

## AISC Live Webinars

Thank you for joining our live webinar today.  
We will begin shortly. Please standby.

Steel-Framed Stairway Design  
Part 1 – Overview & Gravity Loading

May 14, 2020



## AISC Live Webinars

Today's live webinar will begin shortly. Please stand by.

Today's audio will be broadcast through the internet. Please be sure to turn up the volume on your speakers.

Please type any questions or comments in the Q&A window.



## AISC Live Webinars

### AIA Credit

AISC is a Registered Provider with The American Institute of Architects Continuing Education Systems (AIA/CES). Credit(s) earned on completion of this program will be reported to AIA/CES for AIA members. Certificates of Completion for both AIA members and non-AIA members are available upon request.

This program is registered with AIA/CES for continuing professional education. As such, it does not include content that may be deemed or construed to be an approval or endorsement by the AIA of any material of construction or any method or manner of handling, using, distributing, or dealing in any material or product.

Questions related to specific materials, methods, and services will be addressed at the conclusion of this presentation.



## AISC Live Webinars

### Copyright Materials

This presentation is protected by US and International Copyright laws. Reproduction, distribution, display and use of the presentation without written permission of AISC is prohibited.

© The American Institute of Steel Construction 2020

The information presented herein is based on recognized engineering principles and is for general information only. While it is believed to be accurate, this information should not be applied to any specific application without competent professional examination and verification by a licensed professional engineer. Anyone making use of this information assumes all liability arising from such use.



## AISC Live Webinars

### Course Description

Steel-Framed Stairway Design – Part 1 – Overview & Gravity Loading  
May 14, 2020

This webinar provides guidance for the design and layout of steel elements for steel-framed stairways, guards, handrail and related components. Information regarding stairways, code requirements for gravity loading and serviceability criteria, design methods, and design examples will be presented.



## AISC Live Webinars

### Learning Objectives

- Name the various components of steel-framed stairs.
- List the types of stair classes and their characteristics.
- Identify the critical code provisions for creating a stair layout.
- Explain the structural code requirements for gravity load design of stairs for both strength and serviceability.



## Steel Framed Stairway Design



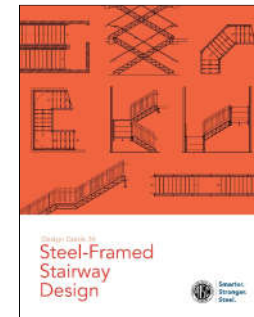
Adam Friedman  
Senior Associate  
CSD Structural Engineers  
Milwaukee, Wisconsin

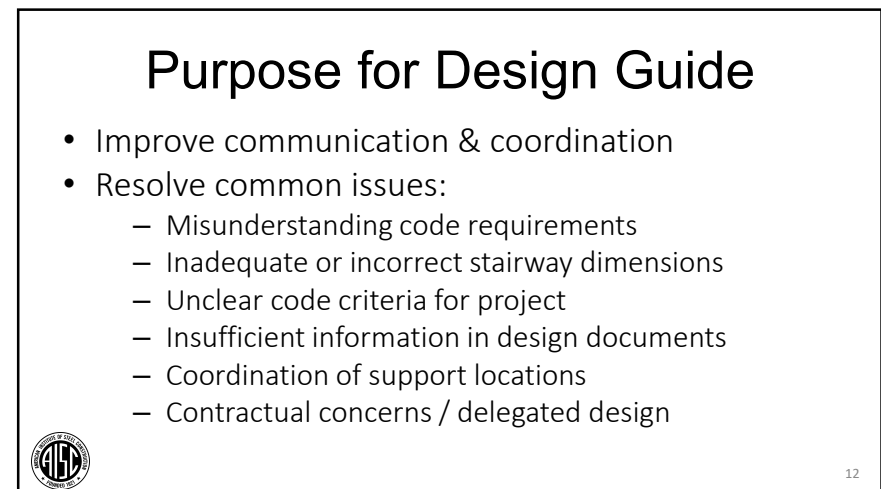
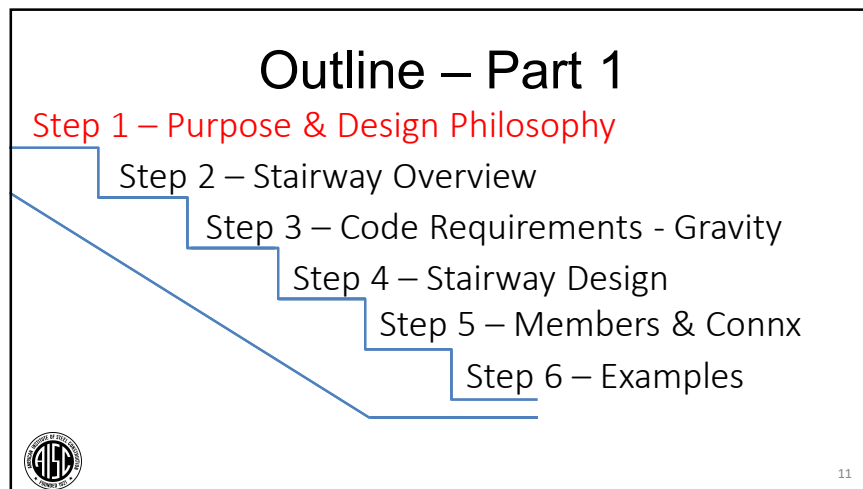
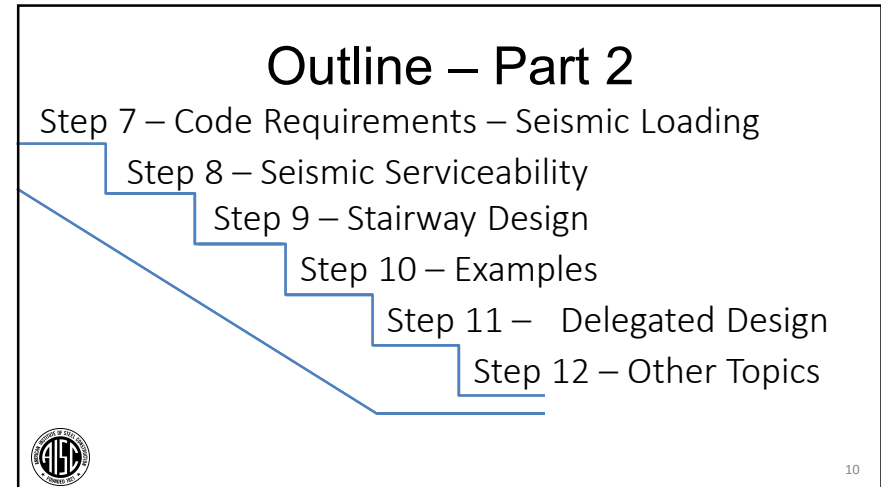
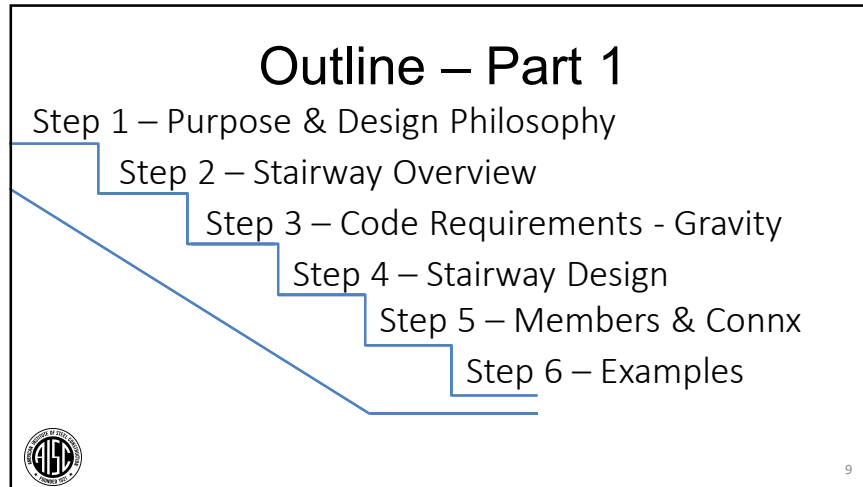


## Introduction

AISC Design Guide 34: Steel Framed Stairway Design

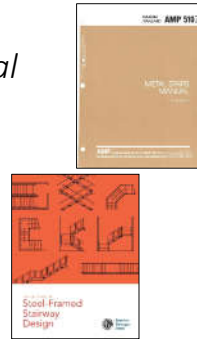
available at  
[www.aisc.org/designguides](http://www.aisc.org/designguides)  
free download for members or  
available for purchase





## Design Philosophy

- IBC/ASCE7 Requirements
- NAAMM *Stair Manual & Railing Manual*
  - General Stair & Rail Layout
  - Design Criteria may be out of date
- AISC Design Guide 34
  - Specific layout and detail information
  - Design methods
  - Design recommendations



13

## Design Philosophy

- AISC *Code of Standard Practice (COSP)* defines stairs and handrail as “other items”, therefore these items are **outside the scope of the COSP** since it is not structural steel.
- But, for steel stairway design, use AISC documents as “**reference standards**” instead:
  - AISC 2016 *Code of Standard Practice (COSP)*
  - AISC *Steel Construction Manual, 15th Ed. (Manual)*
  - AISC 2016 *Specification for Structural Steel Buildings (Specification)*



14

## Design Philosophy

- Use AISC documents in conjunction with design documents for steel stair design but **confirm acceptance** with:
  - Architect of Record (AOR)
  - Structural Engineer of Record (SER)
  - Authority Having Jurisdiction (AHJ)
  - General Contractor (GC)
- Make this a project specific requirement or include as part of your contract



15

## Outline – Part 1

Step 1 – Purpose & Design Philosophy

Step 2 – Stairway Overview

Step 3 – Code Requirements - Gravity

Step 4 – Stairway Design

Step 5 – Members & Connx

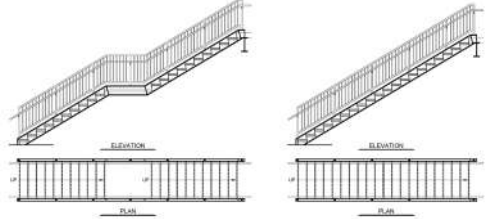

Step 6 – Examples



16

## Stair Types (NAAMM)

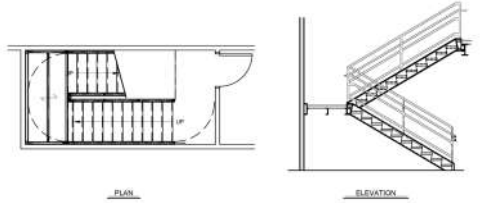

- Straight
  - **– Straight**
  - Parallel (Switchback)
  - Angled
  - Scissor

17

## Stair Types

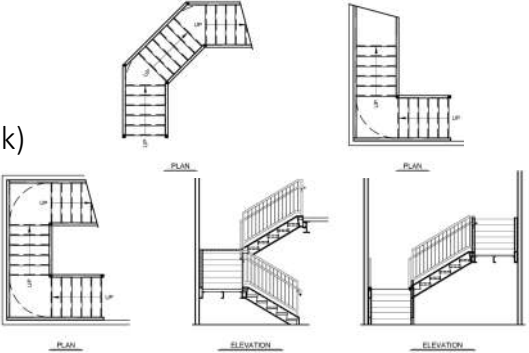

- Straight
  - Straight
  - **– Parallel (Switchback)**
  - Angled
  - Scissor

18

## Stair Types

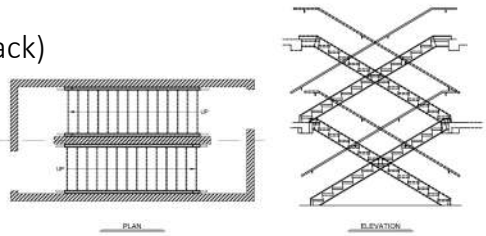

- Straight
  - Straight
  - Parallel (Switchback)
  - **– Angled**
  - Scissor

19

## Stair Types

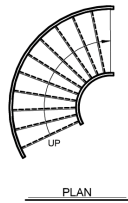
- Straight
  - Straight
  - Parallel (Switchback)
  - Angled
  - **– Scissor**

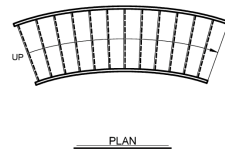
20

## Stair Types

- Circular



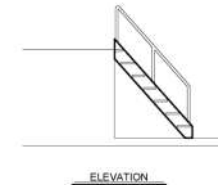
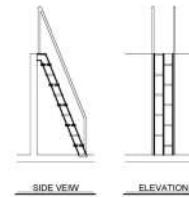
- Curved



21

## Stair Types

- Alternating Tread Device
- Ships Ladder



22

## Stair Class (NAAMM)

- **Industrial**
  - functional
  - economical
  - industrial setting
- Service
- Commercial
- Architectural



Type: Straight  
Class: Industrial



23

## Stair Class - Industrial



Type: Parallel



Type: Parallel



24

## Stair Class - Industrial



25

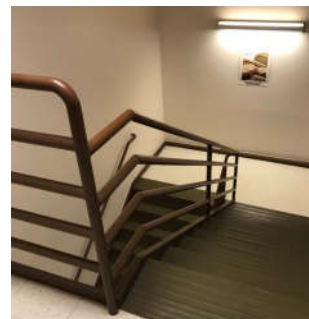
## Stair Class - Industrial



26

## Stair Class

- Industrial
- Service
  - functional
  - “back of house”
  - common egress stair
- Commercial
- Architectural

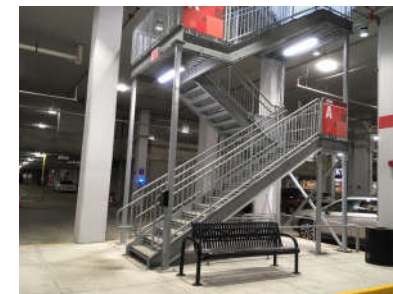


Type: Parallel  
Class: Service



27

## Stair Class - Service



Type: Parallel



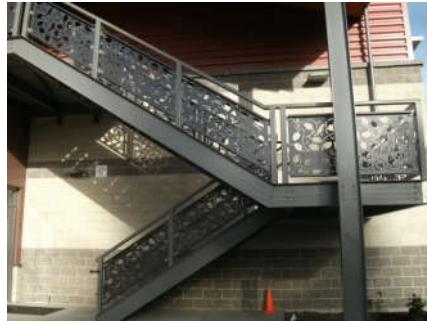
Type: Parallel



28

## Stair Class

- Industrial
- Service
- **Commercial**
  - public use
  - more attractive
- Architectural



Type: Parallel  
Class: Commercial



29

## Stair Class - Commercial



Type: Parallel



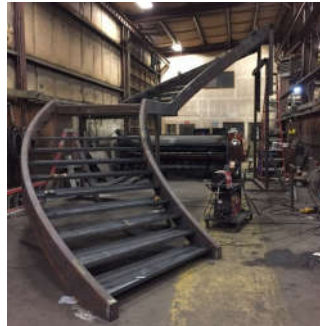
Type: Parallel



30

## Stair Class

- Industrial
- Service
- Commercial
- **Architectural**
  - elaborate
  - custom
  - most expensive

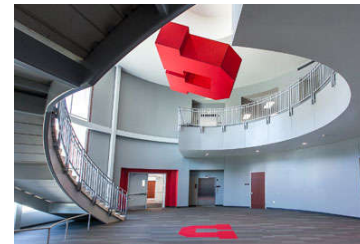


Type: Curved  
Class: Architectural



31

## Stair Class - Architectural



Type: Curved  
Class: Architectural



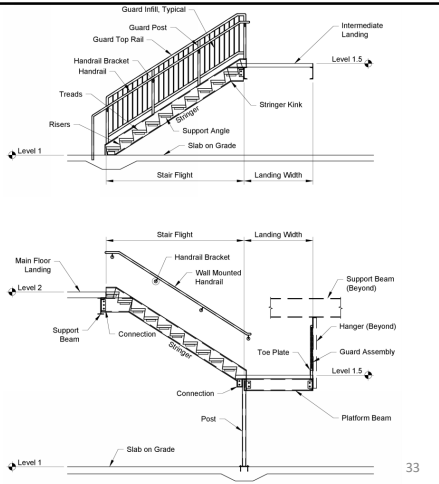
Type: Circular  
Class: Architectural



32

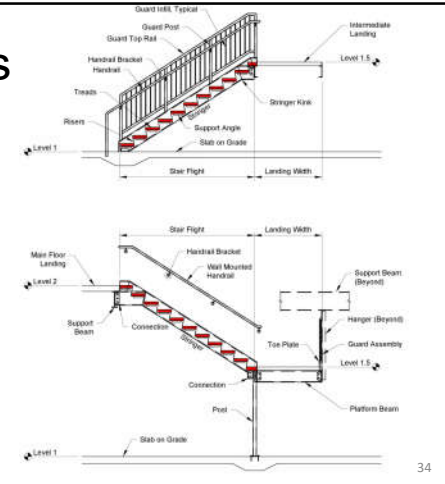
### Stairway Elements

- Tread
- Riser
- Stringer
- Landing
- Handrail
- Guard
- Supports
- Connections



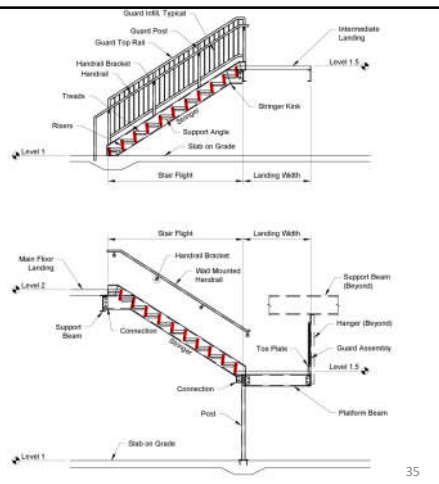
### Stairway Elements

- **Tread**
- Riser
- Stringer
- Landing
- Handrail
- Guard
- Supports
- Connections



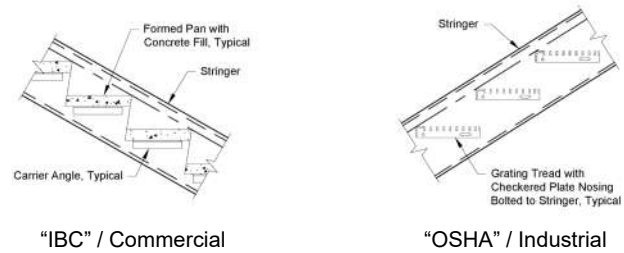
### Stairway Elements

- Tread
- **Riser**
- Stringer
- Landing
- Handrail
- Guard
- Supports
- Connections



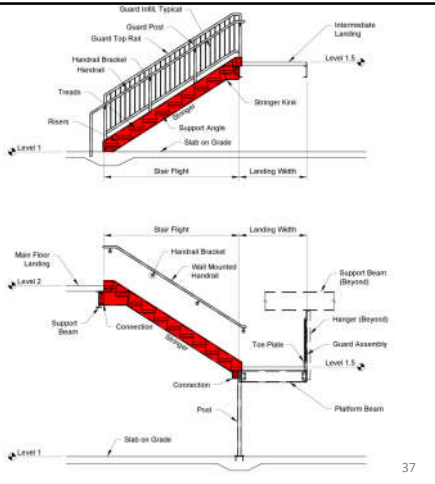
### Stairway Elements

- Typical Tread / Riser Assembly



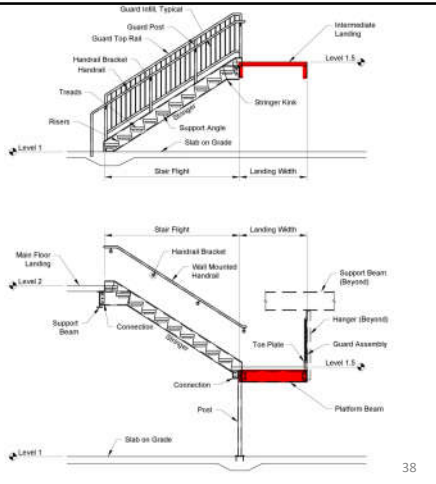
### Stairway Elements

- Tread
- Riser
- **Stringer**
- Landing
- Handrail
- Guard
- Supports
- Connections



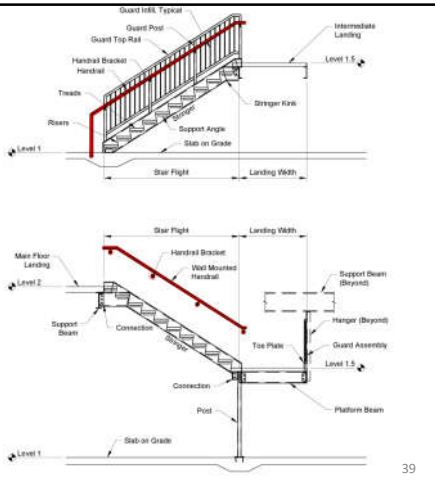
### Stairway Elements

- Tread
- Riser
- Stringer
- **Landing**
- Handrail
- Guard
- Supports
- Connections



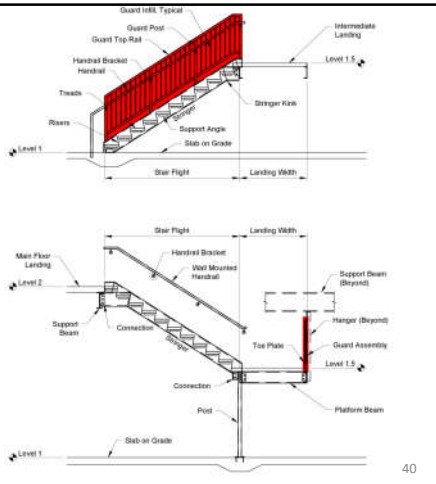
### Stairway Elements

- Tread
- Riser
- Stringer
- Landing
- **Handrail**
- Guard
- Supports
- Connections



### Stairway Elements

- Tread
- Riser
- Stringer
- Landing
- Handrail
- **Guard / "Stair Rail System"**
- Supports
- Connections



### Stairway Elements

#### Guard

- Post
- Top Rail
- Low Rail
- Infill
- Toe Kick / Toeboard

41

### Stairway Elements

#### Guard

- Post
- Top Rail
- Low Rail
- Infill
- Toe Kick / Toeboard

42

### Stairway Elements

#### Guard

- Post
- Top Rail
- Low Rail
- Infill
- Toe Kick / Toeboard

43

### Stairway Elements

#### Guard

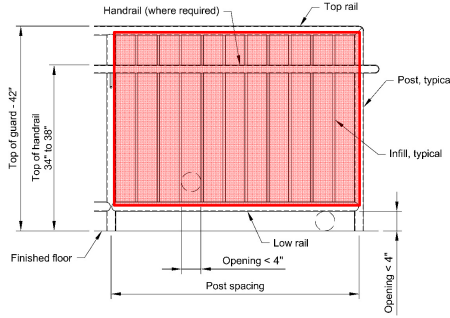
- Post
- Top Rail
- Low Rail
- Infill
- Toe Kick / Toeboard

44

### Stairway Elements

#### Guard

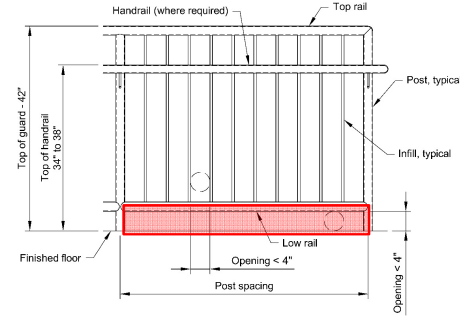
- Post
- Top Rail
- Low Rail
- **Infill**
- Toe Kick / Toeboard



### Stairway Elements

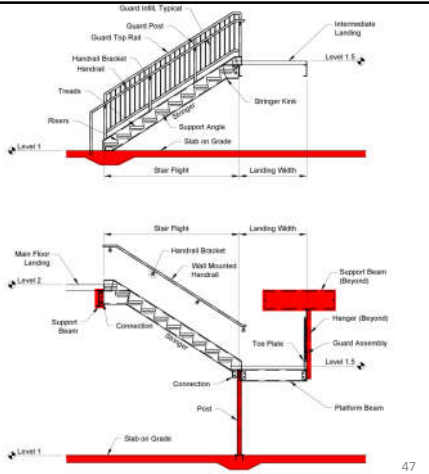
#### Guard

- Post
- Top Rail
- Low Rail
- Infill
- **Toe Kick / Toeboard**



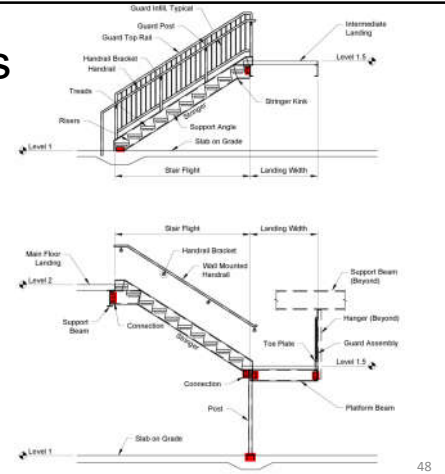
### Stairway Elements

- Tread
- Riser
- Stringer
- Landing
- Handrail
- Guard
- **Supports**
- Connections



### Stairway Elements

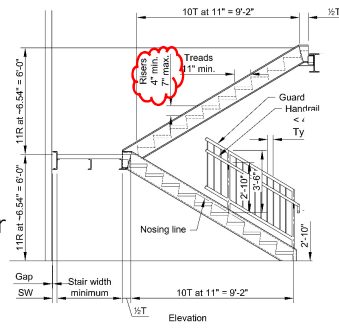
- Tread
- Riser
- Stringer
- Landing
- Handrail
- Guard
- Supports
- **Connections**



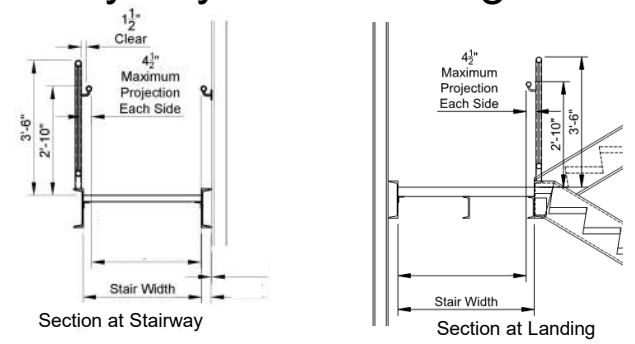


### Stairway Layout – IBC: Riser Height

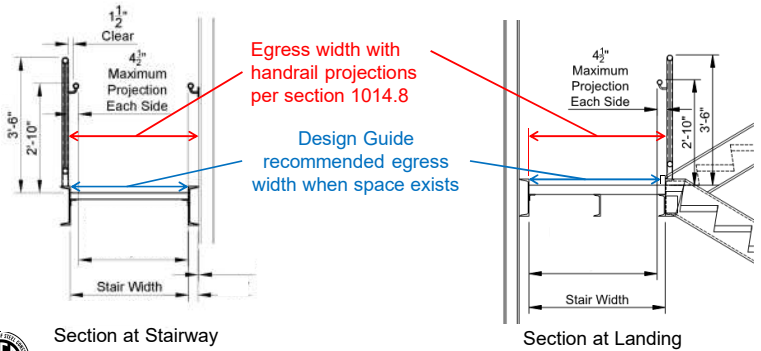
- 7" max riser height cannot be violated.
- Don't let tolerances or mis-fits create problems.
  - IBC Section 1011.5.4 - 3/8" tolerance between max/min riser
  - Maybe consider 6 5/8" max riser height, when possible



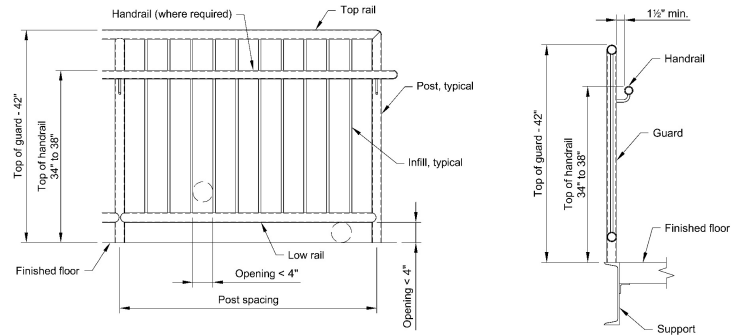
### Stairway Layout – IBC: Egress Width

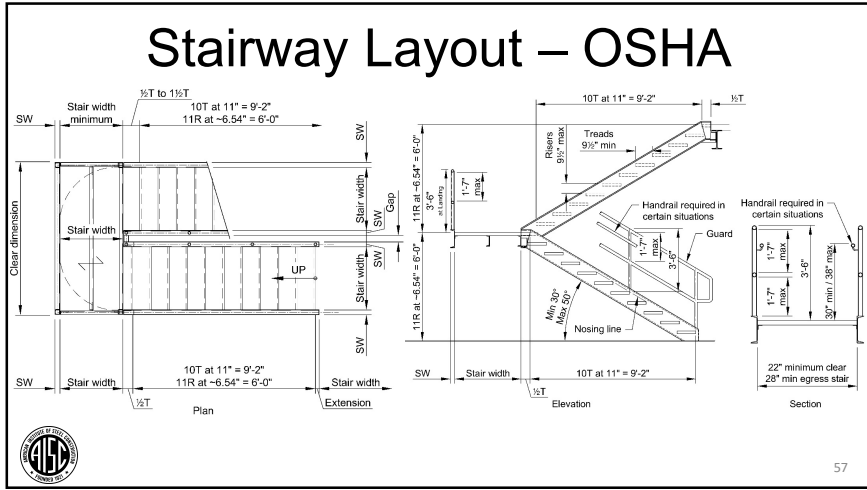


### Stairway Layout – IBC: Egress Width



### Stairway Layout – IBC: Guard





### Stairway Layout – OSHA: Updates

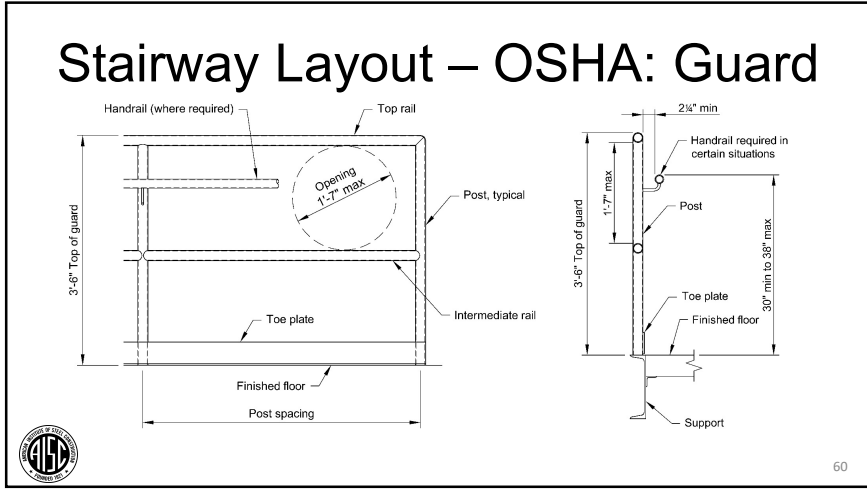
- OSHA revised standard 1910 Subpart D as of 1/17/2017
- Renumbered and reorganized:
  - 1910.25 – Stairways
  - 1910.28 – Duty to have fall protection & falling object protection
  - 1910.29 – Fall protection systems and falling object protection-criteria and practices
- Changed riser/tread limits
- Changed vertical clearance
- **Revised guard height and handrail requirements**

### Stairway Layout – OSHA: Updates

- Revised guard height and handrail requirements

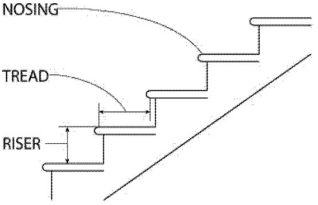
<https://www.osha.gov/laws-regs/standardinterpretations/2019-09-23>

Figure 1 shows the guardrail height requirement before January 17, 2017, which was 36 inches. Figure 2 shows the updated requirement after January 17, 2017, which is 42 inches. The diagrams illustrate the change in the top rail height relative to the finished floor.




## Stairway Layout – OSHA: Width

- 1910.25(c)(4)
  - Minimum width = 22" between vertical barriers
- 1910.25 Figure D-8
  - Minimum tread width = 22"
- 1910.36(g)(2)
  - Minimum width = 28" at all points for exit routes



**MINIMUM TREAD WIDTH 22 IN (56 CM)**  
**MINIMUM TREAD DEPTH 9.5 IN (24 CM)**  
**MAXIMUM RISER HEIGHT 9.5 IN (24 CM)**  
 OSHA Figure D-8


61


## Stairway Layout – OSHA: Width

- 1910.28(b)(11)(ii) & Table D-2
  - Each flight of stairs having at least 3 treads and at least 4 risers is equipped with stair rail systems and handrails as follows:

**Table D-2 – Stairway Handrail Requirements**

Stair width	Enclosed	One open side	Two open sides	With earth built up on both sides
Less than 44 inches (1.1 m).	At least one handrail	One stair rail system with handrail on open side.	One stair rail system each open side.	
44 inches (1.1 m) to 88 inches (2.2 m).	One handrail on each enclosed side	One Stair rail system with handrail on open side and one handrail on enclosed side.	One stair rail system with handrail on each open side.	
Greater than 88 inches (2.2 m).	One handrail on each enclosed side and one intermediate handrail located in the middle of the stair.	One stair rail system with handrail on open side, one handrail on enclosed side, and one intermediate handrail located in the middle of the stair.	One stair rail system with handrail on each open side and one intermediate handrail located in the middle of the stair.	
Exterior stairs less than 44 inches (1.1 m).				One handrail on least one side.

**Note to table: The width of the stair must be clear of all obstructions except handrails.**


62

## Stairway Layout – OSHA: Width


- 1910.28(b)(11)(ii) & Table D-2
  - Each flight of stairs having at least 3 treads and at least 4 risers is equipped with stair rail systems and handrails as follows:

**Table D-2 – Stairway Handrail Requirements**

Stair width	Enclosed	One open side	Two open sides	With earth built up on both sides
Less than 44 inches (1.1 m).	At least one handrail	One stair rail system with handrail on open side.	One stair rail system each open side.	
Greater than 88 inches (2.2 m).	One handrail on each enclosed side and one intermediate handrail located in the middle of the stair.	One stair rail system with handrail on open side, one handrail on enclosed side, and one intermediate handrail located in the middle of the stair.	One stair rail system with handrail on each open side and one intermediate handrail located in the middle of the stair.	
Exterior stairs less than 44 inches (1.1 m).				One handrail on least one side.

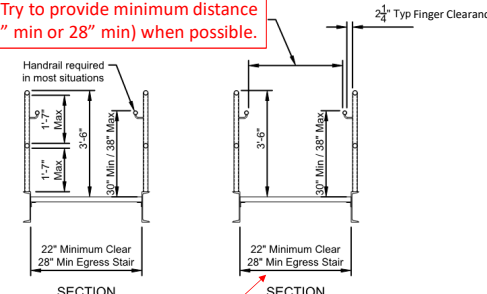
**Note to table: The width of the stair must be clear of all obstructions except handrails.**

**Note to table: The width of the stair must be clear of all obstructions except handrails.**



63

## Stairway Layout – OSHA: Width

Try to provide minimum distance (22" min or 28" min) when possible.



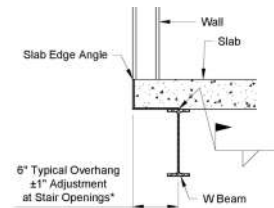
**Actual egress width requirement**


64



## Stairway Opening Size

- Field installed slab edge angle
  - Allows for adjustment in field to help with fit-up



\* - Coordinate final opening dimensions with Architect & SER during detailing.



69

## Outline – Part 1

Step 1 – Purpose & Design Philosophy

Step 2 – Stairway Overview

Step 3 – Code Requirements - Gravity

Step 4 – Stairway Design

Step 5 – Members & Connx

Step 6 – Examples



70

## Applicable Codes

- International Building Code (IBC)
  - Chapter 10 “Means of Egress”
  - Chapter 16 “Structural Design” – Loads, Combos, & Serviceability
- ASCE/SEI 7-16 Minimum Design Loads for Buildings & Other Structures
  - Loading & Load Combinations
- Occupational Safety & Health Administration (OSHA)
  - 1910 Subpart D
    - 1910.25 Stairways
    - 1910.28 Duty to have fall protection and falling object protection
    - 1910.29 Fall protection systems and falling object protection
    - 1910.36 Design and construction requirements for exit routes



71

## Load Combinations

- Refer to ASCE7-16 Chapter 2 for LRFD & ASD Load Combinations

### LRFD

- 1.4D
- $1.2D + 1.6L + 0.5(L_r \text{ or } S \text{ or } R)$
- $1.2D + 1.6(L_r \text{ or } S \text{ or } R) + 1.0(L \text{ or } 0.5W)$
- $1.2D + 1.0W + 1.0L + 0.5(L_r \text{ or } S \text{ or } R)$
- $0.9D + 1.0W$
- $1.2D + 1.0E_v + 1.0E_h + 1.0L + 0.2S$
- $0.9D - 1.0E_v + 1.0E_h$

### ASD

- D
- D+L
- D+(L<sub>r</sub> or S or R)
- D+0.75L+0.75(L<sub>r</sub> or S or R)
- D+0.6W
- D+0.75L+0.75(0.6W)+0.75(L<sub>r</sub> or S or R)
- 0.6D+0.6W
- D+0.7E<sub>v</sub>+0.7E<sub>h</sub>
- D+0.525E<sub>v</sub>+0.525E<sub>h</sub>+0.75L+0.75S
- 0.6D-0.7E<sub>v</sub>+0.7E<sub>h</sub>



72



## Loading

- Dead Loads
  - Self weight (steel members, concrete fill, etc.)
  - MEP Allowances
  - Architectural finishes (flooring, walls, soffits, etc.)
  - Typical material weights found in
    - ASCE 7-16 commentary Chapter C3 “Dead Loads”
    - AISC Tables 17-12 & 17-13



73

## Loading – IBC 2015 / ASCE 7-16

- Live Loads

Component	Loading
Stair Tread	300 lb concentrated load on 4 in <sup>2</sup> or 100 psf uniform load
Stair Landing	100 psf uniform load
Guard – Top Rail	200 lb force in any direction or 50 lb/foot in any direction
Guard – Infill & Other Rails	50 lb over 1 square foot
Handrail	200 lb force in any direction or 50 lb/foot in any direction



74

## Loading – OSHA

Component	Loading
Stair Tread / Landing	Five times “normal live load” or 1,000 lb concentrated load
Guard/Stair Rail System – Top Rail	200 lb force in downward or outward direction
Guard/Stair Rail System – Infill	150 lb force in downward or outward direction
Handrail	200 lb force in downward or outward direction
Toeboard / Toeplate	50 lb force in downward or outward direction



75

## Loading – OSHA

- What is “normal live load”?
  - Based on actual usage of the stair
  - Divide total weight of users over stair plan area
    - $300 \text{ lbs} / 20 \text{ ft}^2 = 15 \text{ psf}$
  - Multiply above value by five
    - $15 \text{ psf} \times 5 = 75 \text{ psf} \rightarrow$  “normal live load”
- Recommend using 60 psf minimum design value based on ASCE 7 Table 4-1 for “walkways and elevated platforms”
- 1,000 lb concentrated force may govern



76

## Loading – OSHA

- Standard interpretation  
<https://www.osha.gov/laws-regs/standardinterpretations/2000-05-08-0>
  - Design of stairs and components based on ultimate strength (yield stress,  $F_y$  or ultimate stress  $F_u$ ) and not on allowable stresses per AISC.
  - Place loads in such a way that maximum stress is experienced
  - “normal live load” distributed over whole stair
  - Concentrated force is a point load on any element



77

## Serviceability – IBC 2015, Table 1604.3

### Deflection

Component	L	D+L
Floor members (stringers/landings)	Span/360	Span/240
Supporting tile/brittle floor finish	Span/600	Span/240
Cantilever Guard Post*	Height/60	
Guard, Handrail, Infill**	Span/120	

- \* - Matches deflection limit for interior partitions with flexible finishes and twice the height for cantilever members
- \*\* - Matches deflection limit for interior partitions with flexible finishes



78

## Outline – Part 1

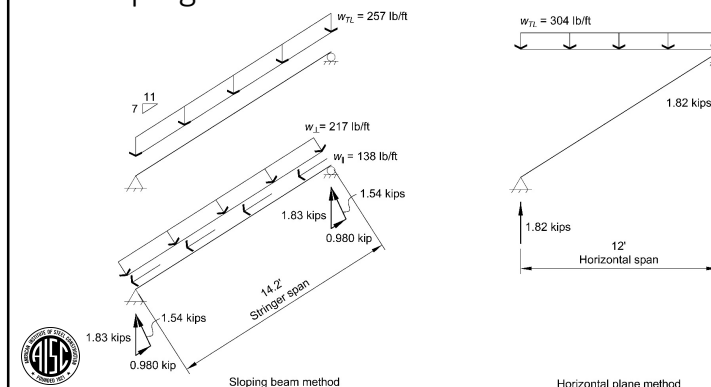
- Step 1 – Purpose & Design Philosophy
- Step 2 – Stairway Overview
- Step 3 – Code Requirements - Gravity
- Step 4 – Stairway Design
- Step 5 – Members & Connx
- Step 6 – Examples



79

## Stairway Design

### Sloping Beam versus Horizontal Plane Method



80

## Stairway Design

### Sloping Beam versus Horizontal Plane Method

Vertical Deflection

- Additional length of a sloping member will result in larger vertical deflections
- Deflections should be calculated using
  - sloping beam method
  - horizontal plane method with adjustment factor

81

## Stairway Design

### Simple Span versus Frame Analysis

Simple span beam analysis

Frame analysis

82

## Stairway Design

- Simple Span
  - Roller support allows for some lateral movement. This is a relatively small value for  $\Delta_h$  on most stairs.
  - Designers can ensure simple span behavior with simple shear connections, flexible supports, and drift details.

$$R = V = \frac{wl}{2}$$

$$M_{max} = \frac{wl^2}{8}$$

$$\Delta_{max} = \frac{5wl^4}{384EI}$$

83

## Stairway Design

- Frame Analysis
  - Pin supports at each end restrain lateral deflection. Results in very small vertical deflection and large axial reactions due to catenary action or arching action.
  - Designers must design connections for large axial reactions.
  - Designer should ensure supporting structure can accommodate the end connection forces.

- Pin supports at each end restrain lateral deflection. Results in very small vertical deflection and large axial reactions due to catenary action or arching action.
- Designers must design connections for large axial reactions.
- Designer should ensure supporting structure can accommodate the end connection forces.

84

## Stairway Design – Unbraced Length

- Refer to AISC *Specification* Appendix Section 6.3
  - Determine if tread/riser has adequate stiffness and strength to brace stringer
- Likely fully braced using:
  - Welded tread/riser “Z shape” pans (concrete filled)
  - Welded checker plate
- Needs more research:
  - Bolted grating treads
  - Flat pans (tread only, no riser)
  - Precast, fiberglass, or other manufactured products

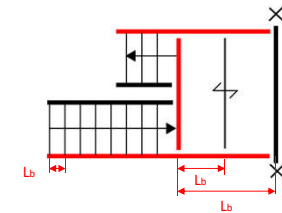


85

## Stairway Design – Unbraced Length

- Consider unbraced length at integrated landings

- Infill members & connections
- Slab type
  - Cast in place concrete over deck/pans
  - Grating
  - Precast



- Compare flexural capacity based on  $L_b$  to moment at that location (*don't be too conservative*)



86

## Stairway Design – Serviceability

- Deflection Limits
  - IBC Limits versus Project Specifications
    - 1/4" maximum on Live Load or Total Load?
    - Span/360 on Live Load or Total Load?
  - Floor/wall finishes
- Vibration Concerns



87

## Outline – Part 1

Step 1 – Purpose & Design Philosophy

Step 2 – Stairway Overview

Step 3 – Code Requirements - Gravity

Step 4 – Stairway Design

Step 5 – Members & Connx

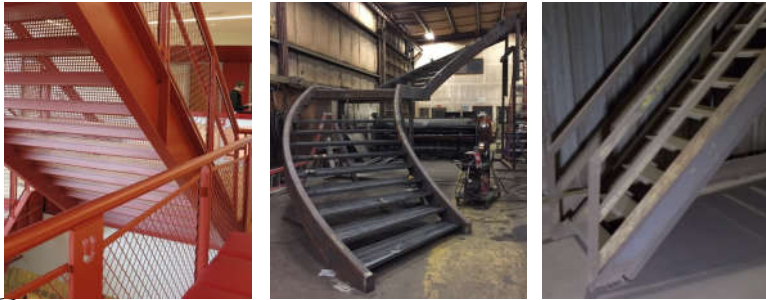
Step 6 – Examples



88

## Member Selection

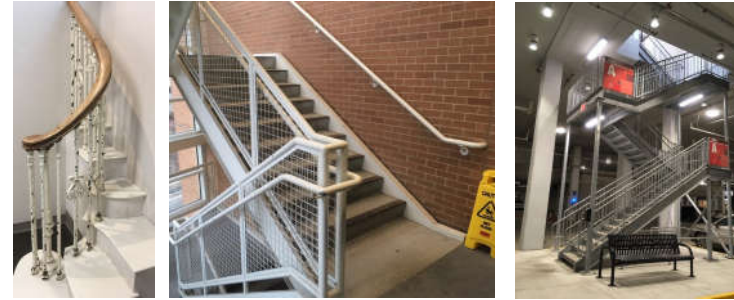
Stringers – Channel, Plate, Rectangular HSS, WF



89

## Member Selection

Guards/Rails – Pipe, HSS, Bar, Rounds, Custom



90

## Member Selection

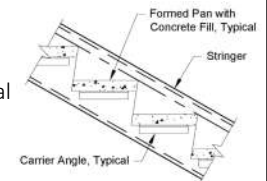
Guards/Rails – Pipe, HSS, Bar, Rounds, Custom



91

## Treads/Risers

- Integral Pan Tread & Riser with Concrete Fill
  - Directly welded
  - Carrier bar or angle for support
  - Refer to AISI code for design of light gauge material
    - Use effective section properties
    - Consider which portion of profile provides strength and stiffness (partially effective)



92

## Treads/Risers

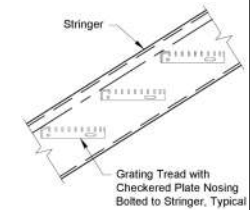
- Steel Plate
  - Checkered Plate or Diamond Plate
    - AISC Manual Table 3-18a provides recommended maximum uniform load based on span for a deflection limit of  $L/100$
    - AISC Manual Table 3-18b provides recommended maximum uniform load based on span and stress limit of 24 ksi in LRFD and 16 ksi in ASD.
      - Based on ASTM A786 Standard Specification for Steel Floor Plates typically used for checkered/diamond plate applications.
    - Verify section properties and material properties with supplier.
  - Flat plate or stiffened plate



93

## Treads/Risers

- Steel Grating
  - Good for wet environments, outdoors, industrial
  - Typically a purchased “buy out” item
    - Confirm with manufacturer for strength & serviceability
  - Verify if ADA requirements must be met (opening sizes in grating)
- Non-steel Options
  - Precast concrete, glass, plastic, wood, fiberglass.
  - Consider if special deflection criteria should be used



94

## Stringer

Stringer Type	Advantages	Disadvantages
Channel (C or MC)	<ul style="list-style-type: none"> <li>• Variety of sizes, weights, and depths that are widely available</li> <li>• Flange can be used to support guard posts</li> <li>• End connections can use typical bolted simple shear connections</li> </ul>	<ul style="list-style-type: none"> <li>• Wider than plate and some HSS members</li> </ul>
Plate	<ul style="list-style-type: none"> <li>• Readily available</li> <li>• Narrower than other alternatives</li> <li>• End connections can use typical bolted simple shear connections</li> </ul>	<ul style="list-style-type: none"> <li>• Lower flexural strength than other options compared to member weight</li> <li>• Lower member strength for lateral loading</li> </ul>
Rectangular HSS	<ul style="list-style-type: none"> <li>• Variety of sizes, weights, and depths that are widely available</li> <li>• Flange can be used to support guardrail posts</li> </ul>	<ul style="list-style-type: none"> <li>• Additional fabrication required at joints and connections</li> <li>• More difficult end connections than other options</li> <li>• Typically heavier weight per foot than other options</li> </ul>



95

## Landings

- Cast-in-place concrete over metal deck
- Cast-in-place concrete over metal plate or stiffened metal plate
- Checkered plate flooring
- Steel grating
- Precast concrete



96

## Landings

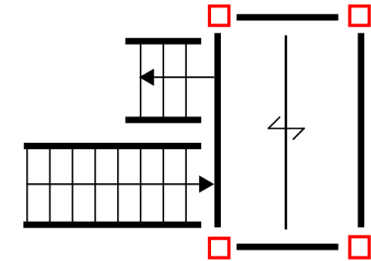
- Support Conditions
  - Building Supports
  - Post Supported Landing
  - Hanger Supported Landing
  - Integrated Landing
  - Separate Stair Flights



97

## Landings

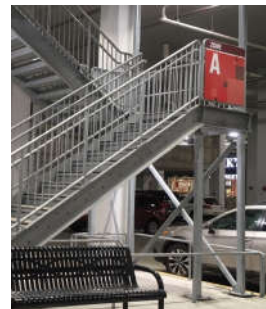
- Support Conditions
  - Building Supports
  - Post Supported Landing
  - Hanger Supported Landing
  - Integrated Landing
  - Separate Stair Flights



98

## Landings

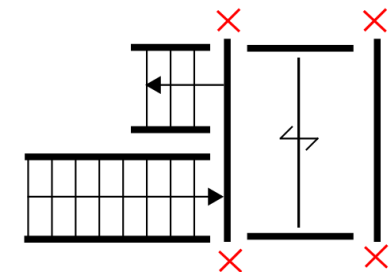
- Support Conditions
  - Building Supports
  - Post Supported Landing
  - Hanger Supported Landing
  - Integrated Landing
  - Separate Stair Flights



99

## Landings



- Support Conditions
  - Building Supports
  - Post Supported Landing
  - Hanger Supported Landing
  - Integrated Landing
  - Separate Stair Flights



100

## Landings


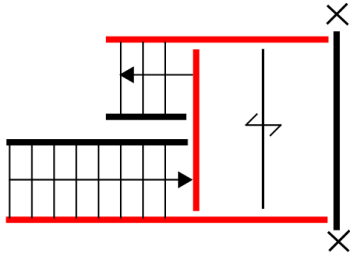
- Support Conditions
  - Building Supports
  - Post Supported Landing
  - **Hanger Supported Landing**
  - Integrated Landing
  - Separate Stair Flights



101

## Landings

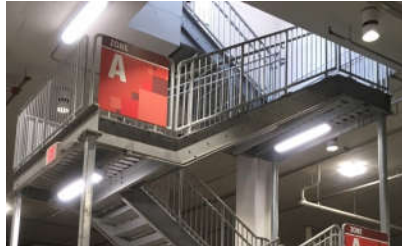
- Support Conditions
  - Building Supports
  - Post Supported Landing
  - Hanger Supported Landing
  - **Integrated Landing**
  - Separate Stair Flights



102

## Landings


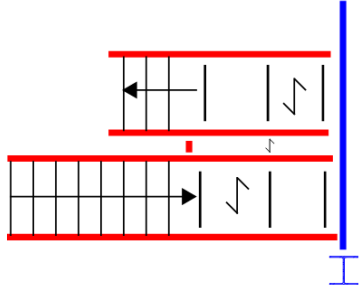
- Support Conditions
  - Building Supports
  - Post Supported Landing
  - Hanger Supported Landing
  - **Integrated Landing**
  - Separate Stair Flights



103

## Landings

- Support Conditions
  - Building Supports
  - Post Supported Landing
  - Hanger Supported Landing
  - Integrated Landing
  - **Separate Stair Flights**



104

## Landings

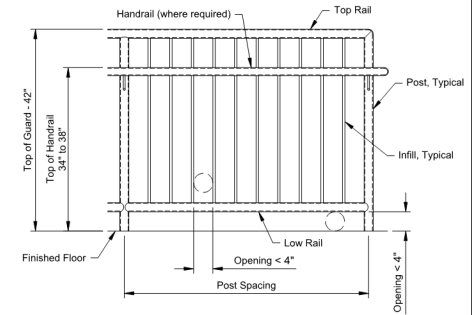
- Support Conditions
  - Building Supports
  - Post Supported Landing
  - Hanger Supported Landing
  - Integrated Landing
  - **Separate Stair Flights**



105

## Guard & Handrail

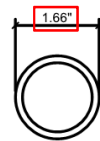
- Member Types
  - Pipe
  - HSS Round
  - Rectangular HSS
  - Angle
  - Plate, Bar, & Rod



106

## Guard & Handrail

- Member Types
  - **Pipe A53 Gr. B**
  - HSS Round
  - Rectangular HSS
  - Angle
  - Plate, Bar, & Rod



ASTM A53 GR B  
 PIPE 1 1/4"



ASTM A53 GR B  
 PIPE 1 1/2"

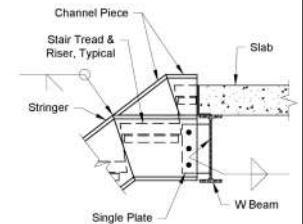
- Consider using HSS Round A500 Gr B/Gr C
  - Discuss cost and availability with fabricator



107

## Connections

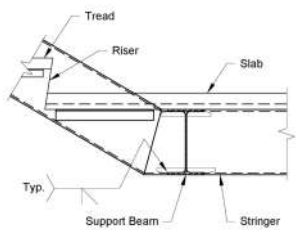

- General
  - AISC Manual Part 7 Bolts
  - AISC Manual Part 8 Welds
  - AISC Manual Part 9 Connecting Elements
  - AISC Specification
  - AISC Design Examples (available at [aisc.org](http://aisc.org))
  - DG24 – Hollow Structural Section Connections
- Shear
  - AISC Manual Part 10



108

## Connections

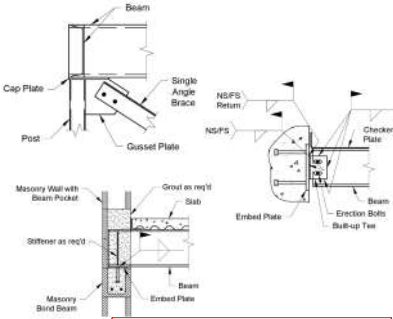
- Shear & Axial
  - Follow AISC *Specification & Design Examples* (available at [aisc.org](http://aisc.org))
- Moment
  - AISC *Manual* Part 11
  - AISC *Manual* Part 12
  - DG4 – Extended End-Plate Moment Connections
  - DG16 – Flush & Extended Multiple-Row Moment End-Plate Connx


109

## Connections

- Bracing
  - AISC *Manual* Part 13
  - DG29 – Vertical Bracing Connections-Analysis and Design
- Embedded Plates
- Post Installed Anchors
- Beam Pockets



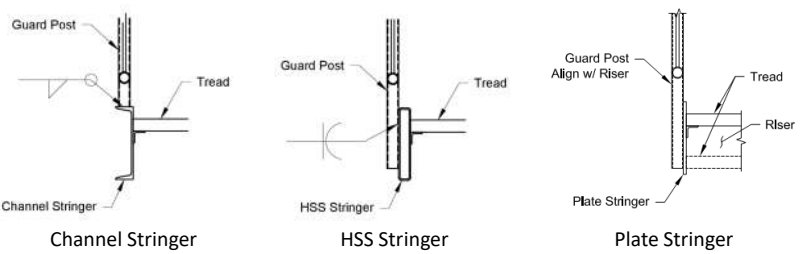

Consider tolerances when connecting to concrete/masonry



110

## Guard Post Connx


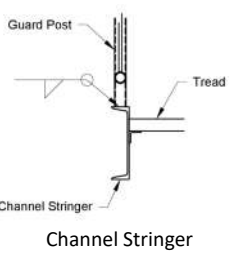
- Imparts torsion, shear, axial loads on stringer


111

## Guard Post Connx

- Consider fit-up of post to stringer

Engineering doesn't work...  
 Doesn't look great...



112

## Guard Post Connx

- Channel Stringer
  - Determine strength of channel flange

$$B_{eff} = N + 2(2.5) \left[ \left( k - \frac{t_f}{2} \right) + b_f \right]$$

where  
 $k$  = beam fillet dimension  
 $t_f$  = flange thickness  
 $b_f$  = flange width  
 $N$  = guard post diameter

$$Z = \frac{B_{eff} t_w^2}{4} \quad S = \frac{B_{eff} t_w^2}{6}$$

113

## Guard Post Connx

- Imparts torsion, shear, axial loads on support member

114

## Outline – Part 1

Step 1 – Purpose & Design Philosophy

Step 2 – Stairway Overview

Step 3 – Code Requirements - Gravity

Step 4 – Stairway Design

Step 5 – Members & Connx

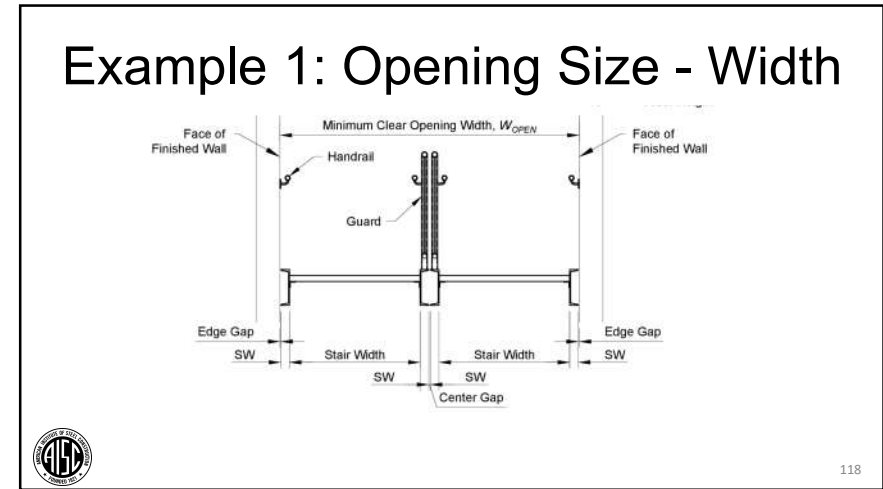
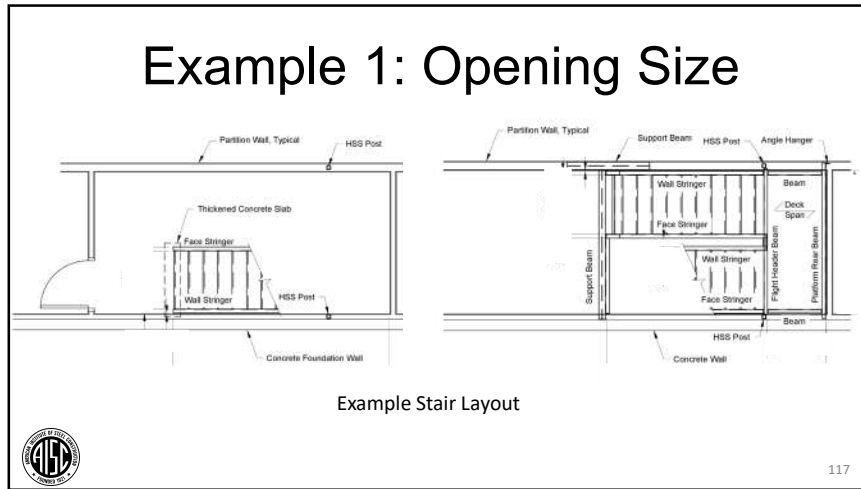
Step 6 – Examples

115

## Example 1: Opening Size

- Project requires:
  - Egress Stair for Office Building
  - Masonry Core Walls
  - Channel Stringers
  - Provide 6" clear gap between stringers


116



### Example 1: Opening Size - Width

$$W_{open} = 2(\text{Edge Gap}) + 4(\text{Stringer Width}) + 2(\text{Egress Width}) + 1(\text{Center Gap})$$


- Edge Gap = 1/2"
- Stringer Width = 3" (C12x20.7)
- Egress Width = 44"
- Center Gap = 6"



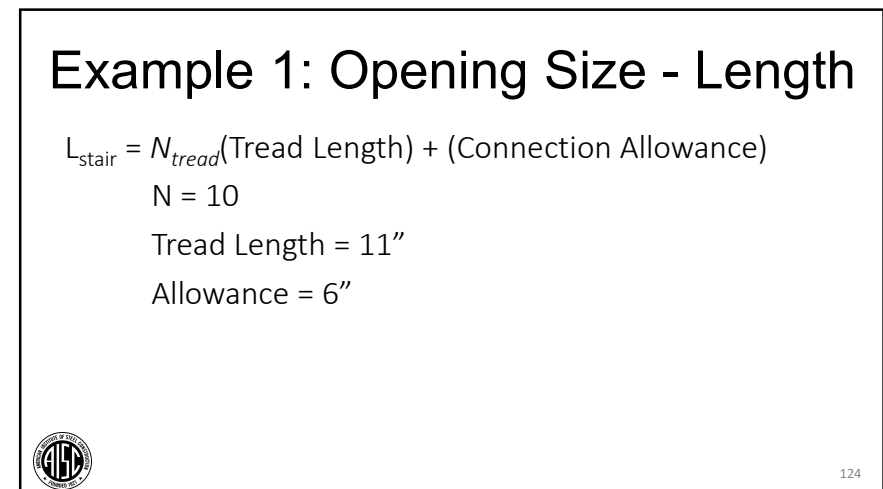
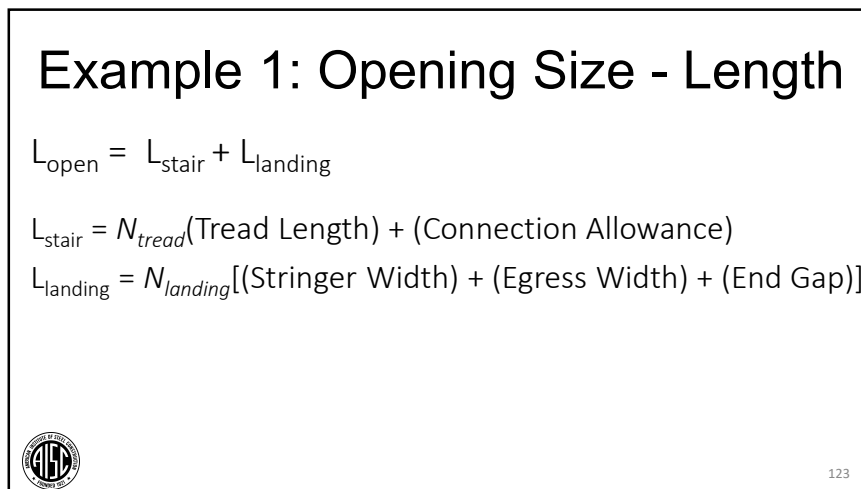
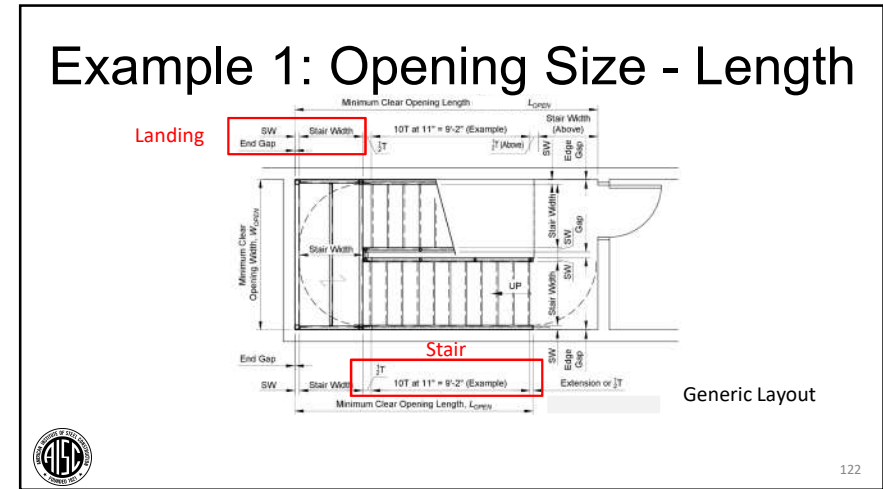
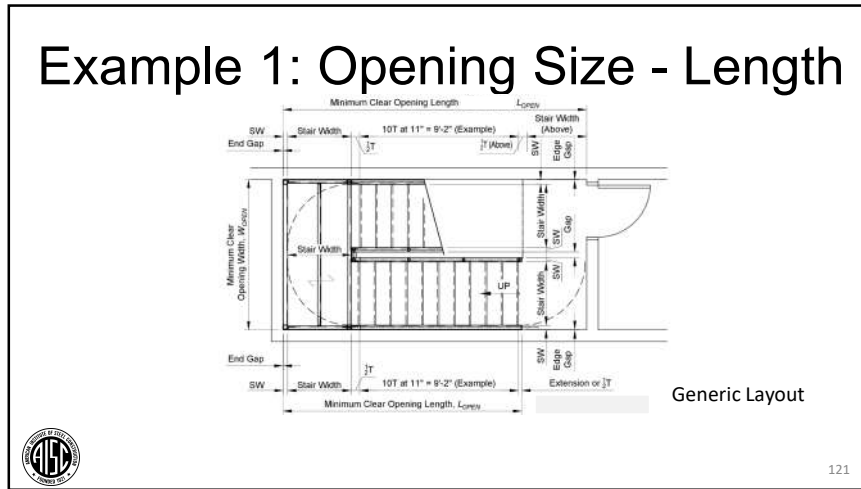
119

### Example 1: Opening Size - Width

$$W_{open} = 2(1/2") + 4(3") + 2(44") + 1(6")$$

$$W_{open} = 107" = \mathbf{8'-11"} \text{ clear dimension}$$


120



## Example 1: Opening Size - Length

$$L_{\text{landing}} = N_{\text{landing}}[(\text{Stringer Width}) + (\text{Egress Width}) + (\text{End Gap})]$$

N = 1 landing

Stringer Width = 3"

Egress Width = 44"

End Gap = 1/2"



125

## Example 1: Opening Size - Length

$$L_{\text{open}} = L_{\text{stair}} + L_{\text{landing}}$$

$$L_{\text{stair}} = 10(11'') + (6'') = 116''$$

$$L_{\text{landing}} = 1[(3'') + (44'') + (1/2'')] = 47.5''$$

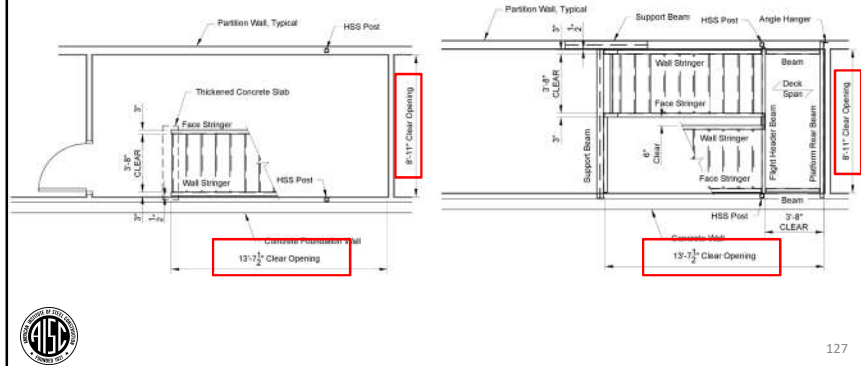
$$L_{\text{open}} = L_{\text{stair}} + L_{\text{landing}} = 116'' + 47.5'' = 163.5'' = 13'-7 \frac{1}{2}''$$



126

## Example 1: Opening Size

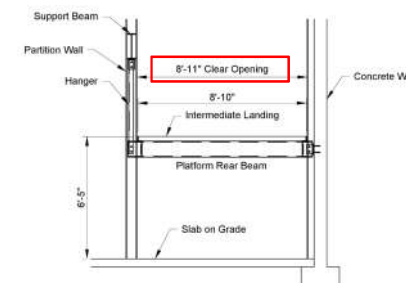
Provide 8'-11" x 13'-7 1/2" Opening



127

## Example 1: Opening Size

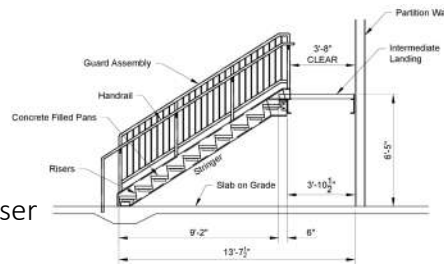
Provide 8'-11" x 13'-7 1/2" Opening



128

## Example 2: Stringer Design

- Design low stringer
- 44" Wide Stair
- Span = 9'-8"
- Try C12x20.7
  - Fully braced by tread/riser
- LC = D+L or 1.2D+1.6L



129

## Example 2: Stringer Design

- Imposed Loading

Dead Load:

Stringer Self weight		
Guard Self weight		
12 ga treads/risers with 2" concrete fill =	30	psf
Superimposed MEP loads =	5	psf
<b>Total</b>	<b>= 35</b>	<b>psf</b>

Live Load:

Live load =	100	psf
<b>Total</b>	<b>= 100</b>	<b>psf</b>



130

## Example 2: Stringer Design

- Stringer Loads

Dead Load:

Stringer Self weight (20.7 lb/ft X 1.185 slope factor)	=	24.5	lb/ft
Guard Self weight (20 lb/ft)	=	20	lb/ft
12 ga treads/risers with 2" concrete fill = 30 psf X 1.84'	=	55.2	lb/ft
Superimposed MEP loads = 5 psf X 1.84'	=	9.2	lb/ft
<b>Total</b>	<b>=</b>	<b>109</b>	<b>lb/ft</b>

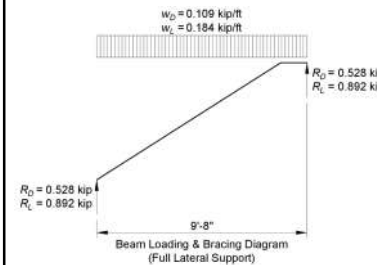
Live Load:

Live load = 100 psf X 1.84'	=	184	lb/ft
<b>Total</b>	<b>=</b>	<b>184</b>	<b>lb/ft</b>



131

## Example 2: Stringer Design



$$R = V = \frac{wl}{2}$$

$$M_{max} = \frac{wl^2}{8}$$

	ASD	LRFD
w	0.293 k/ft	0.425 k/ft
R	1.42 k	2.05 k
M	3.43 k-ft	4.97 k-ft



132

## Example 2: Stringer Design

	ASD	LRFD
w	0.293 k/ft	0.425 k/ft
R	1.42 k	2.05 k
M	3.43 k-ft	4.97 k-ft

Refer to Manual Table 3-8  
 For C12x20.7,  $L_b < L_p$

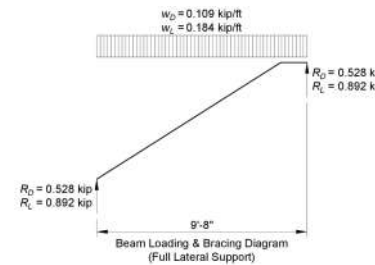
ASD  
 $V_n/\Omega_v = 43.8 \text{ k} > 1.42 \text{ k}$  OK  
 $M_p/\Omega_b = 46.0 \text{ k-ft} > 3.43 \text{ k-ft}$  OK  
 LRFD  
 $\Phi_v V_n = 65.8 \text{ k} > 2.05 \text{ k}$  OK  
 $\Phi_b M_p = 69.1 \text{ k-ft} > 4.97 \text{ k-ft}$  OK

C12x20.7 is adequate for imposed loads



133

## Example 2: Stringer Design



Check Deflection:

$$\Delta = \frac{5 w \text{ kip/in.} (L \text{ in.})^4}{384 (29,000 \text{ ksi}) (I \text{ in.}^4)} = \frac{w \text{ kip/ft} (L \text{ ft})^4}{1,290 (I \text{ in.}^4)}$$

Live Load:

$$\Delta_{LL \text{ allowable}} = \frac{(9.67 \text{ ft}) \left( \frac{12 \text{ in.}}{1 \text{ ft}} \right)}{360} = 0.322 \text{ in.}$$

$$\Delta_{LL} = \frac{0.184 \text{ kip/ft} (9.67 \text{ ft})^4}{1,290 (129 \text{ in.}^4)} = 0.010 \text{ in.}$$

Adjustment factor for sloping length:

$$F_A = \left( \frac{\sqrt{(7 \text{ in.})^2 + (11 \text{ in.})^2}}{11 \text{ in.}} \right)^4 \times \left[ \cos \left( \tan^{-1} \left( \frac{7 \text{ in.}}{11 \text{ in.}} \right) \right) \right]^2 = 1.40$$

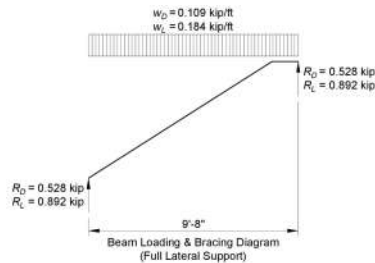
Adjusted Live Load Deflection:

$$\begin{aligned} \Delta_{LL} &= F_A \Delta \\ &= 1.4 (0.010 \text{ in.}) \\ &= 0.014 \text{ in.} < 0.322 \text{ in.} \quad \text{OK} \end{aligned}$$



134

## Example 2: Stringer Design



Check Deflection:

$$\Delta = \frac{5 w \text{ kip/in.} (L \text{ in.})^4}{384 (29,000 \text{ ksi}) (I \text{ in.}^4)} = \frac{w \text{ kip/ft} (L \text{ ft})^4}{1,290 (I \text{ in.}^4)}$$

Total Load:

$$\Delta_{TL \text{ allowable}} = \frac{(9.67 \text{ ft}) \left( \frac{12 \text{ in.}}{1 \text{ ft}} \right)}{240} = 0.484 \text{ in.}$$

$$\Delta_{TL} = \frac{0.293 \text{ kip/ft} (9.67 \text{ ft})^4}{1,290 (129 \text{ in.}^4)} = 0.015 \text{ in.}$$

Adjustment factor for sloping length:

$$F_A = \left( \frac{\sqrt{(7 \text{ in.})^2 + (11 \text{ in.})^2}}{11 \text{ in.}} \right)^4 \times \left[ \cos \left( \tan^{-1} \left( \frac{7 \text{ in.}}{11 \text{ in.}} \right) \right) \right]^2 = 1.40$$

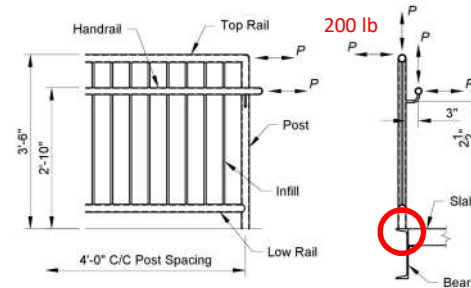
Adjusted Total Load Deflection:

$$\begin{aligned} \Delta_{TL} &= F_A \Delta \\ &= 1.4 (0.015 \text{ in.}) \\ &= 0.021 \text{ in.} < 0.484 \text{ in.} \quad \text{OK} \end{aligned}$$



135

## Example 3: Guard Post Conn



136

### Example 3: Guard Post Connx

137

### Example 3: Guard Post Connx

Guard Post  
 ASTM A500 Gr. C Round  
 $F_y = 46$  ksi  
 $F_u = 62$  ksi

Channel  
 ASTM A36  
 $F_y = 36$  ksi  
 $F_u = 58$  ksi

138

### Example 3: Guard Post Connx

From AISC *Manual* Table 1-13, the geometric properties are as follows:  
 ASTM A500 Gr. C HSS1.90x0.145  
 Outside diameter = 1.90 in.

From AISC *Manual* Table 1-5, the geometric properties are as follows:  
 ASTM A36 C12x20.7  
 $k = 1.125$  in.  
 $t_f = 0.501$  in.  
 $b_f = 2.94$  in.  
 $t_w = 0.282$  in.

139

### Example 3: Guard Post Connx

$M_{max} = PL$

	ASD	LRFD
P	0.200 k	0.320 k
L	42"	
M	8.4 k-in	13.4 k-in

140

## Example 3: Guard Post Connx

Determine effective width of channel top flange:

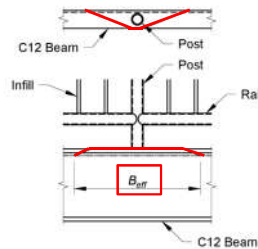
$$B_{eff} = N + 2(2.5) \left[ \left( k - \frac{t_f}{2} \right) + b_f \right]$$

$$B_{eff} = 1.90 \text{ in.} + 2(2.5) \left[ \left( 1.125 \text{ in.} - \frac{0.501 \text{ in.}}{2} \right) + 2.94 \text{ in.} \right] = 20.97 \text{ in.}$$

Determine section modulus of effective web:

$$Z = \frac{B_{eff} t_w^2}{4} = \frac{20.97 \text{ in.} (0.282 \text{ in.})^2}{4} = 0.417 \text{ in.}^3$$

$$S = \frac{B_{eff} t_w^2}{6} = \frac{20.97 \text{ in.} (0.282 \text{ in.})^2}{6} = 0.278 \text{ in.}^3$$



141

## Example 3: Guard Post Connx

Determine nominal flexural strength of C12 web:

$$M_p = F_y Z \leq 1.6 M_y$$

$$= F_y Z \leq 1.6 F_y S$$

$$= 36 \text{ ksi} (0.417 \text{ in.}^3) \leq 1.6 (36 \text{ ksi}) (0.278 \text{ in.}^3)$$

$$= 15.0 \text{ kip-in.} \leq 16.0 \text{ kip-in.}$$

$$= 15.0 \text{ kip-in.}$$

ASD

$$M_p / \Omega_b = 15.0 \text{ k-in} / 1.67$$

$$M_p / \Omega_b = 8.98 \text{ k-in} > 8.4 \text{ k-in OK}$$

LRFD

$$\Phi_b M_p = 0.9 (15.0 \text{ k-in})$$

$$\Phi_b M_p = 13.5 \text{ k-in} > 13.4 \text{ k-in OK}$$



142

Thank you!

Part 2 will be presented on May 21<sup>st</sup>

AISC | Questions?



## Group Registration

### PDH Certificates

- You will receive an email on how to report attendance from: [registration@aisc.org](mailto:registration@aisc.org).
- Be on the lookout: Check your spam filter! Check your junk folder!
- Completely fill out online form. Don't forget to check the boxes next to each attendee's name!



## Group Registration

### PDH Certificates

- Reporting site (URL will be provided in the forthcoming email).
- Username: Same as AISC website username.
- Password: Same as AISC website password.



## Individual Registration

### PDH Certificates

One certificate will be issued at the conclusion of the course.



## Individual Registration

### Attendance and PDH Certificates

- You have two options to receive credit for each session.
  - Option 1: Watch the live session.
  - Option 2: Watch the recording and pass the associated quiz.

### Video and Recording Access

- Access is provided within two business days after the live air date.
- Video recordings and quizzes for both sessions are available until 8:00 a.m. ET on June 18 (4 weeks after the completion of the course).

### Distribution of Certificates

- All certificates will be issued after the course is completed.
- Only the registrant will receive a certificate for the course.



## Individual Registration

### Course Resources

Access to video recordings and quizzes can be found on your AISC account.



## Individual Registration

### Course Resources

Go to [www.aisc.org](http://www.aisc.org) and sign in.

Navigation: EDUCATION | PUBLICATIONS | STEEL SOLUTIONS CENTER | AWARDS AND COMPETITIONS | TECHNICAL RESOURCES

**USERNAME**  
 Enter your username

**PASSWORD**  
 Enter your password

Remember Me

**LOGIN**      [Forgot Username?](#)   [Forgot Password?](#)

**DON'T HAVE AN ACCOUNT?**  
 My AISC allows you to access Engineering journal articles and Design Guides you have downloaded from the bookstore.

**REGISTER NOW**

## Individual Registration

### Course Resources

Go to [www.aisc.org](http://www.aisc.org) and sign in.

**IN THIS SECTION**

- Edit Profile
- My Downloads
- My Pending Quizzes
- My Events
- Order History
- Course History
- Course Resources**

**MyAISC**

**MY PROFILE**  
 Update your contact and address information.  
**EDIT PROFILE**

**MY PURCHASED DOWNLOADS**  
 Access articles and documents that you have purchased.  
**VIEW DOWNLOADS**

**MY COURSE RESOURCES**  
 View online resources for Night School and Live Webinar package registrations.  
**VIEW RESOURCES**

## Individual Registration

### Course Resources

Navigation: EDUCATION | PUBLICATIONS | AWARDS AND COMPETITIONS | TECHNICAL RESOURCES | STEEL SOLUTIONS CENTER

ABC > MY ACCOUNT > COURSE RESOURCES

**Course Resources**

Event	Start Date
Seismic Design in Steel	1/11/2009 12:00:00 AM
4-Session Package-Design of Facade Attachments	5/9/2018 1:00:00 PM
10.12 4-Session Package-Steel School 12 - Fundamentals of Connection Design	10/3/2017 7:00:00 PM
10.16 4-Session Package-Steel School 16 - Seismic Design in Steel	3/5/2018 7:00:00 PM
10.17 4-Session Package-Steel School 17 - Design of Facade Attachments	7/6/2018 7:00:00 PM
10.18 4-Session Package-Steel School 18 - Steel Construction: MIT To Treasury Cut	10/15/2018 7:00:00 PM
10.20 4-Session Package-Steel School 20 - Connections Design	2/4/2019 10:00:00 PM
10.21 4-Session Package-Steel School 21 - Corrosion Methods of Structural Analysis	6/3/2019 7:00:00 PM
4-Session Package-Seismic Design in Steel - Concrete Slab Examples	7/16/2018 1:00:00 PM

## Individual Registration

### Course Resources

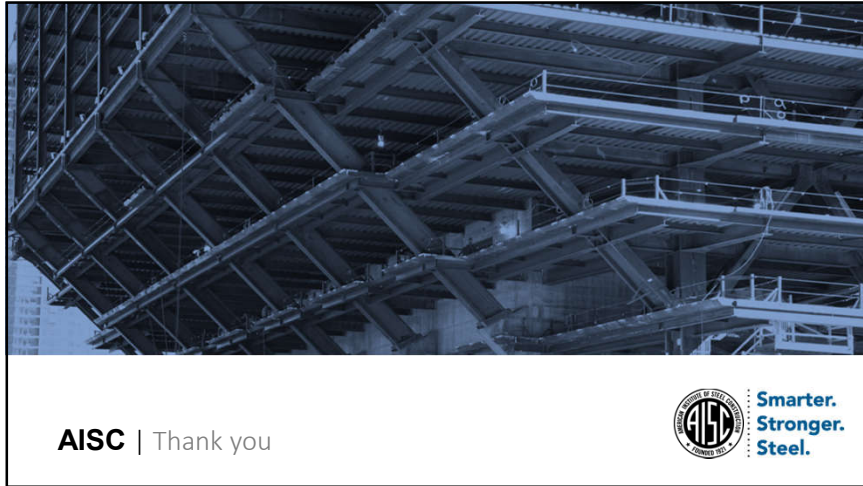
Navigation: EDUCATION | PUBLICATIONS | AWARDS AND COMPETITIONS | TECHNICAL RESOURCES | STEEL SOLUTIONS CENTER

ABC > MY ACCOUNT > COURSE RESOURCES > DESIGN OF FACADE ATTACHMENTS PACKAGE RESOURCES

**Design of Facade Attachments**

**4-SESSION PACKAGE RESOURCES**

Event	Date	Handouts	Video	Quiz	Attendance
01. Facade Fundamentals	N/A	Download	View	Pass	N/A
02. Facade Attachments Part 1	May 9 2018 1:00PM EDT	Download	Available 05/11/2018 9:00PM EDT	Score: 100	Pending
03. Facade Attachments Part 2	May 16 2018 1:00PM EDT	Download	Available 05/18/2018 9:00PM EDT	Available 05/18/2018 9:00 PM EDT	Pending
04. Facade Attachments - Building Laterals Decks	May 23 2018 1:00PM EDT	Download	Available 05/25/2018 9:00PM EDT	Available 05/25/2018 9:00 PM EDT	Pending
Final Exam	N/A			Available 5/27/2018 5:00 PM EDT	



AISC | Thank you

