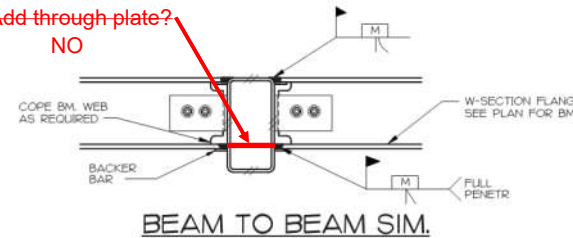
5 TYPICAL MOMENT CONNECTION
 S5 3/4" x 1'-0"



39

Drawing Details: Example 3

Add through plate?
 NO



BEAM TO BEAM SIM.

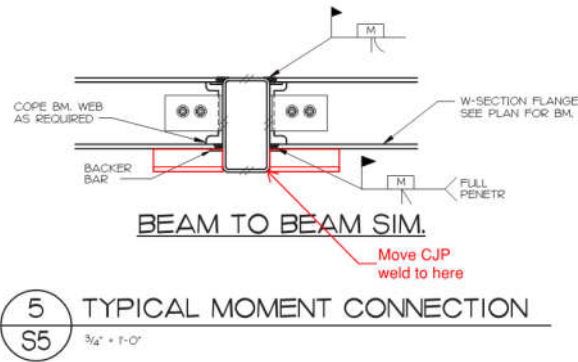
5 TYPICAL MOMENT CONNECTION
 S5 3/4" x 1'-0"



40

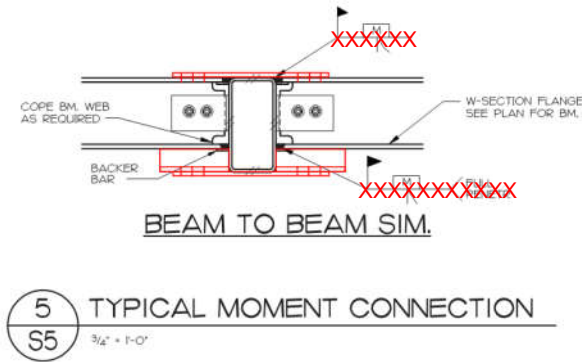


Drawing Details: Example 3



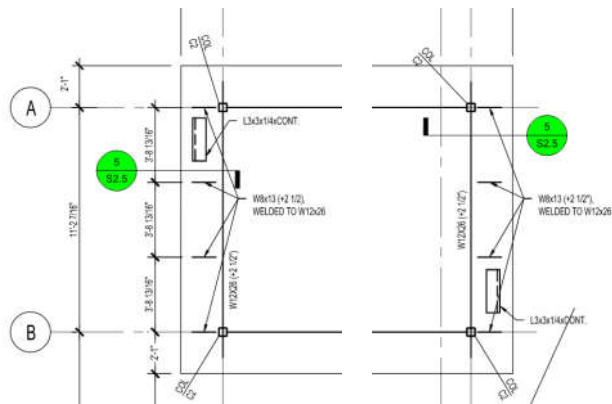
41

Drawing Details: Example 3



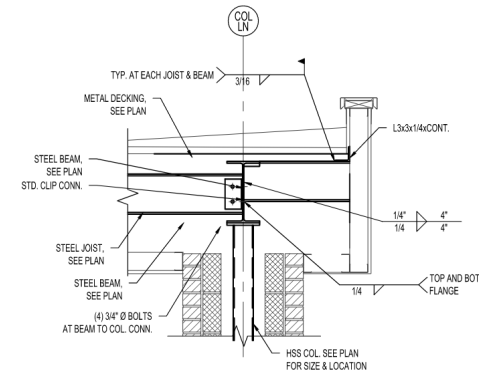
42

Drawing Details: Example 4



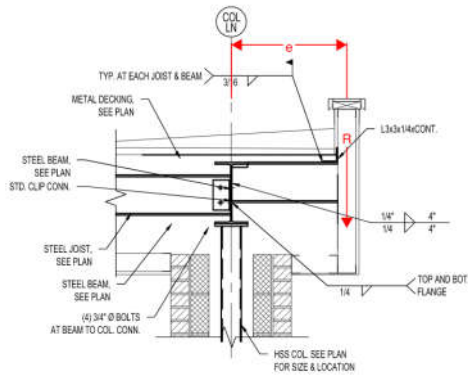
43

Drawing Details: Example 4



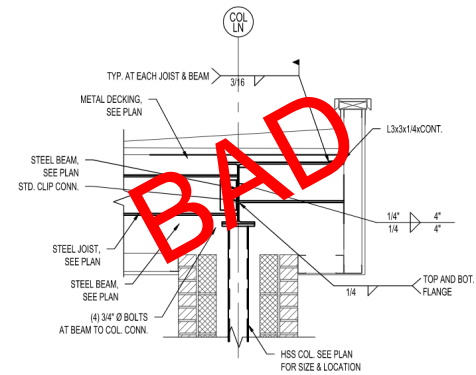
44

Drawing Details: Example 4



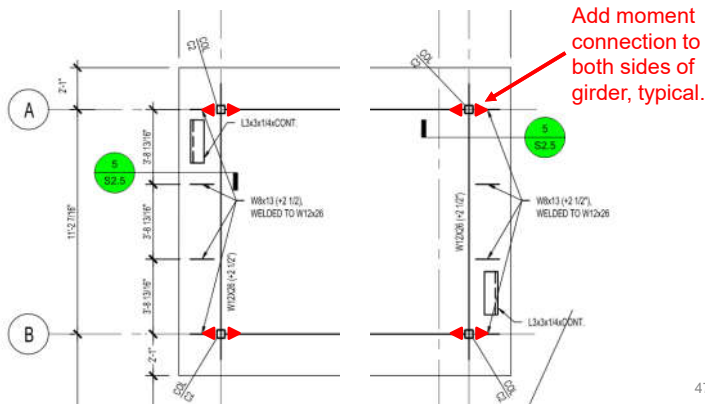
45

Drawing Details: Example 4



46

Drawing Details: Example 4

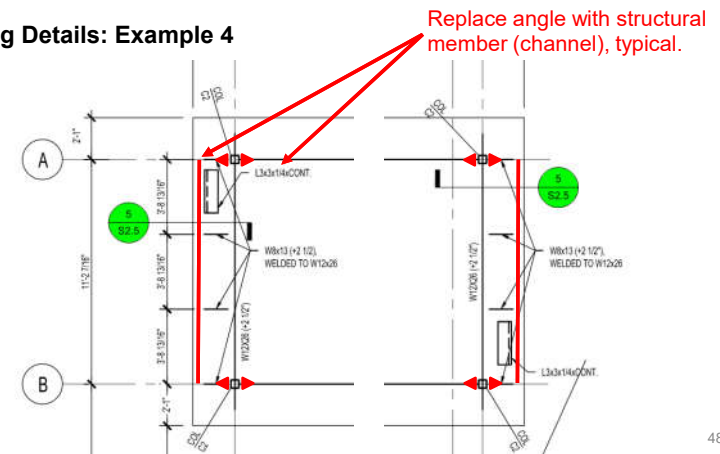


Add moment connection to both sides of girder, typical.



47

Drawing Details: Example 4



Replace angle with structural member (channel), typical.

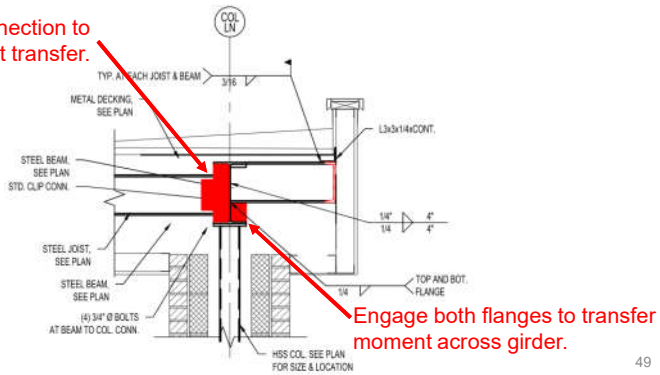


48



Drawing Details: Example 4

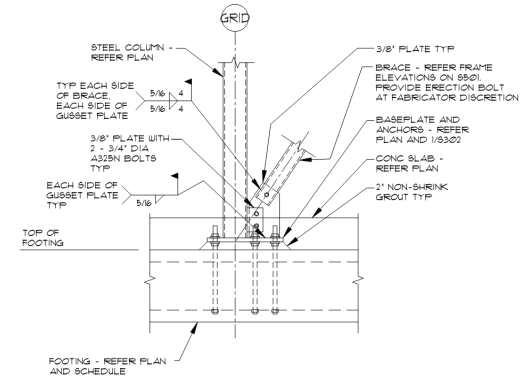
Provide connection to facilitate moment transfer.



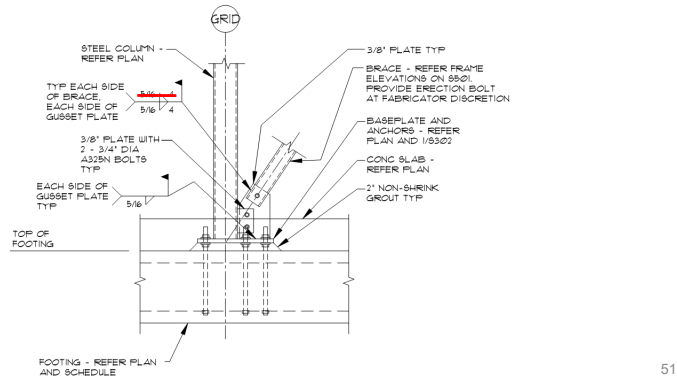
Engage both flanges to transfer moment across girder.



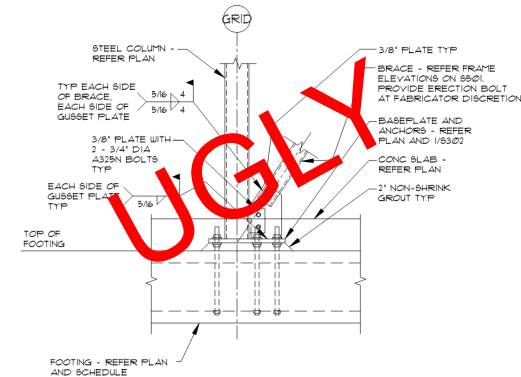
Drawing Details: Example 5

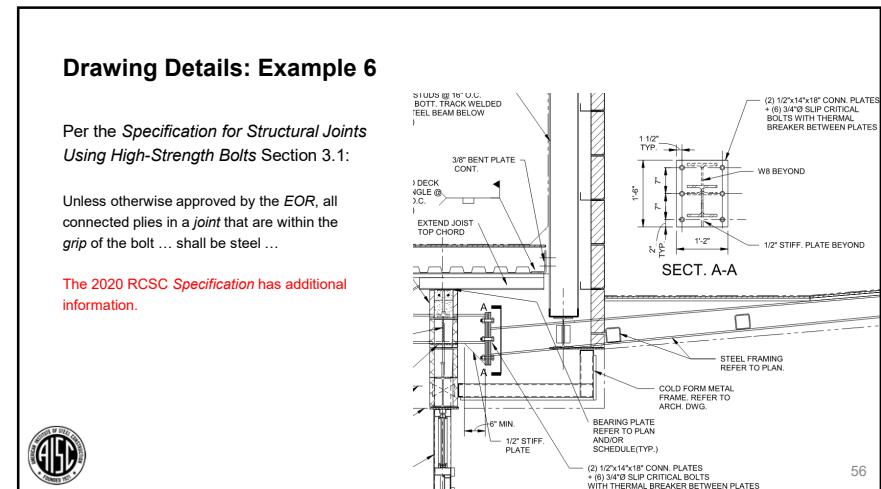
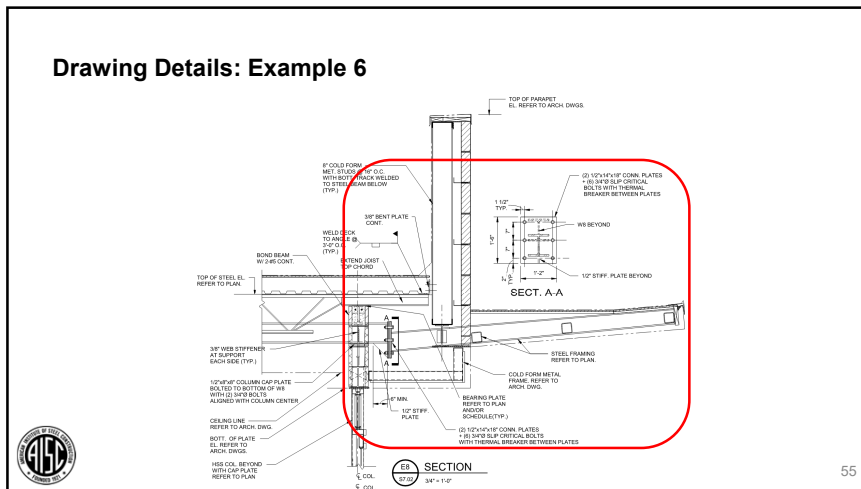
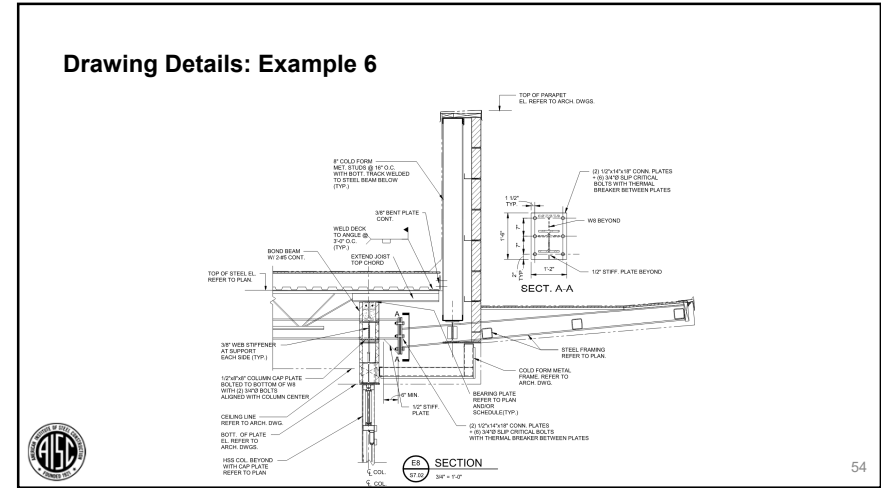
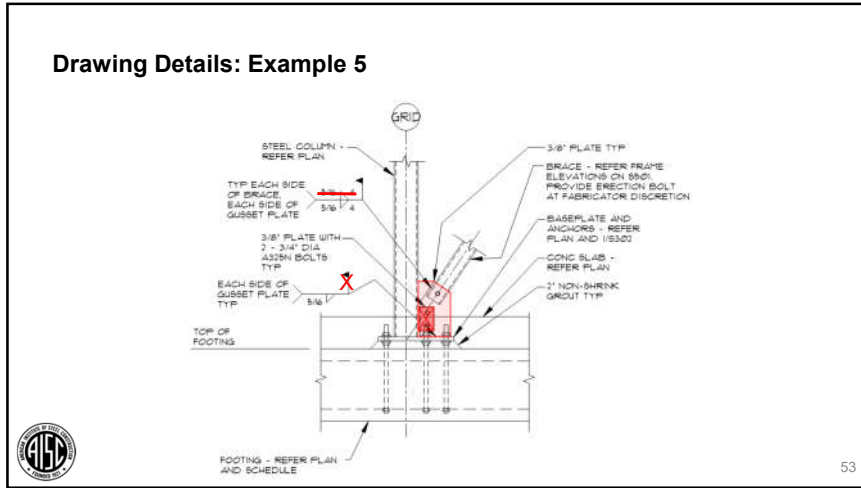


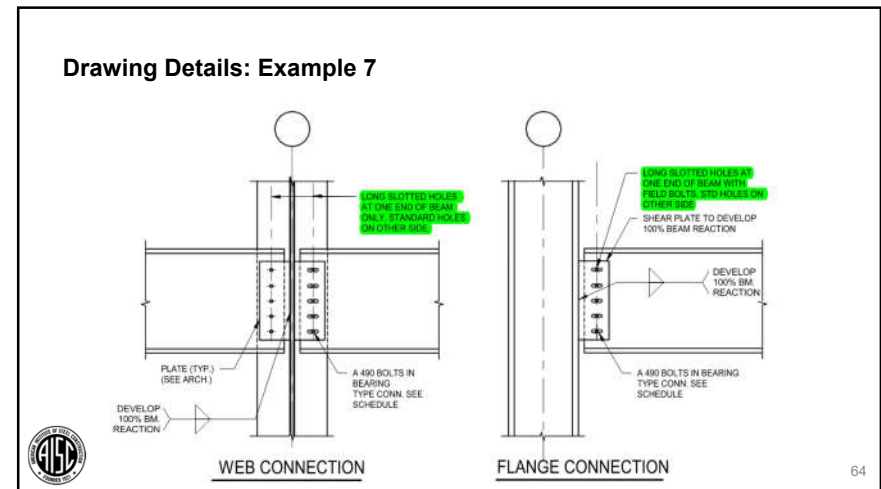
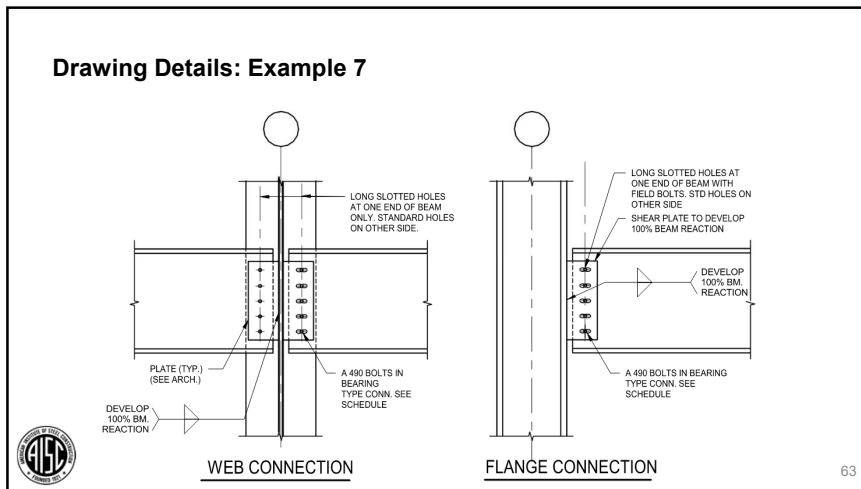
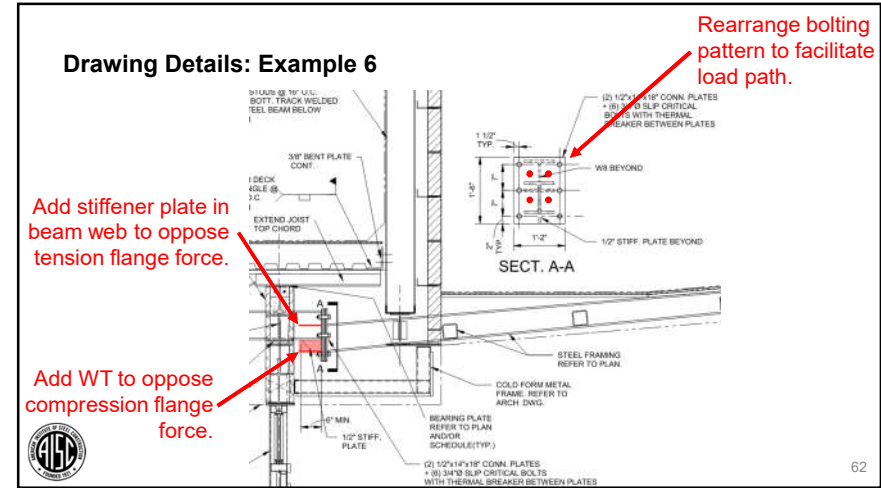
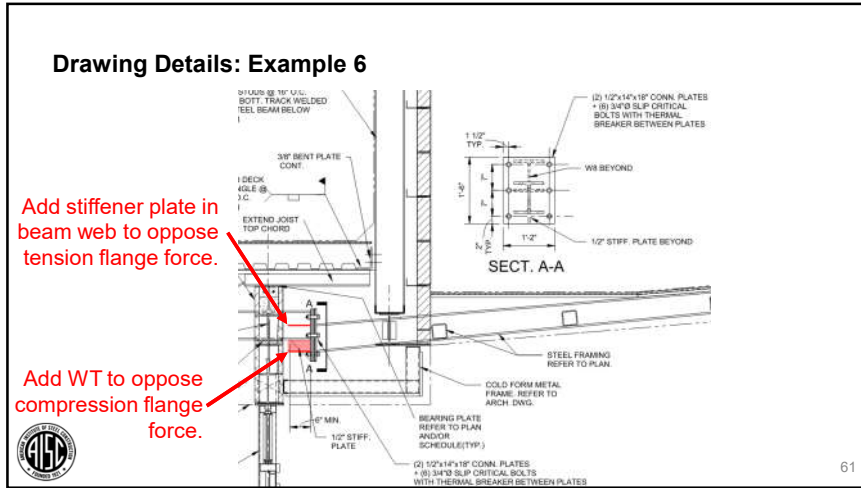
Drawing Details: Example 5



Drawing Details: Example 5



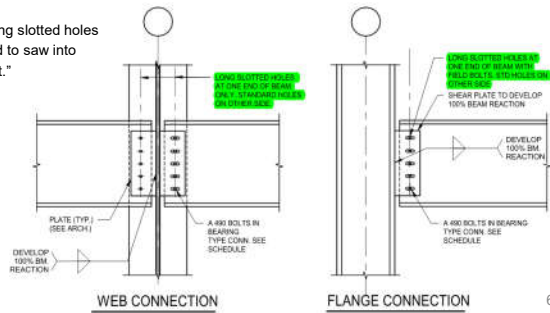




Drawing Details: Example 7

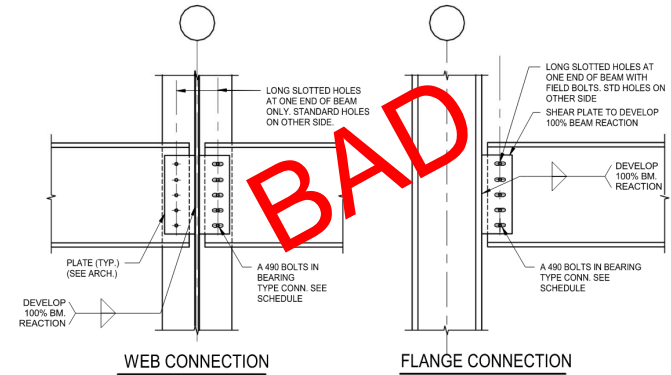
Per Expansion Joint Considerations for Buildings from the May 2011 edition of Modern Steel Construction:

"The use of shear connections with long slotted holes **is not recommended**. The bolts tend to saw into the sides of the holes, locking the joint."



65

Drawing Details: Example 7

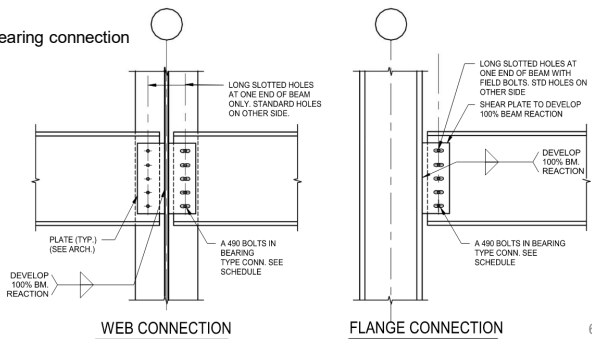


66

Drawing Details: Example 7

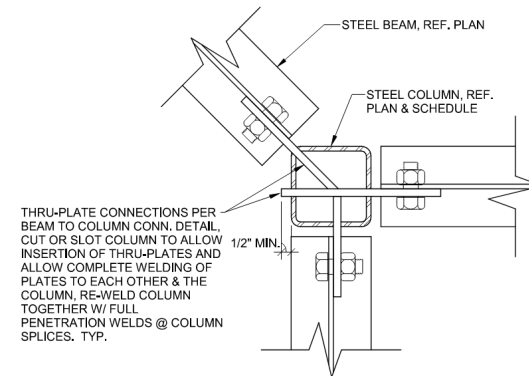
Instead, use:

- Double line of columns
- Slip surface joint at a bearing connection



67

Drawing Details: Example 8



68

Drawing Details: Example 8

Per Part 10 of the Steel Construction Manual:

As long as the HSS wall is not classified as a slender element, the local distortion caused by the single-plate connection will be insignificant in reducing the column strength of the HSS.

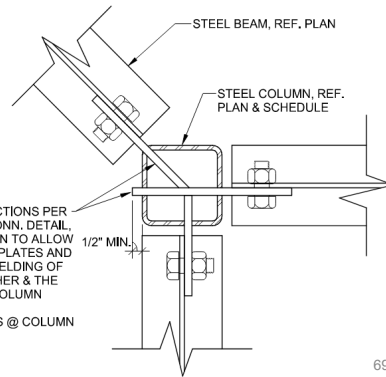
Therefore, single-plate connections may be used...

Use Equations 10-7(a) or (b):

$$R_u e \leq \phi F_u t_p^2 / 5$$

$$R_e e \leq F_u t_p^2 / 5\Omega$$

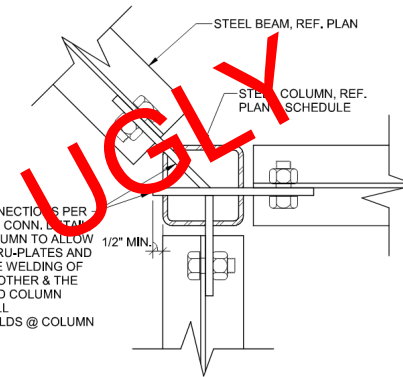
THRU-PLATE CONNECTIONS PER BEAM TO COLUMN CONN. DETAIL. CUT OR SLOT COLUMN TO ALLOW INSERTION OF THRU-PLATES AND ALLOW COMPLETE WELDING OF PLATES TO EACH OTHER & THE COLUMN. RE-WELD COLUMN TOGETHER W/ FULL PENETRATION WELDS @ COLUMN SPLICES. TYP.



69

Drawing Details: Example 8

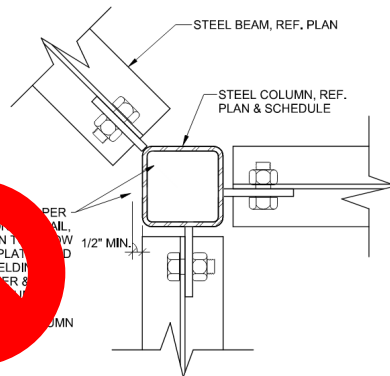
THRU-PLATE CONNECTIONS PER BEAM TO COLUMN CONN. DETAIL. CUT OR SLOT COLUMN TO ALLOW INSERTION OF THRU-PLATES AND ALLOW COMPLETE WELDING OF PLATES TO EACH OTHER & THE COLUMN. RE-WELD COLUMN TOGETHER W/ FULL PENETRATION WELDS @ COLUMN SPLICES. TYP.



70

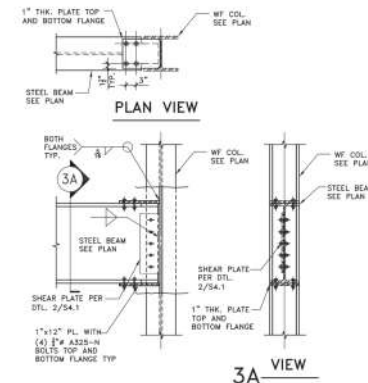
Drawing Details: Example 8

THRU-PLATE CONNECTIONS PER BEAM TO COLUMN CONN. DETAIL. CUT OR SLOT COLUMN TO ALLOW INSERTION OF THRU-PLATES AND ALLOW COMPLETE WELDING OF PLATES TO EACH OTHER & THE COLUMN. RE-WELD COLUMN TOGETHER W/ FULL PENETRATION WELDS @ COLUMN SPLICES. TYP.



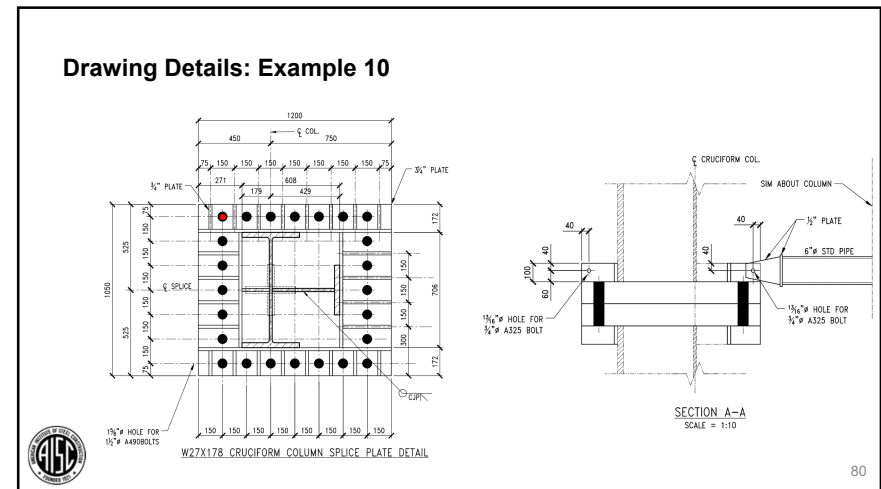
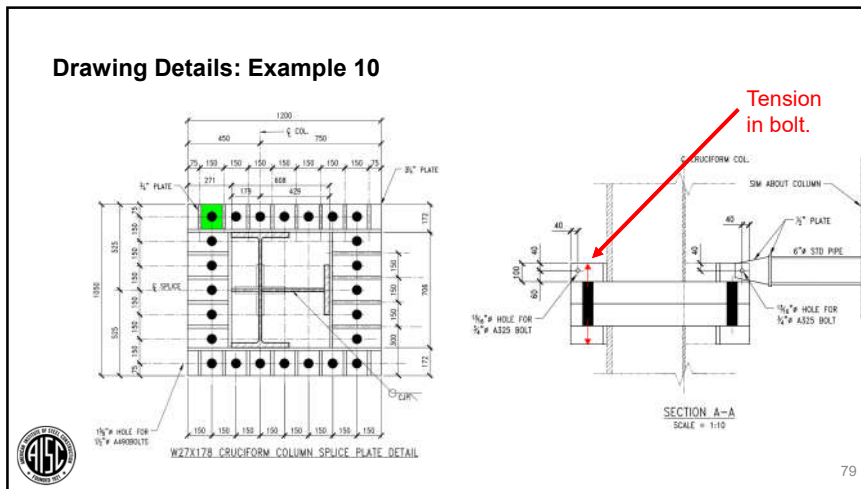
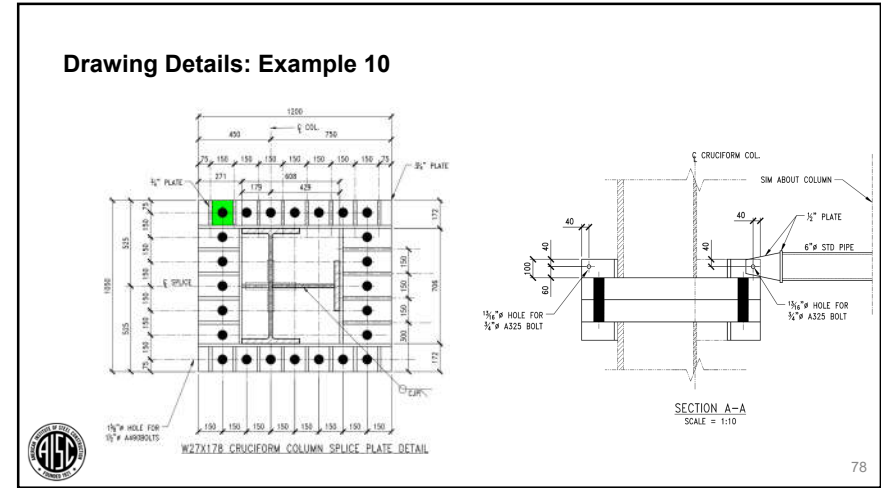
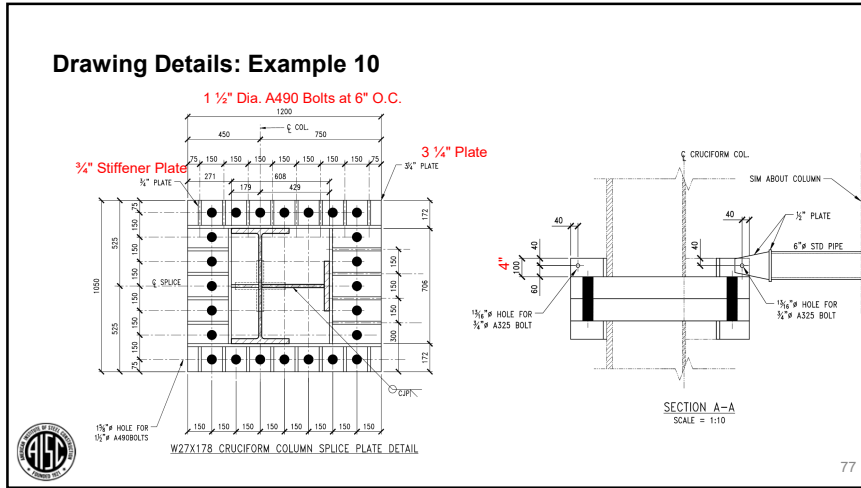
71

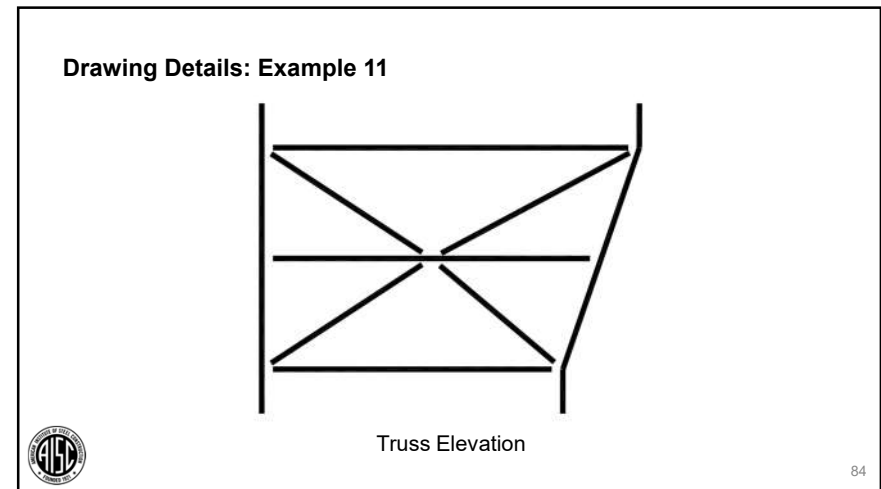
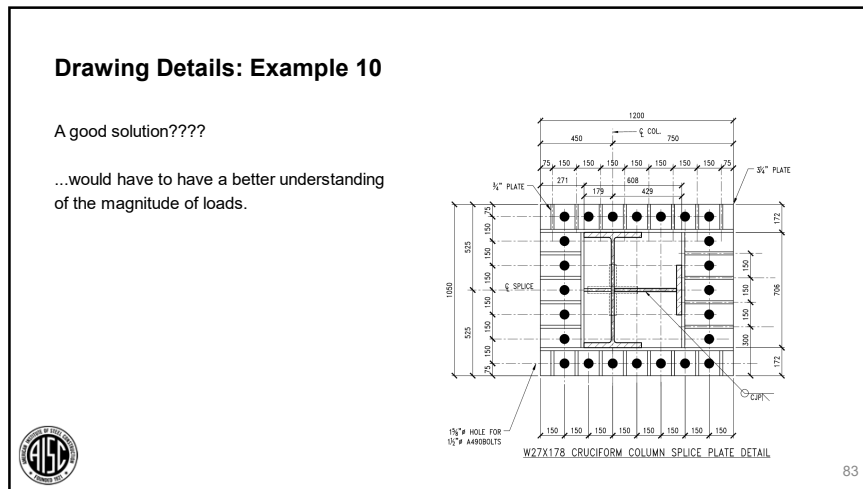
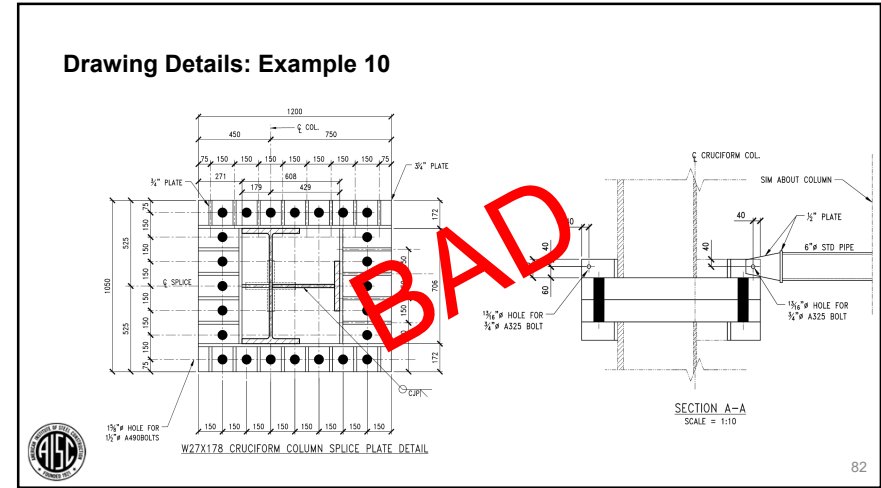
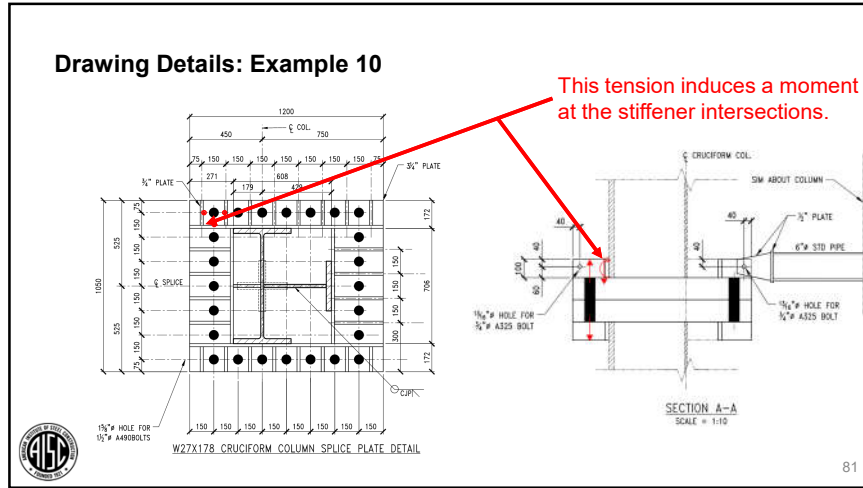
Drawing Details: Example 9



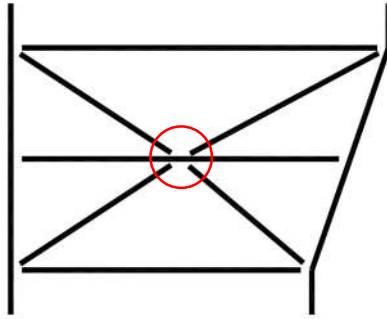
72







Drawing Details: Example 11

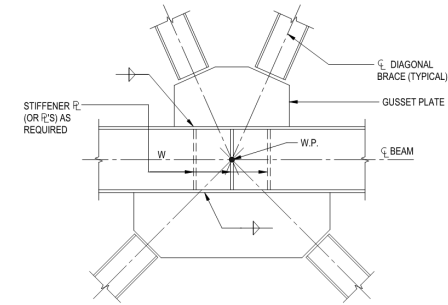


Truss Elevation



85

Drawing Details: Example 11

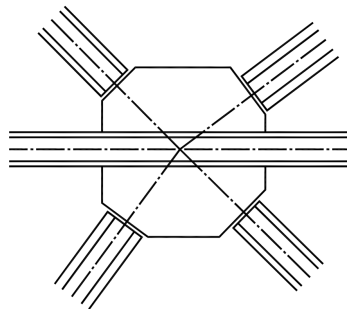


Panel Point Connection Concept from Design Drawings



86

Drawing Details: Example 11



Initial Panel Point Connection Concept



87

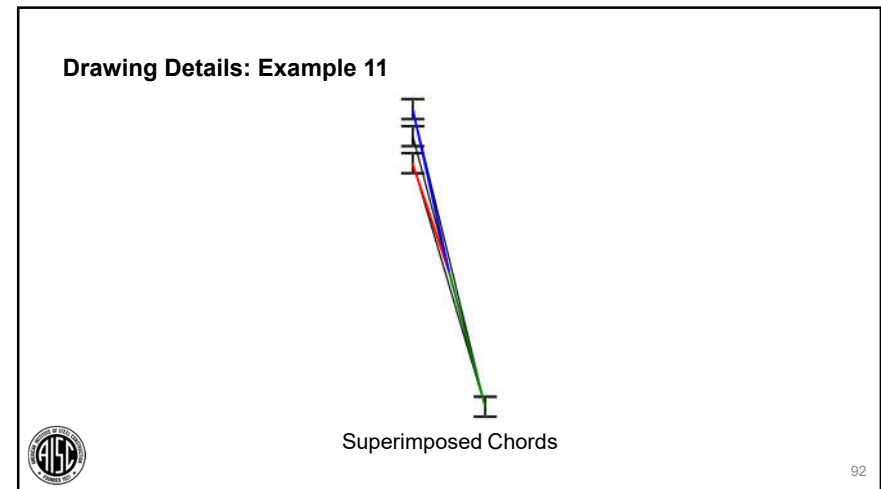
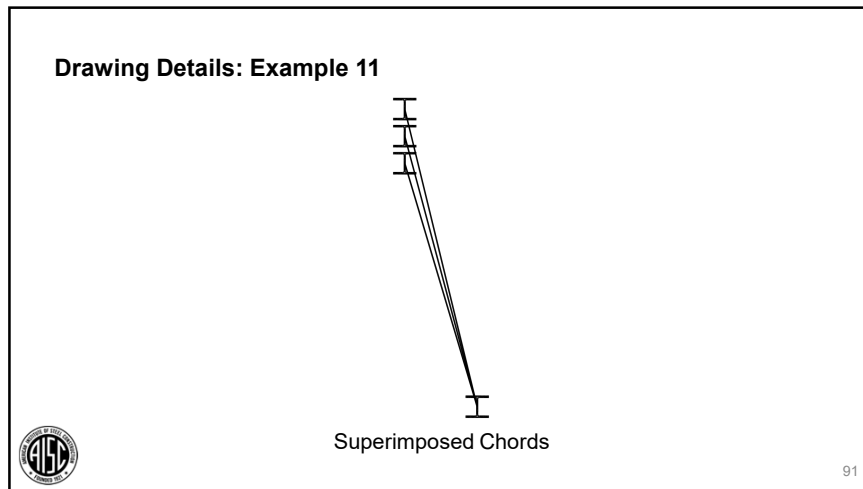
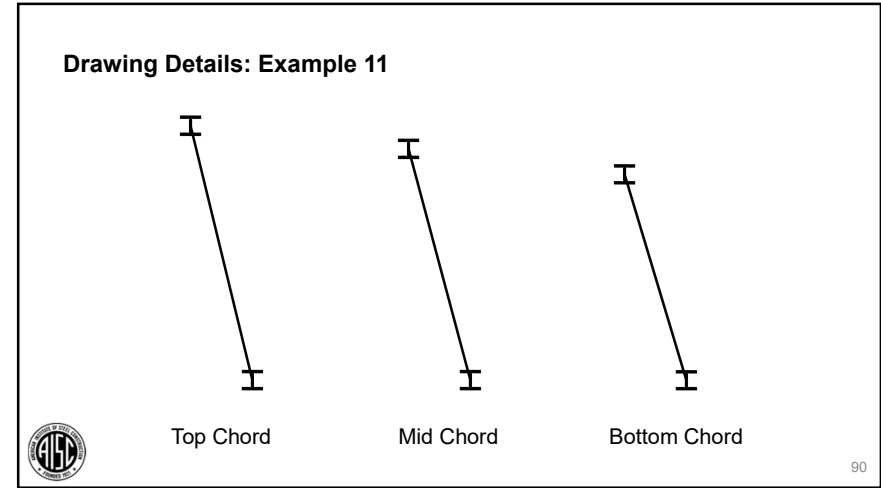
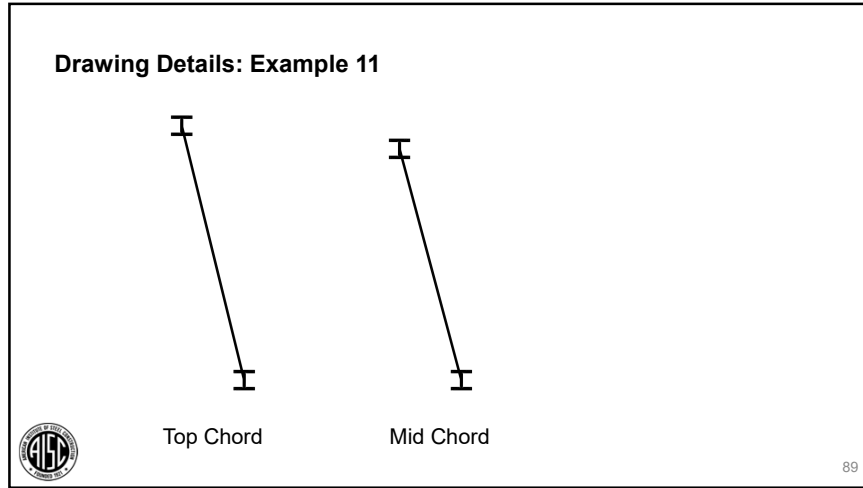
Drawing Details: Example 11

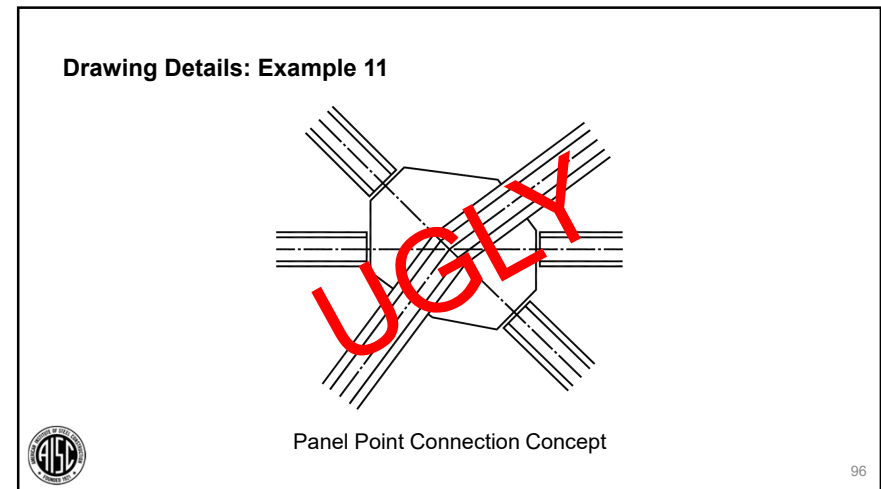
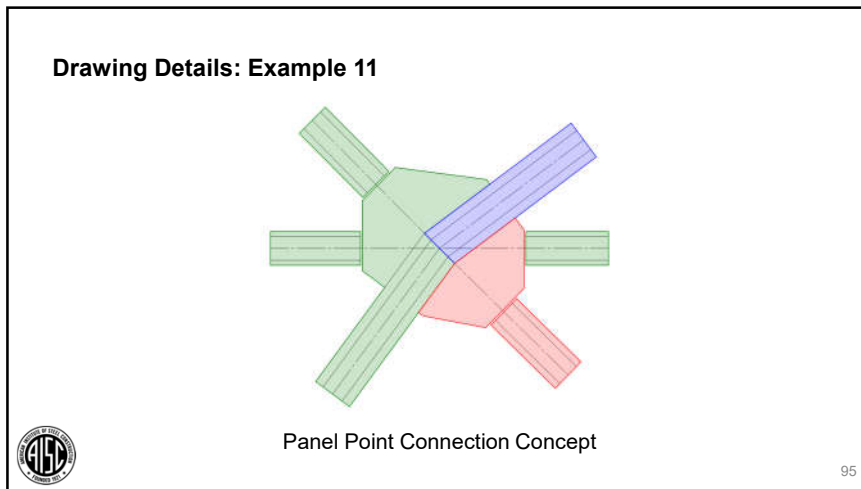
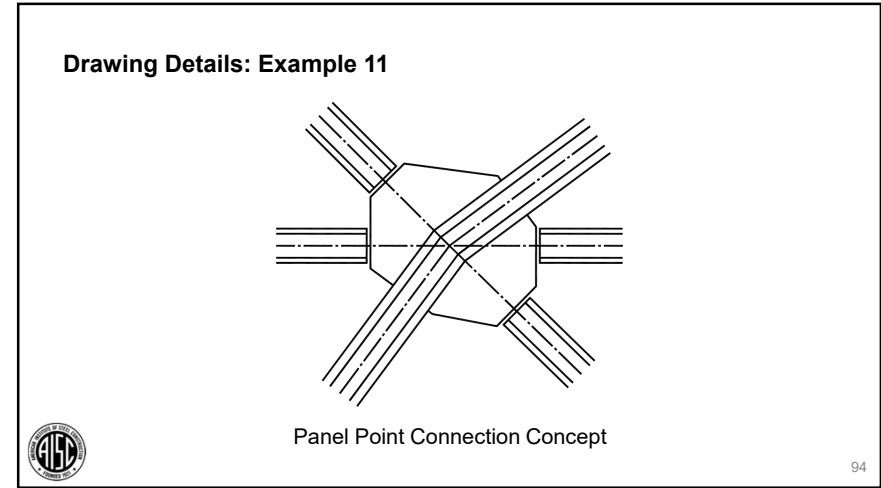
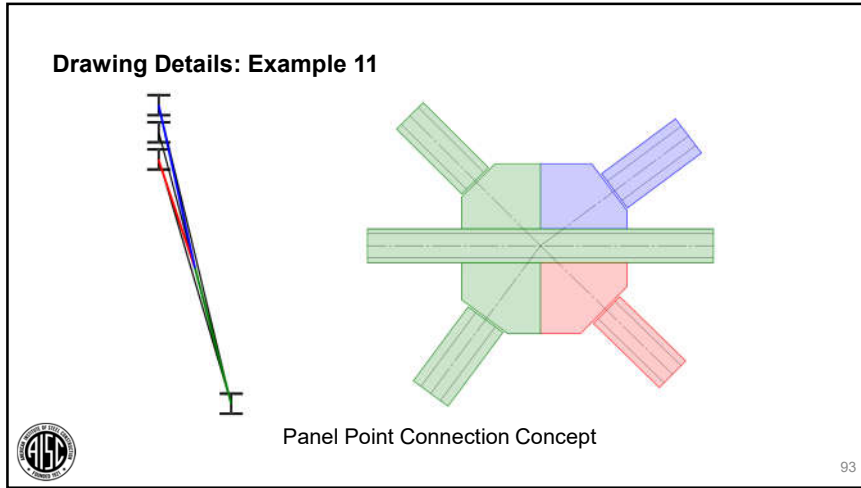


Top Chord



88





Drawing Details: Example 12



97

Drawing Details: Example 12



98

Drawing Details: Example 13



99

Drawing Details: Example 13



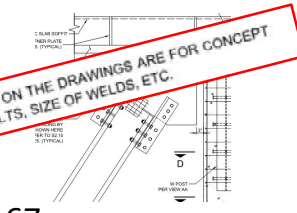
100



Drawing Details: Example 14

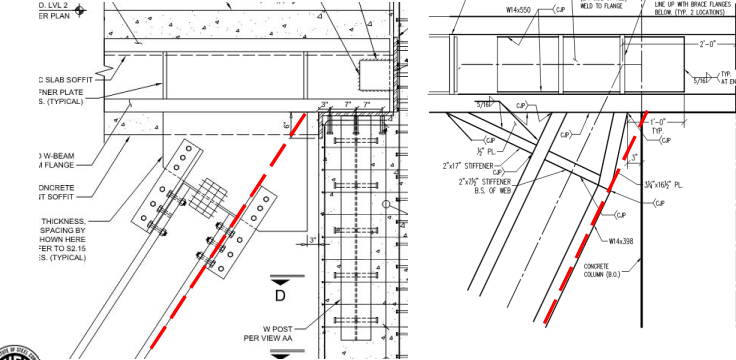
- Quick check of detail:
- $P_a = 3,000$ kips
- Try 8x8x1 angle
- $A = 15.1 \text{ in}^2 / \text{angle}$
- Try $A_4 = 15.1 \text{ in}^2 * 50 \text{ ksi} / 1.67$
- $P/\Omega = 1,808$ kips !!!!
- **Conceptual Detail Does Not Work**

14. UNLESS SPECIFICALLY NOTED, STEEL DETAILS SHOWN ON THE DRAWINGS ARE FOR CONCEPT ONLY AND DO NOT INDICATE REQUIRED NUMBER OF BOLTS, SIZE OF WELDS, ETC.



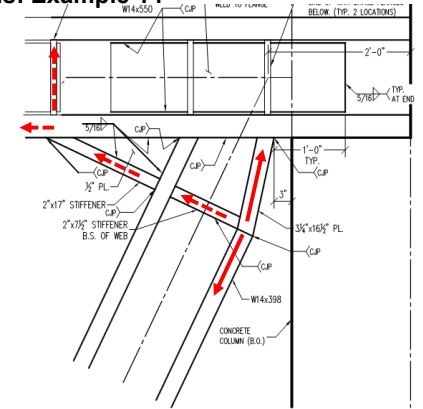
105

Drawing Details: Example 14



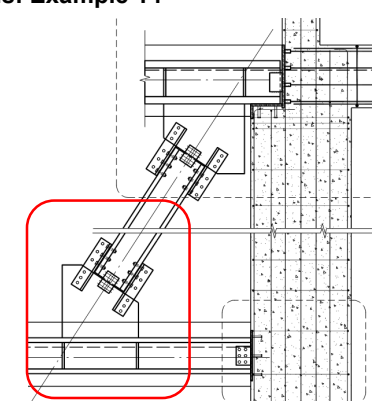
106

Drawing Details: Example 14

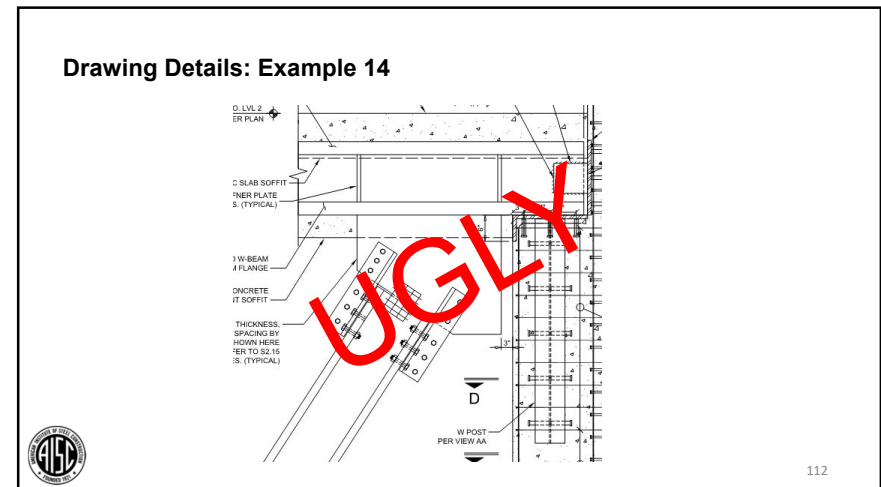
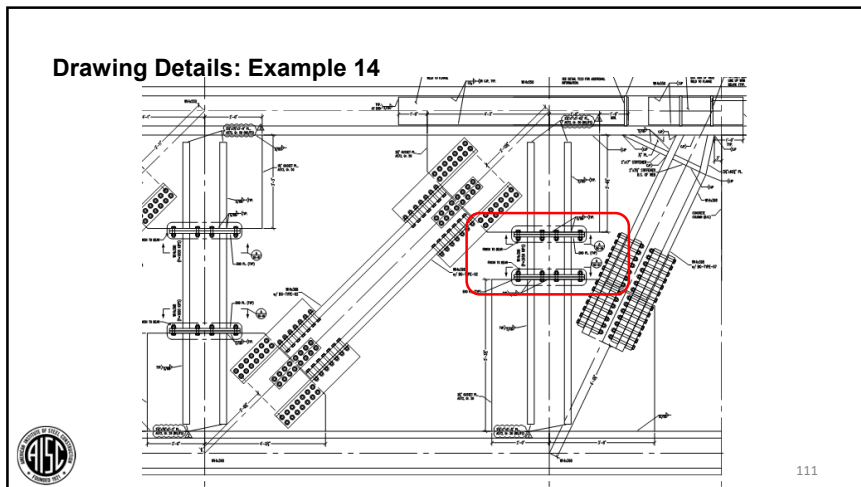
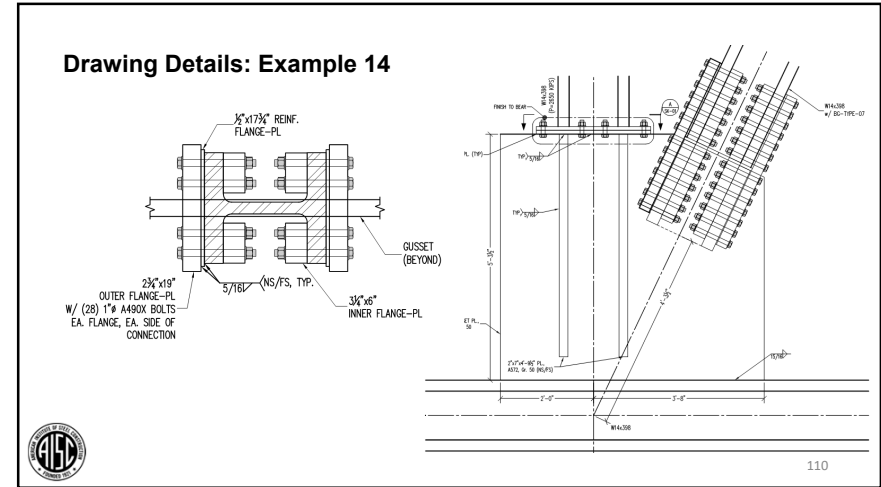
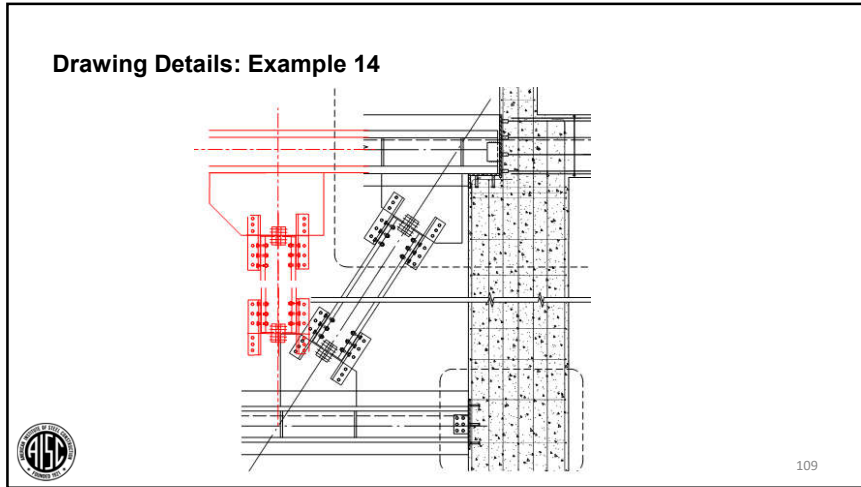


107

Drawing Details: Example 14



108



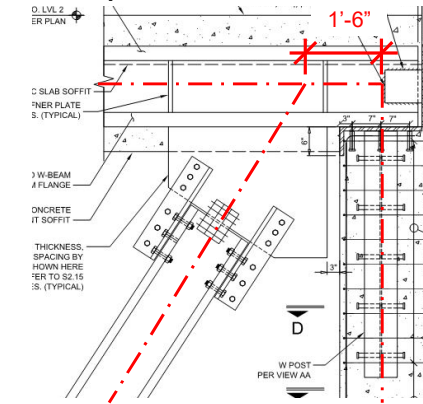
Drawing Details: Example 14

WAIT... There's more



113

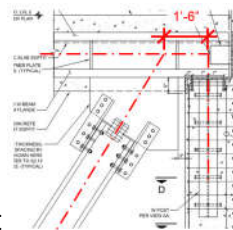
Drawing Details: Example 14



114

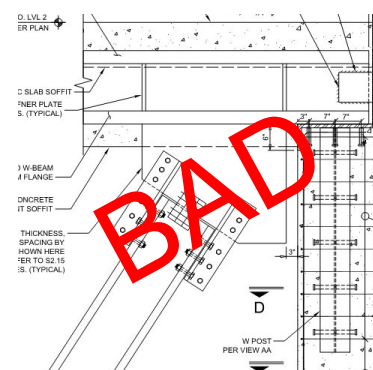
Drawing Details: Example 14

- Yet another quick check of detail:
- $P_a = 3,000$ kips (Diagonal)
- Vertical Component
- $P_{a_{vert}} = 3,000 \text{ kips} * \sin(65)$
- $P_{a_{vert}} = 2,718$ kips
- $M_a = 2,718 \text{ kips} * 1.5 \text{ ft} = 4,077 \text{ kip-ft}$
- Chord Member is W14x550
- $V/\Omega = 962$ kips, $M_p/\Omega = 2,940 \text{ kip-ft}$
- **WARNING... WARNING... WARNING**

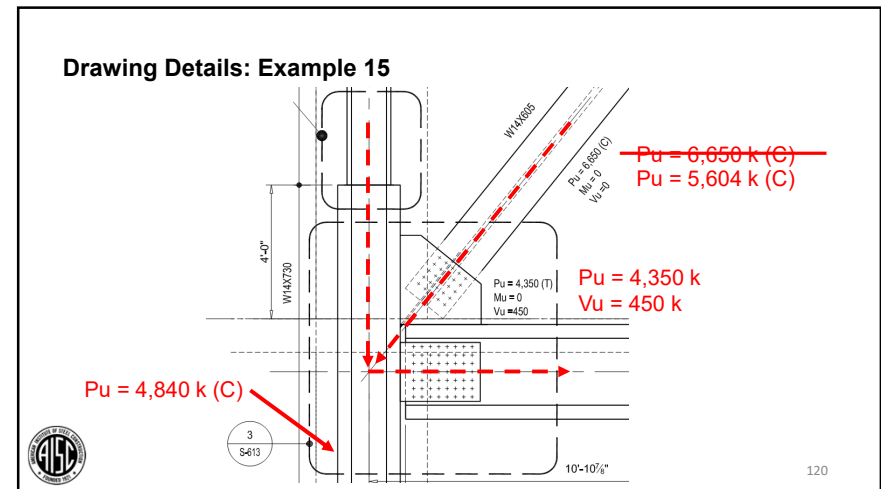
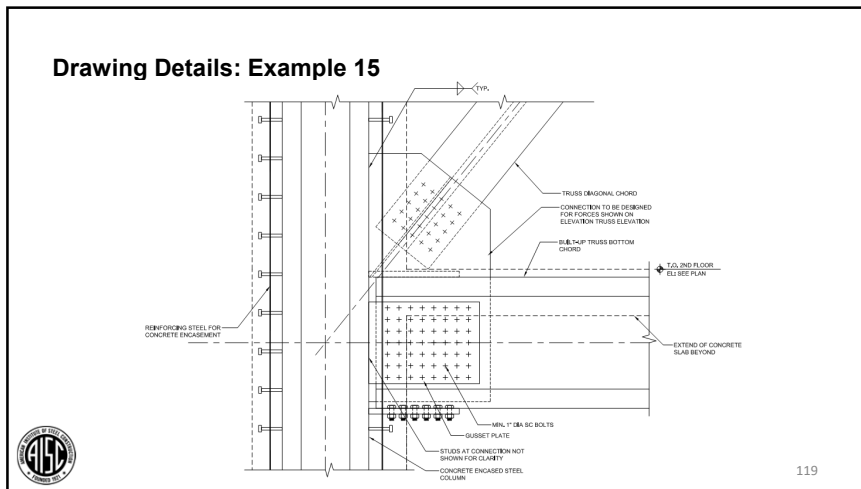
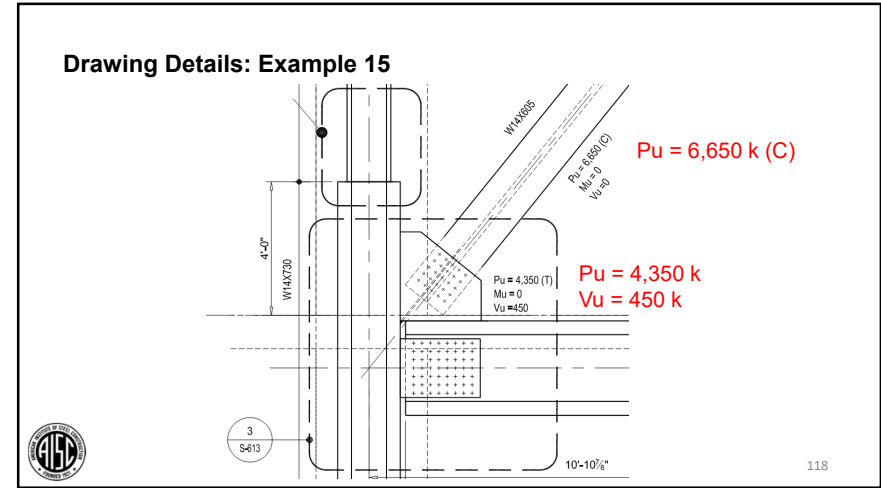
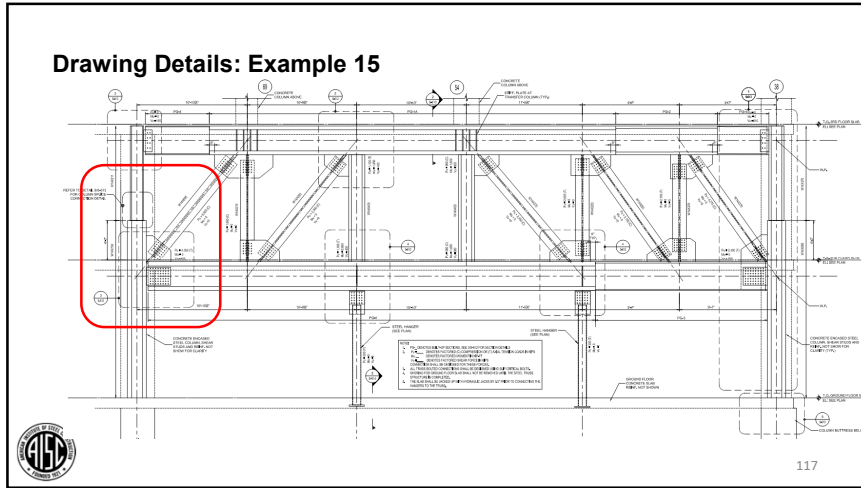


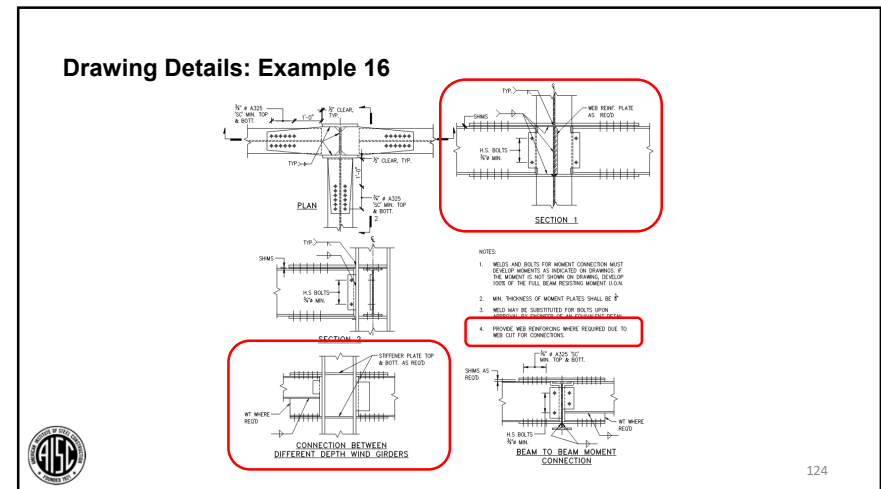
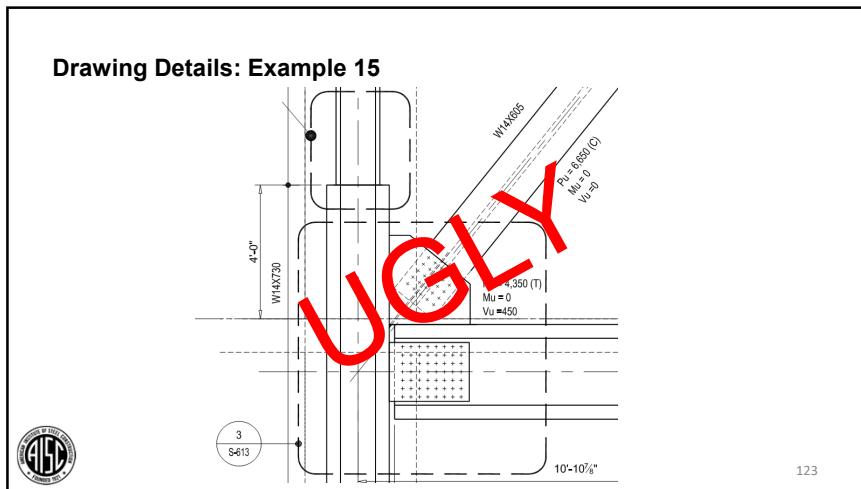
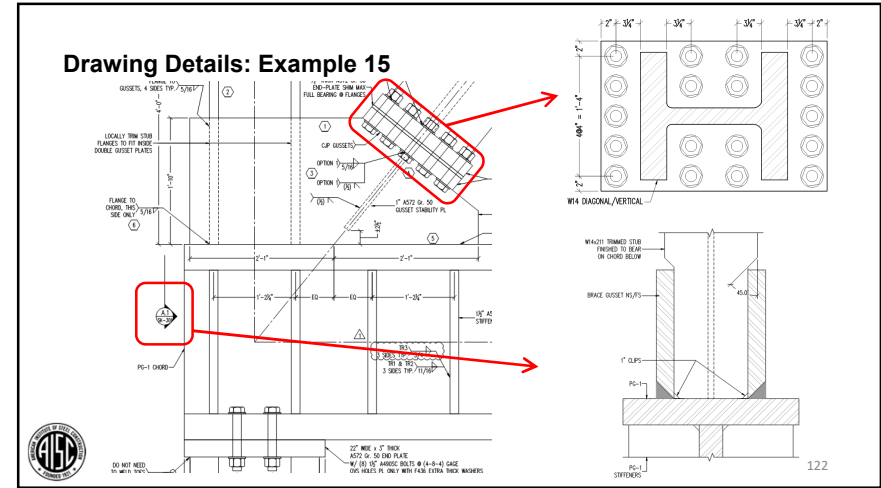
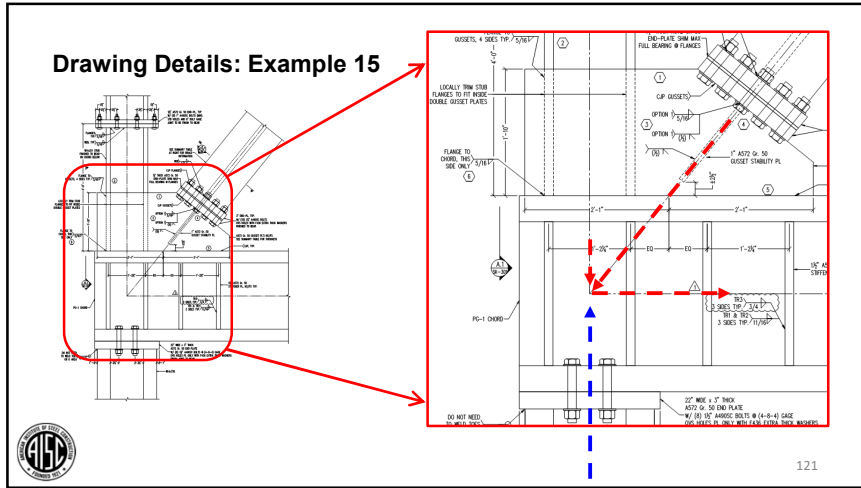
115

Drawing Details: Example 14



116





Drawing Details: Example 16

CONNECTION BETWEEN DIFFERENT DEPTH WIND GIRDERS

SECTION 1

4. PROVIDE WEB REINFORCING WHERE REQUIRED DUE TO WEB CUT FOR CONNECTIONS.

125

Drawing Details: Example 16

CONNECTION BETWEEN DIFFERENT DEPTH WIND GIRDERS

BEAM-TO-BEAM MOMENT CONNECTION

126

Drawing Details: Example 16

Grid Intersection B-25

127

Drawing Details: Example 16

AISC Code of Standard Practice → Section 3.1.2

- At locations of connections, the following requirements shall apply to column stiffeners, web doubler plates, beam bearing stiffeners, and all other member reinforcement required to satisfy strength and equilibrium of forces through the connection...
 - Option 3A: member reinforcement at connections shall be designed by the owner's designated representative for design
 - Option 3B: the owner's designated representative for design shall provide a bidding quantity of items required for member reinforcement at connections with corresponding project-specific details that show the conceptual configuration of reinforcement appropriate for the order of magnitude of forces to be transferred. If no quantities or conceptual configurations are shown, member reinforcement at connections will not be included in the bid.

128

Drawing Details: Example 16

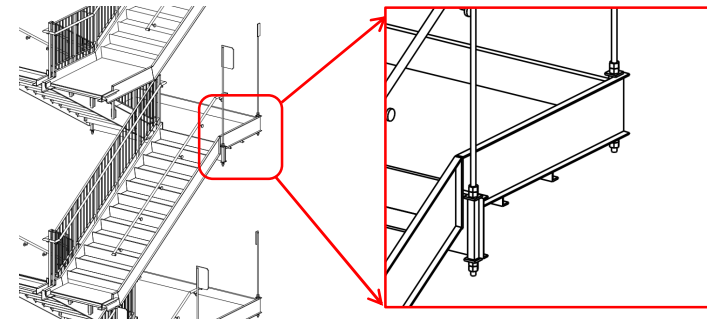
AISC Code of Standard Practice → Section 3.1.2

- When the actual quantity and/or details of any of the foregoing items differ from the bidding quantity and/or details, the contract price and schedule shall be adjusted equitably in accordance with Sections 9.4 and 9.5.



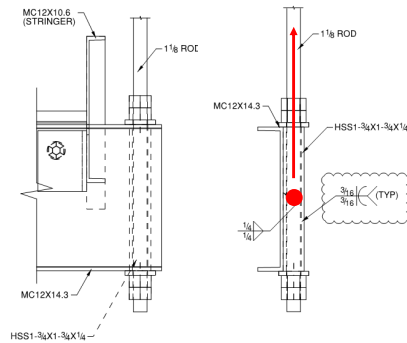
129

Drawing Details: Example 17



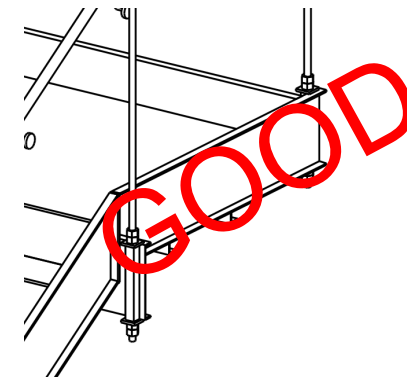
130

Drawing Details: Example 17

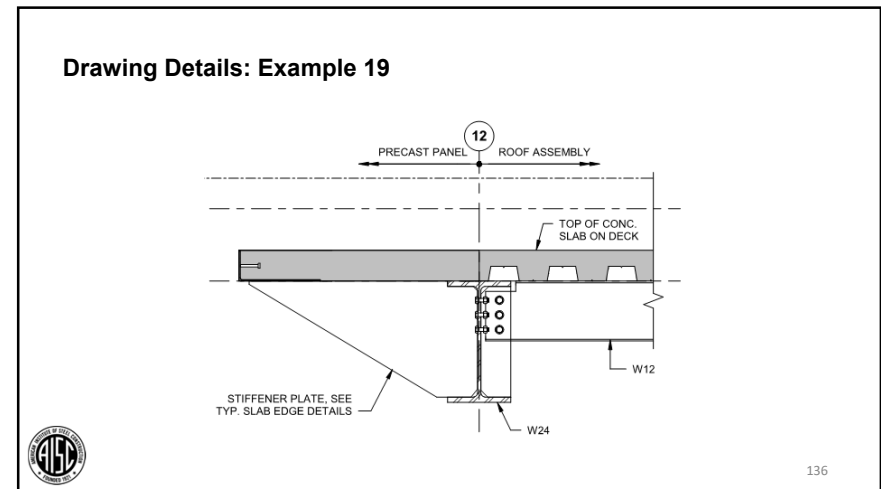
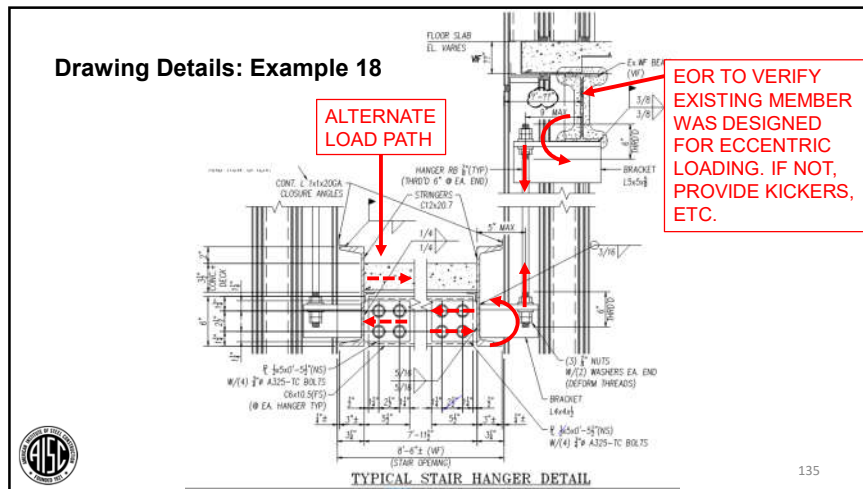
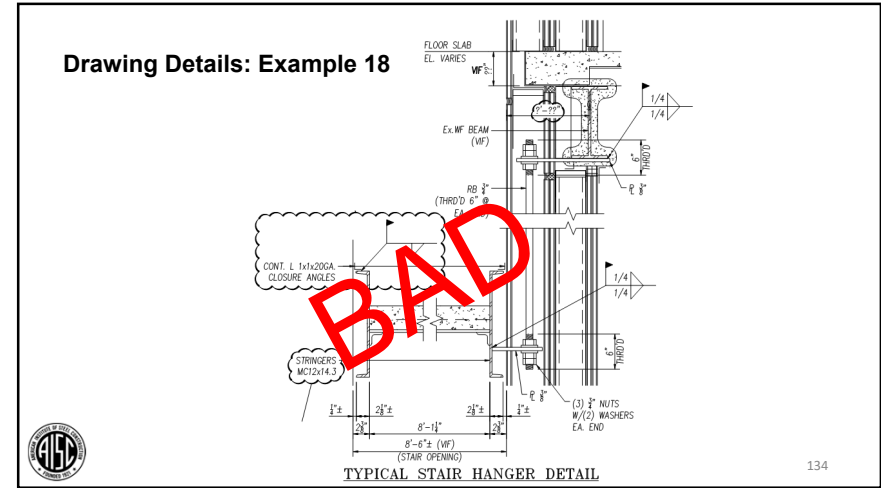
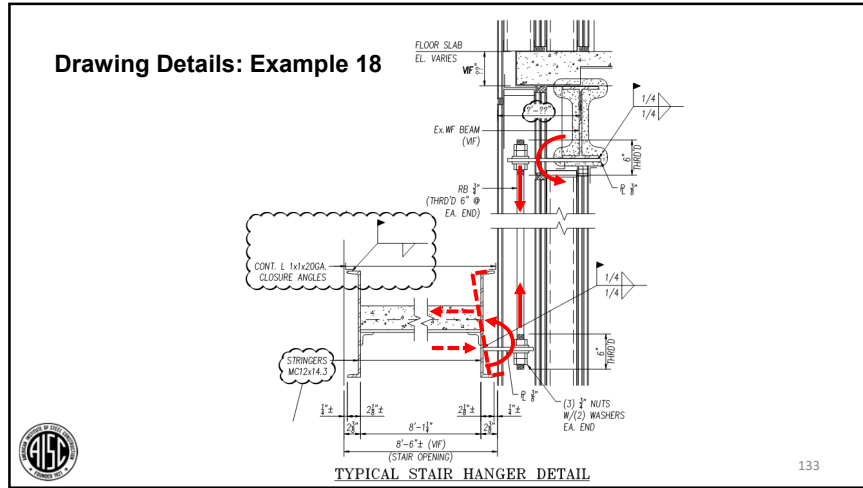


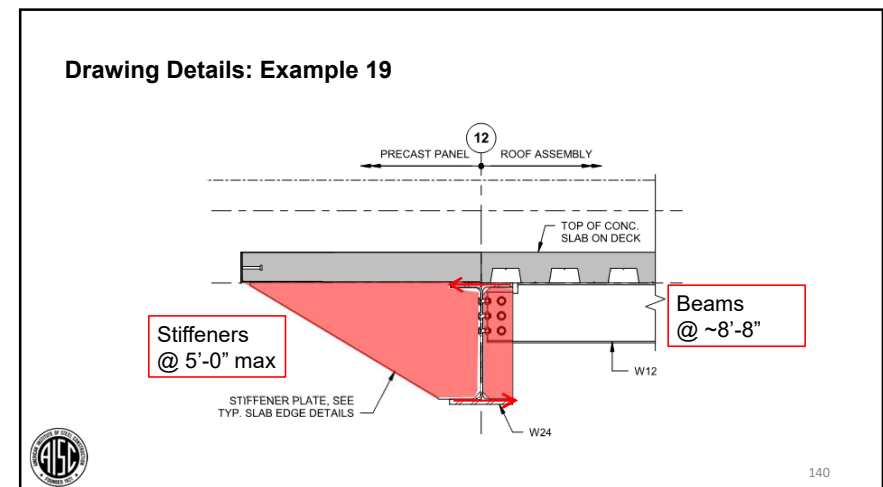
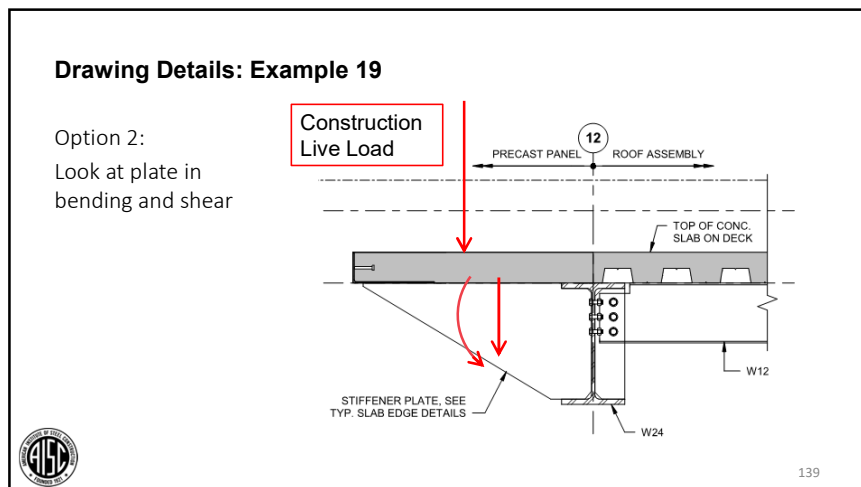
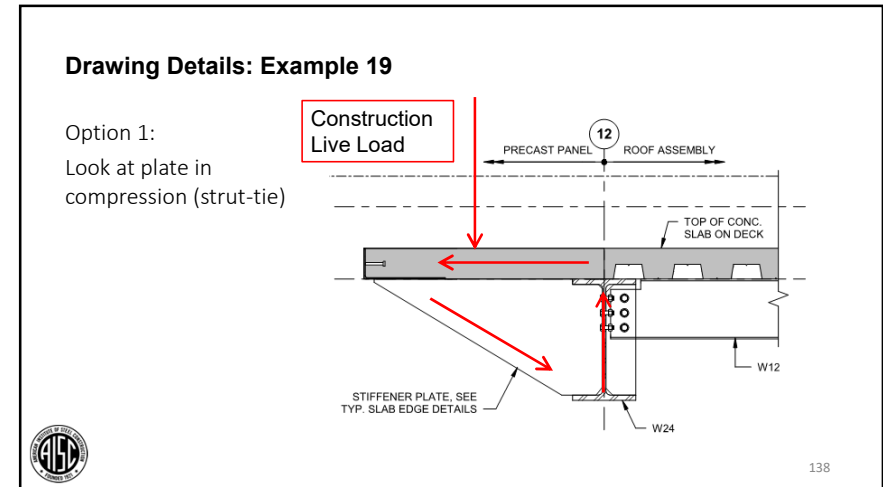
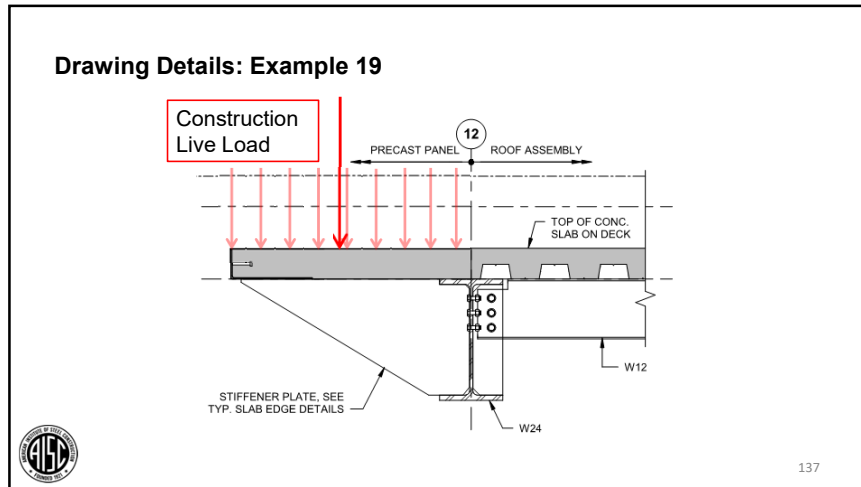
131

Drawing Details: Example 17

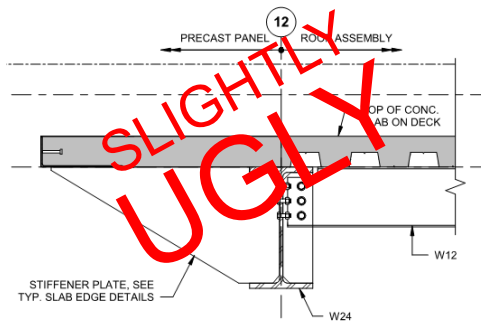


132



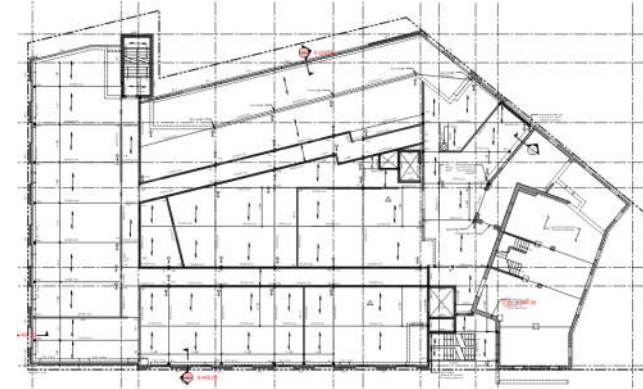


Drawing Details: Example 19



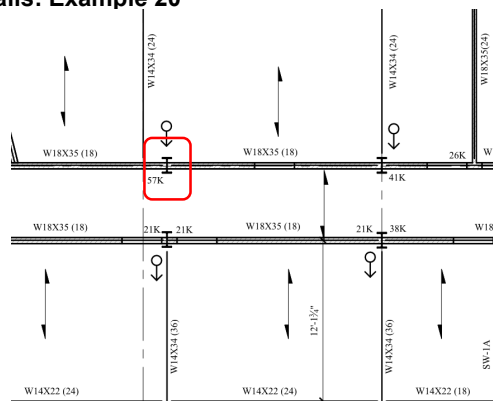
141

Drawing Details: Example 20



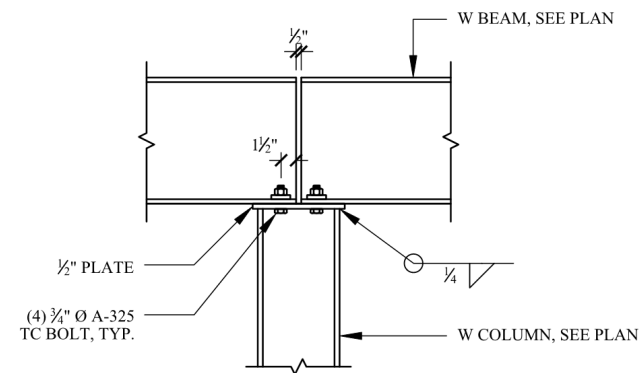
142

Drawing Details: Example 20



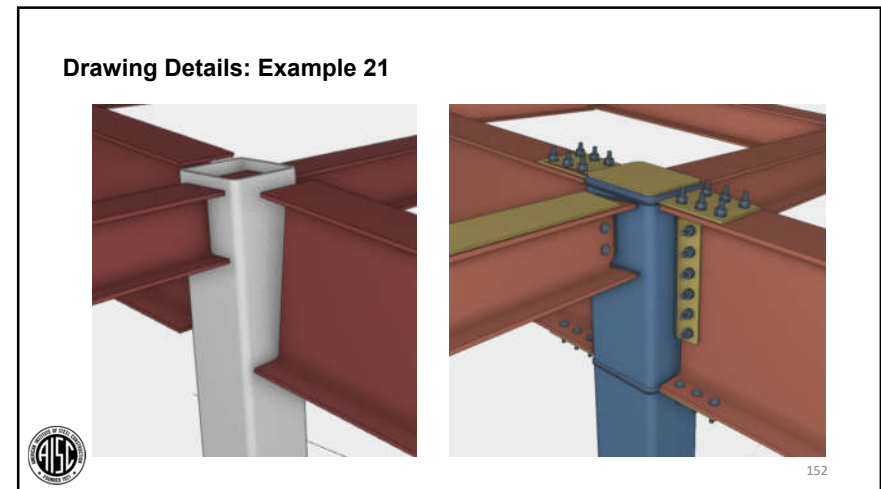
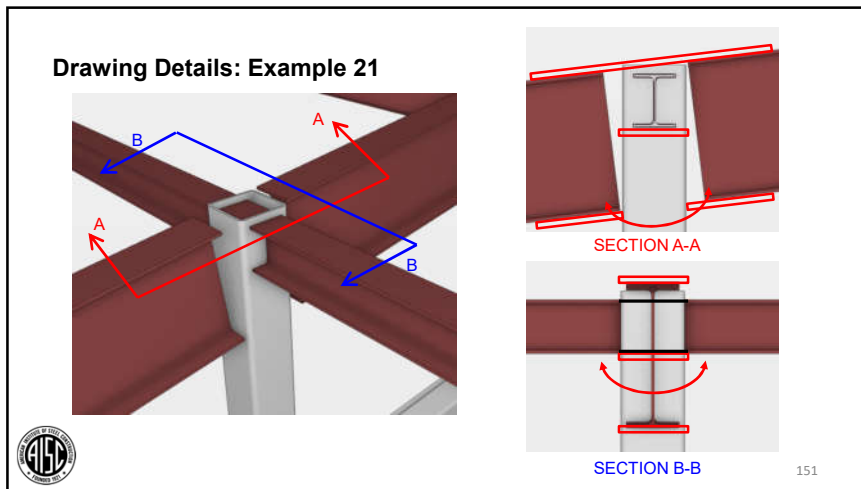
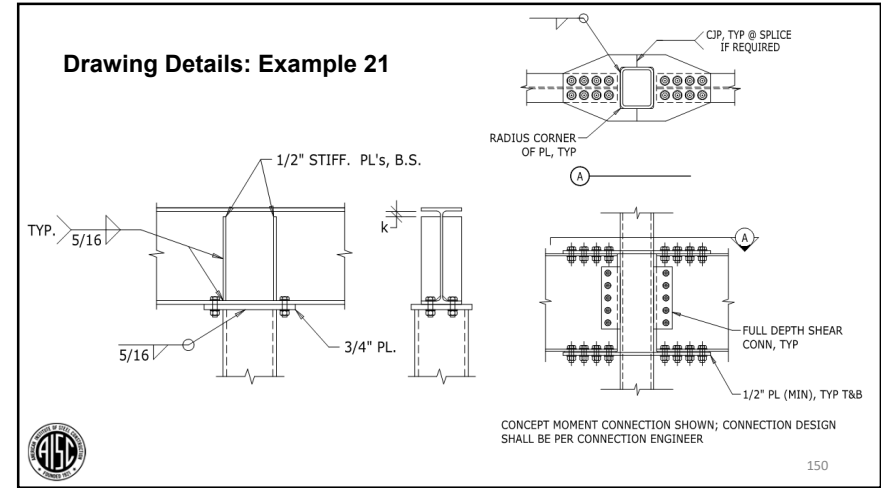
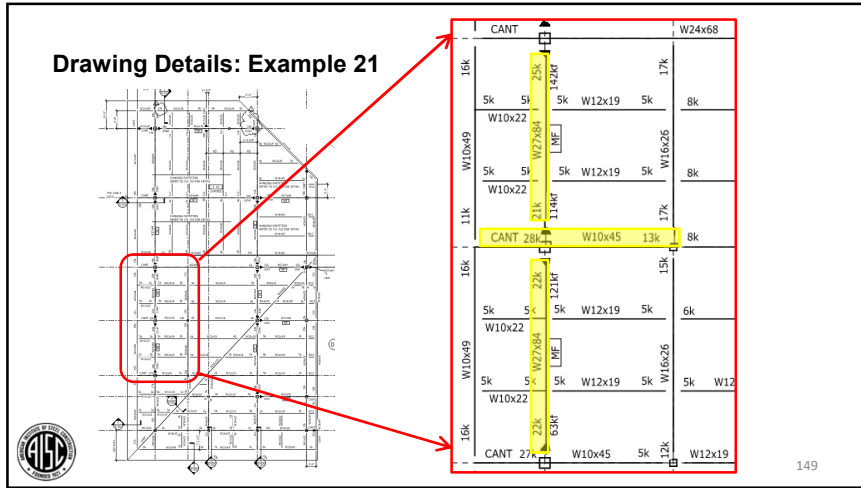
143

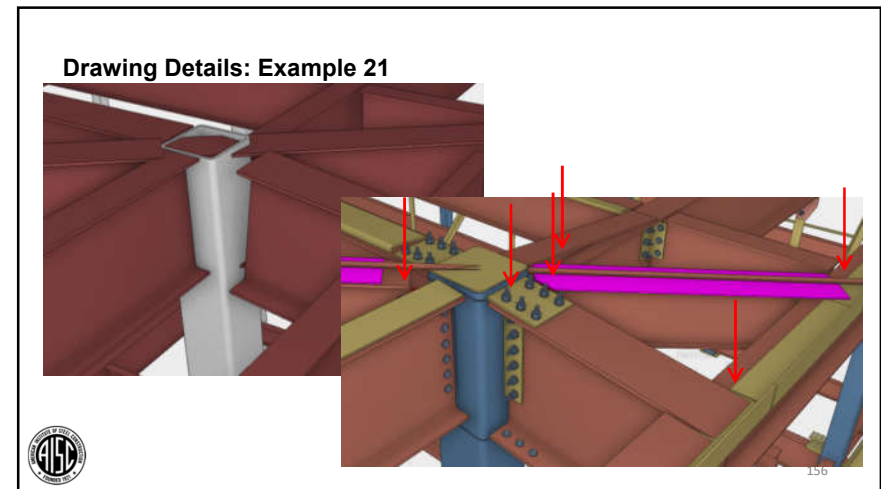
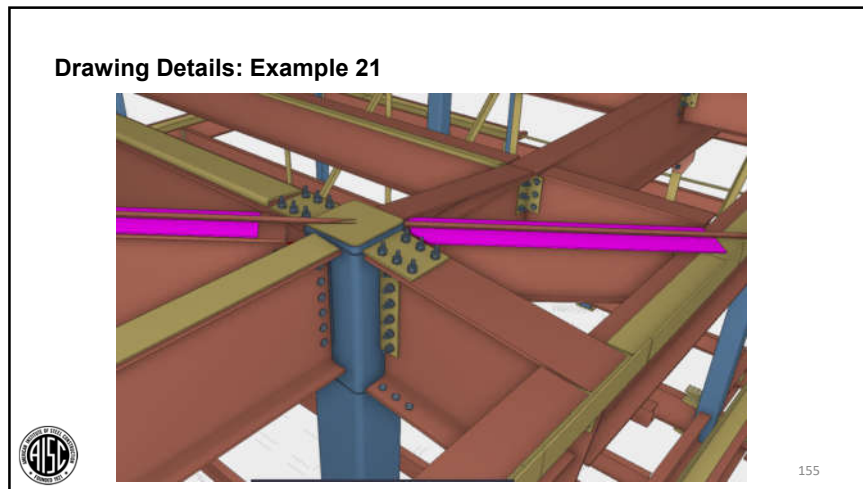
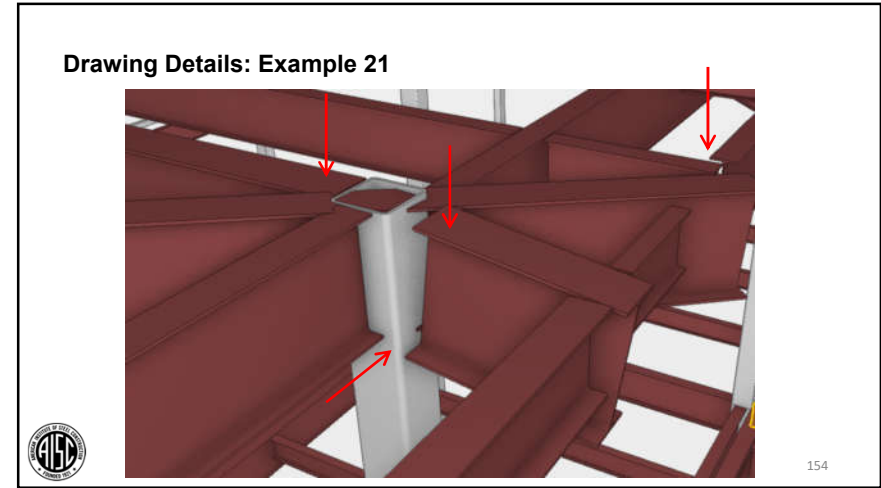
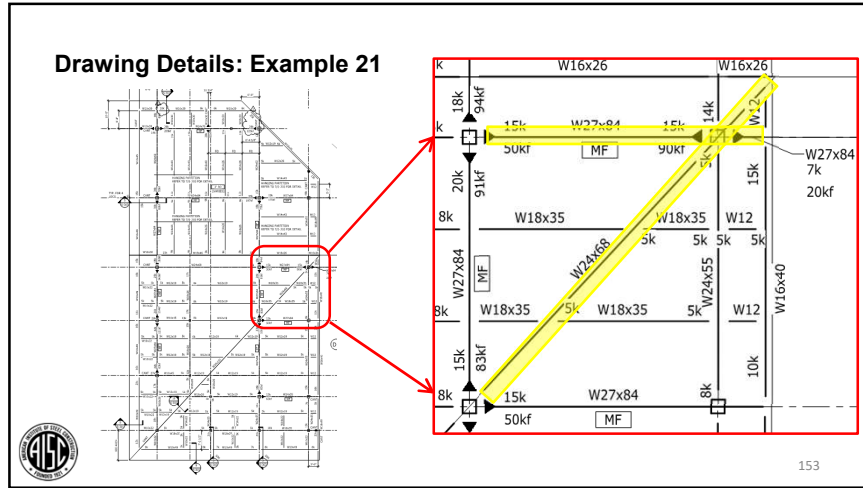
Drawing Details: Example 20

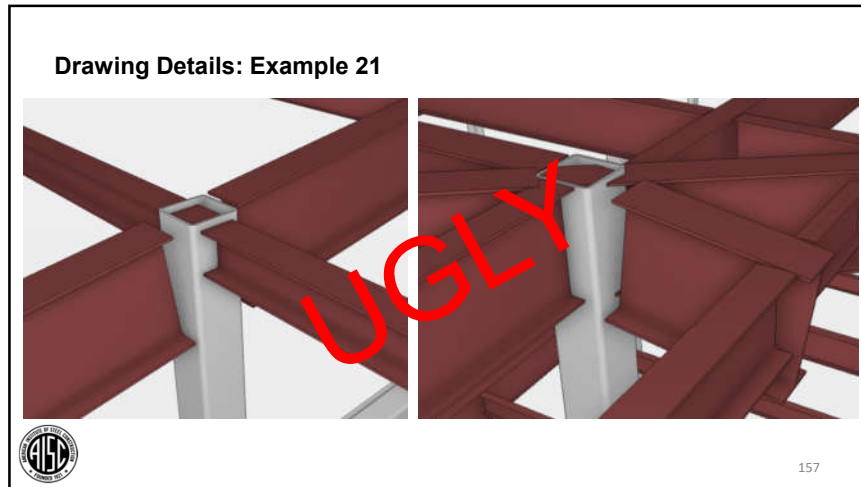


144









Webinar Outline

- Introduction
- Define Good, Bad, Ugly Details
- Examples
- **Tips for Better Details & Connections**
- Assessment and Q/A

158

Tips for Better Details & Connections


1. Follow the load path through the detail
 - If needed, cut the Free Body Diagram! (FBD)
2. Check all limit states
3. Be mindful of geometric layout and member selection
4. Follow AISC procedures and examples
5. Respect the SSE and Contractor's suggested detail alternates
6. Request (and SUPPLY) all "real" loads
7. Reminder: the SSE is NOT providing a peer review
8. Does it pass "The Eye Test?"

159


Webinar Outline


- Introduction
- Define Good, Bad, Ugly Details
- Examples
- **Tips for Better Details & Connections**
- **Assessment and Q/A**

160




Matt Kawczenski
mkawczenski@mgmclaren.com
www.mgmclaren.com






Mike Kempfert
mkempfert@csd-eng.com
www.csd-eng.com




AISC | Questions?




**Smarter.
Stronger.
Steel.**

PDH Certificates


- Reporting site (URL will be provided in the forthcoming email).
- Username: Same as AISC website username.
- Password: Same as AISC website password.



**Smarter.
Stronger.
Steel.**



AISC | Thank you



**Smarter.
Stronger.
Steel.**