


**Night School 28:
Vertical Bracing
Connections**


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Vertical Bracing Connections, Session 7: The Chevron Gusset Connection
May 17, 2022 | Rafael Sabelli





**Smarter.
Stronger.
Steel.**



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Course Description

Vertical Bracing Connections

**Session 7: The Chevron Gusset Connection
May 17, 2022**

This session will review brace-to-beam connections away from the beam-to-column joint. Focusing on seismic force resisting systems where the brace vertical components are unequal, the presentation will demonstrate how to derive the forces imparted to the beam and evaluate the beam strength for those forces. It will also provide practical guidance on how the gusset plate geometry or stiffeners may be chosen to avoid beam web reinforcement.



Learning Objectives

1. Learn how to determine forces acting on the beam at chevron connections.
2. Learn how frame configuration affects the intensity of the chevron effect.
3. Understand how assumed gusset stress distributions affect internal beam forces.
4. Learn how to apply the "Uniform Stress Method" to determine required gusset dimensions.
5. Learn how to apply the "Concentrated Stress Method" to determine required gusset dimensions.



**Night School 28:
Bracing Connections and Related Topics**

**From the First Principles to Design
Session 7: The Chevron Connection
May 17, 2022**



Rafael Sabelli, PE, SE
Director of Seismic Design &
Senior Principal
Walter P Moore



**Smarter.
Stronger.
Steel.**

Learning Objectives

- Learn how to determine forces acting on the beam at chevron connections
- Learn how frame configuration affects the intensity of the chevron effect
- Understand how assumed gusset stress distributions affect internal beam forces
- Learn how to apply the “Uniform Stress Method” to determine required gusset dimensions
- Learn how to apply the “Concentrated Stress Method” to determine required gusset dimensions



The Chevron Connection

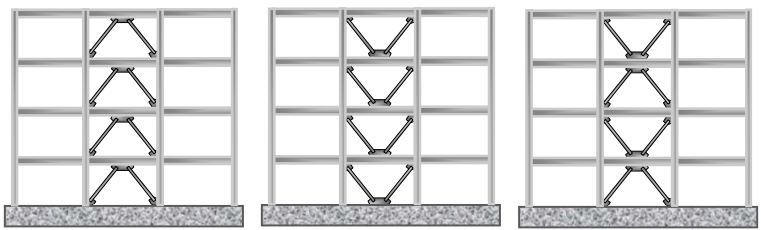
- The frame
 - Configurations
 - Load path
 - Seismic design
- The connection
 - The “Chevron Effect”
 - Statics of the connection
 - Stress distributions
 - Complete plastic mechanism
- Design example
 - Statics of connection
 - Try Uniform Stress Method
 - Try Concentrated Stress Method
 - Gusset checks



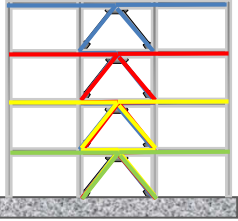
The Frame



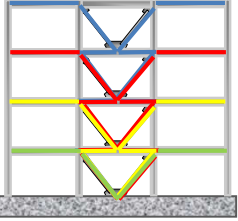
Configurations



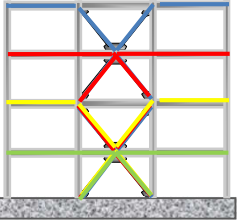
Load Path





Inverted-V-bracing (stacked)



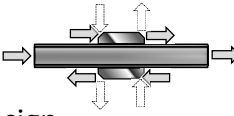
V-bracing (stacked)



Two-story-X bracing






Seismic Design



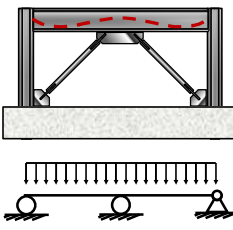
- Wind design
 - Horizontal
 - Beam axial force loads
 - braces
 - Braces above load braces below
- Vertical
 - **Beam loads braces**
 - Bracing connection supports beam

- Seismic design
 - Horizontal
 - Beam axial force loads
 - braces
 - Braces above load braces below
 - Vertical
 - **Braces load beam**
 - Beam spans full bay length

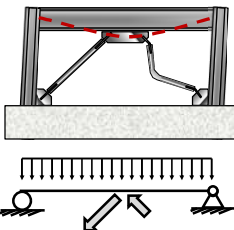





Beam support and loading

- Gravity load combinations
- Wind load combinations



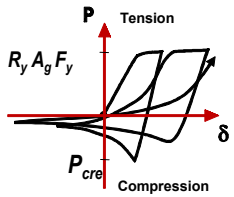
- Seismic load combinations





SCBF

- Special Concentrically Braced Frames (SCBF)
 - Brace tensile yield
 - Brace compression buckling
 - Post buckling loss of strength in brace



SCBF

- SCBF
- Design for 2 events
 - Brace buckling
 - Brace tensile yielding
- Defined mechanism
- Strong connections required

Compression
Brace

Tension
Brace

Frame

Design forces

Case 1

Case 2

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SCBF (Case 1)

Case 1

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SCBF (Case 2)

Case 2

AISC 341 22:
 $\leq 1.14 F_{cre} A_g$
 for beams in V and Inverted-V braced frames

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Statics of the connection

$$F_{V1} = (F_{1,1} + F_{1,2}) \cos \theta$$

$$F_{N1} = (F_{1,2} - F_{1,1}) \sin \theta$$

$$M_{f1} = (F_{1,1} + F_{1,2}) \cos \theta \frac{d_b}{2}$$

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SCBF Case 1 vs. Case 2

Case 1

$R_y F_y A_g = F_T$
 $1.14 F_{cre} A_g = C F_T$

$F_{V1} = (F_{1,1} + F_{1,2}) \cos \theta = (1 + C) F_T \cos \theta$
 $F_{N1} = (F_{1,2} - F_{1,1}) \sin \theta = (C - 1) F_T \sin \theta$
 $M_{f1} = F_{V1} \frac{d_b}{2} = (1 + C) F_T \cos \theta \frac{d_b}{2}$

Case 2

$R_y F_y A_g = F_T$
 $0.342 F_{cre} A_g = 0.3 C F_T$

$F_{V1} = (F_{1,1} + F_{1,2}) \cos \theta = (1 + 0.3 C) F_T \cos \theta$
 $F_{N1} = (F_{1,2} - F_{1,1}) \sin \theta = (0.3 C - 1) F_T \sin \theta$
 $M_{f1} = F_{V1} \frac{d_b}{2} = (1 + 0.3 C) F_T \cos \theta \frac{d_b}{2}$

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SCBF Case 1 vs. Case 2

Case 1

$R_y F_y A_g$
 $1.14 F_{cre} A_g$

Critical for connection

Case 2

$R_y F_y A_g$
 $0.342 F_{cre} A_g$

Critical for beam

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BRBF

- Buckling-Restrained Braced Frames (BRBF)
 - Tension and compression yielding
 - Strain hardening
 - (Almost) balanced tension and compression
 - Compression overstrength

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BRBF

$\omega A_g R_y F_y$
 $\beta \omega A_g R_y F_y$

1 Case

$\omega A_g R_y F_y$
 $\beta \omega A_g R_y F_y$

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2-Story X

- Moments are additive
- Beam design axial force may be low
- Local connection effects may be more severe than member forces based on centerline analysis

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The Connection

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The “Chevron effect”

Chevron

Force couple delivering moment:
 Web local yielding
 Web local crippling
 Panel-zone shear

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The “Chevron effect”

The Chevron Effect—Not an Isolated Problem

The Chevron Effect and Analysis of Chevron Beams—A Paradigm Shift

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The "Chevron effect"

2017 SEAC CONVENTION PROCEEDINGS

Design of Chevron Gusset Plates

Rafael Sabelli, Director of Seismic Design
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 Leigh Arber, Senior Engineer
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Abstract

The "Chevron Effect" is a term used to describe local beam forces in the gusset region of a chevron-like braced (or V) braced frame. These local forces are typically missed by beam analysis methods that neglect connection dimensions. Recent publications have shown how to correctly analyze for these forces (Foster & Thorne, AISC Engineering Journal, Vol. 52, 2015). This study adds design solutions for addressing high stresses in the connection region, including reinforcement, proportioning, and innovative detailing.

Introduction


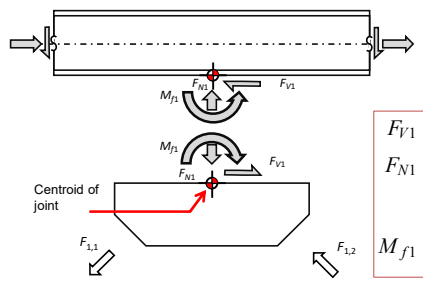


Fig. 2. Typical chevron gusset design



The "Chevron effect"



$$F_{V1} = (F_{1,1} + F_{1,2}) \cos \theta$$

$$F_{N1} = (F_{1,2} - F_{1,1}) \sin \theta$$

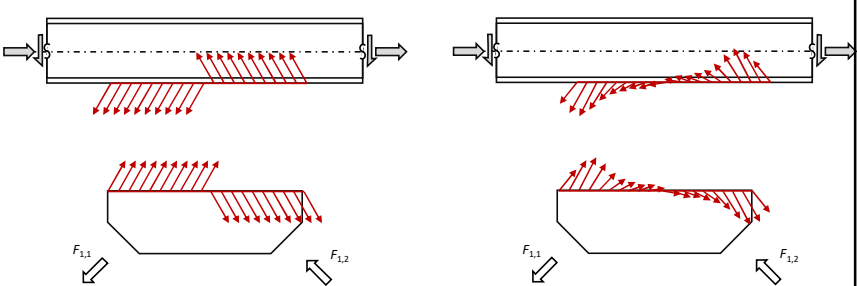
(compression positive)

$$M_{f1} = (F_{1,1} + F_{1,2}) \cos \theta \frac{d_b}{2}$$

Statics



The "Chevron effect"



Distribution

Multiple stress distributions are "admissible"
 (i.e., satisfy statics, consistent with Lower Bound Theorem)

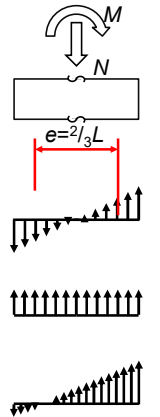
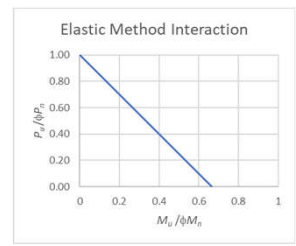


Axial-moment interaction on rectangular plates

- Elastic

$$\frac{M_u}{\phi M_y} + \frac{P_u}{\phi P_n} \leq 1$$

$$\frac{6M_u}{t\phi F_y W^2} + \frac{P_u}{t\phi F_y W} \leq 1$$



Axial-moment interaction on rectangular plates

- Conventional plastic

$$\frac{M_u}{\phi M_n} + \frac{P_u}{\phi P_n} \leq 1$$

$$\frac{4M_u}{t\phi F_y W^2} + \frac{P_u}{t\phi F_y W} \leq 1$$

Axial-moment interaction on rectangular plates

- Optimal plastic

$$\frac{M_u}{\phi M_n} + \left(\frac{P_u}{\phi P_n}\right)^2 \leq 1$$

$$\frac{4M_u}{t\phi F_y W^2} + \left(\frac{P_u}{t\phi F_y W}\right)^2 \leq 1$$

Axial-moment interaction on rectangular plates

- Elastic $\frac{M_u}{\phi M_y} + \frac{P_u}{\phi P_n} \leq 1$
- Conventional plastic $\frac{M_u}{\phi M_n} + \frac{P_u}{\phi P_n} \leq 1$
- Optimal plastic $\frac{M_u}{\phi M_n} + \left(\frac{P_u}{\phi P_n}\right)^2 \leq 1$

The "Chevron effect"

2017 SEACD CONVENTION PROCEEDINGS

Design of Chevron Gusset Plates

Fig. 6. Stress distribution for concentrated stress approach.

The "Chevron effect"

Report No. SSRP-2018/02

Finite Element Evaluation of the Chevron Effect in Braced Frames

by

Paul Richards
Associate Professor

Bryce Miller
Student Researcher

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Student Researcher

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Provo, UT 84602

Figure 3.30 Geometry and load

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The "Chevron effect"

Design for Local Member Shear at Brace and Diagonal-Member Connections: Full-Height and Chevron Gussets

RAFAEL SABELLI and BRANDT SAGEY

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The "Chevron effect"

By selecting a distribution we are effectively selecting a moment arm

Distribution

The moment-arm length determines the magnitude of the vertical force

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The "Chevron effect"

Statical equilibrium here

$$\sum M = 0$$

$$\left(V_{mc1} - \frac{1}{2} F_{N1} \right) \left(\frac{1}{2} e_z \right) = \left(\frac{1}{2} F_{V1} \right) \frac{d_g}{2}$$

Determines sharing of vertical force here

$$V_{g1} = F_{1,1} \sin \theta - \left(V_{mc1} - \frac{1}{2} F_{N1} \right)$$

$$= F_{1,1} \sin \theta - \left(\frac{1}{2} F_{V1} \right) \frac{d_g}{e_z}$$

To put more of the shear in the gusset, moment arm must be increased. Stiffening, thickening gusset is ineffective.

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Increasing moment arm within gusset

$e = \frac{1}{2} L_g$

Uniform stress

$V = \frac{M}{e} = \frac{2M}{L_g}$

$\frac{1}{2} L_g \leq e \leq L_g$

Concentrated stress

$\frac{M}{L_g} \leq V \leq \frac{2M}{L_g}$

$e = L_g$

Lower bound:
Force couple

$V = \frac{M}{e} = \frac{M}{L_g}$

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Increasing moment arm within gusset

$e = \frac{1}{2} L_g$

Uniform stress

$L_g \geq \frac{2M}{\phi V_n}$

$\frac{1}{2} L_g \leq e \leq L_g$

Concentrated stress

$\frac{2M}{\phi V_n} \geq L_g \geq \frac{M}{\phi V_n}$

$e = L_g$

Lower bound:
Force couple

$L_g \geq \frac{M}{\phi V_n}$

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Uniform Stress Method (USM)

L_{g1}

$\frac{1}{2} L_{g1}$

$F_{1,1}$

$F_{1,2}$

Uniform Stress Model

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Uniform Stress Method

L_{g1}

$\frac{1}{2} L_{g1}$

$F_{1,1}$

$F_{1,2}$

Analysis

$V_u = \frac{2M f_1}{L_{g1}}$

$R_{u1} = \frac{F_{N1}}{2} \pm \frac{2M f_1}{L_{g1}}$

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Concentrated Stress Method (CSM)

Shear in member (kips)

Length (inches)

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Concentrated Stress Method

Workpoint

Analysis

$$z_1 \geq \frac{L_{g1}}{2} \sqrt{\frac{L_{g1}^2}{4} \frac{M_{f1}}{\phi_w F_y t_w} - 5k} \quad \text{WLY}$$

$$z_1 \geq \left[\frac{R_{z1}}{\phi_n 0.80 t_w^2} \sqrt{\frac{t_w}{E F_y t_f}} - 1 \right] \left(\frac{d_m}{3} \right) \left(\frac{t_f}{t_w} \right)^{1.5} \quad \text{WLC}$$

$$z_1 \geq \frac{L_{g1}}{2} \sqrt{\frac{L_{g1}^2}{4} \frac{M_{f1}/\phi}{\sqrt{(F_y t_g)^2 - \left(\frac{F_{v1}}{\phi, 0.6 L_{g1}} \right)^2}}} \quad \text{Gusset yield}$$

$$R_{z1} = \frac{M_{f1}}{L_{g1} - z_1} \quad V_u = \frac{1}{2} F_{N1} + R_{z1}$$

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Concentrated Stress Method

Workpoint

Rough estimate
Not necessary
for design

Assume $e_{z1} = 0.75 L_g$
for a rough estimate

$$L_{g1} \approx 1.33 \frac{F_{v1} d_b}{\phi_v V_n}$$

$$\phi_v V_n \approx 0.75 \frac{F_{v1} d_b}{L_{g1}}$$

$$t_w \approx 0.75 \frac{F_{v1}/L_{g1}}{\phi_v 0.6 F_y}$$

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Concentrated Stress Method

Workpoint

Design

$$R_{z1} = \phi_v V_n - \frac{1}{2} F_{N1} \quad L_{g1} \geq \frac{M_{f1}}{R_{z1}} + \frac{R_{z1}}{\phi_w F_y t_w} - 5k \quad \text{WLY}$$

$$L_{g1} > \frac{M_{f1}}{V_{ef1}} + \frac{R_{z1}}{t_{g1} \phi F_y} \quad \text{Gusset yield (approximate)}$$

WLC must be examined after selection of gusset length

$$t_{g1} \geq \sqrt{\left(\frac{F_{v1}}{\phi, 0.6 F_y L_{g1}} \right)^2 + \left(\frac{R_{z1}}{\phi F_y \left(L_{g1} - \frac{M_{f1}}{R_{z1}} \right)} \right)^2} \quad \text{Gusset yield (after length selection)}$$

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Concentrated Stress Method

Method of sections to check local yielding in gusset

Gusset sections

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Concentrated Stress Method

CSM:
 Nonuniform vertical stress at gusset-beam interface requires nonuniform stresses in gusset

Approximate method using partial block-shear area

Critical gusset section

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Looking beyond the connection

- Alternative load paths for moment
- Dependent on additional flexural strength in braces, beam

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Complete plastic mechanism

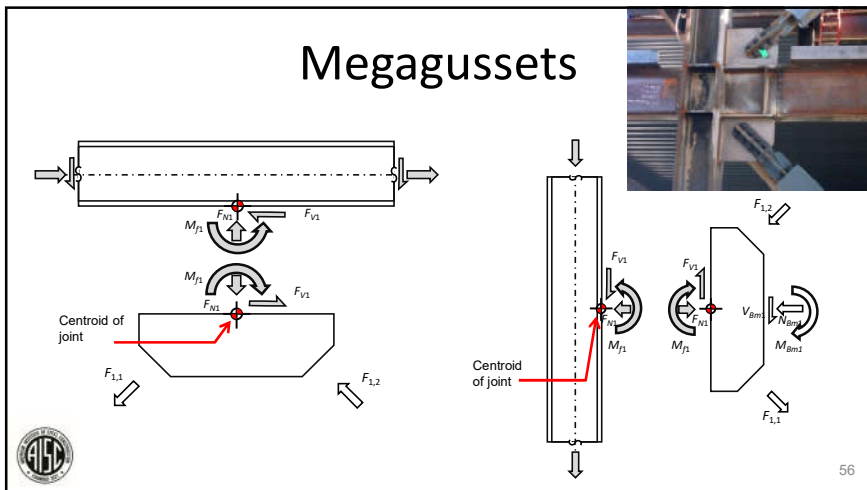
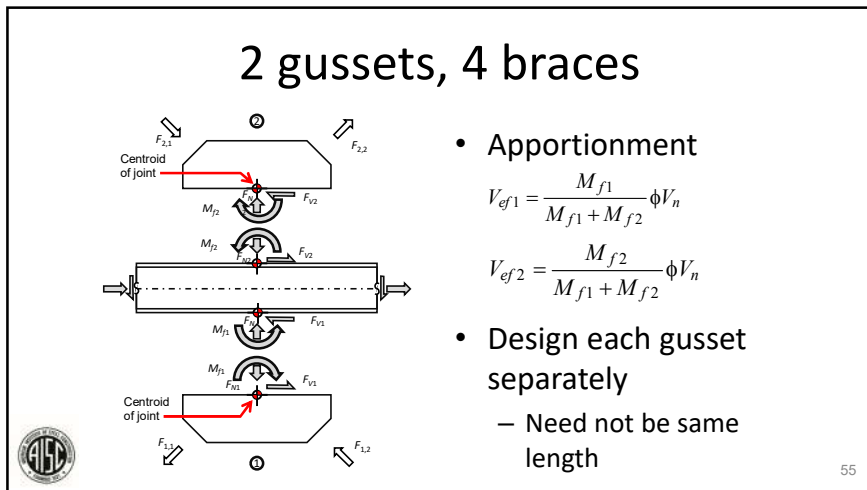
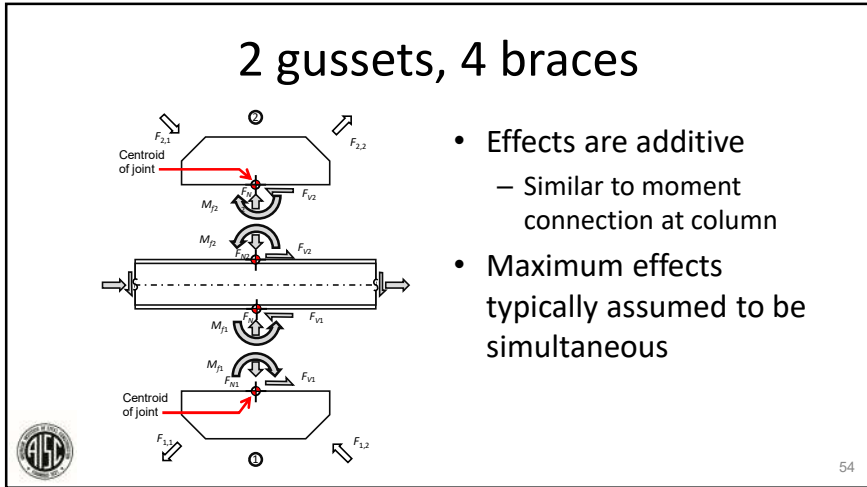
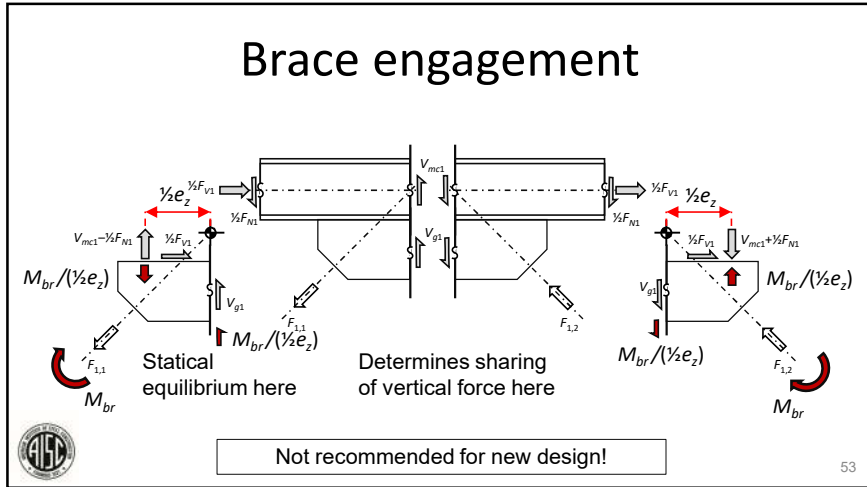
Shear yielding in beam

Modest contribution from beam

Gusset must rotate

Flexural plastic hinge each end of brace (concurrent with axial force)

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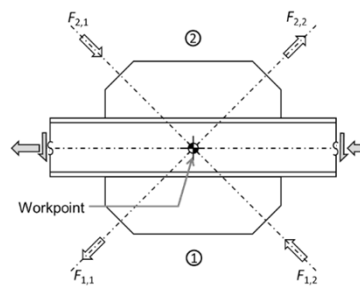


Design

- Establish parameters
 - Determine F_v , F_N , and M_f
 - Determine the optimal gusset-plate length
 - Apportion shear strength between gussets (if applicable)
- Try USM
 - Check gusset length
 - (Consider reinforcement)
 - If no good....
- Try CSM
 - Check gusset length
- Check shear
- Design gusset and weld



Design Example



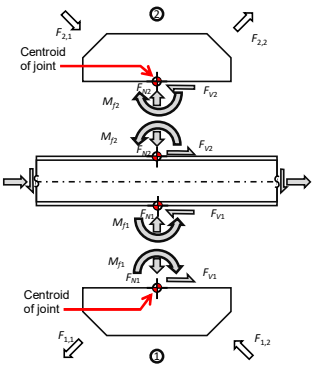
	Brace Axial Force F (kips)	Shear Component $F\cos(\gamma)$ (kips)	Normal Component $F\sin(\gamma)$ (kips)
$F_{1,1}$	568	364	436
$F_{1,2}$	653	418	502
$F_{2,2}$	511	327	393
$F_{2,1}$	588	376	451

50.2° from horizontal

W24x94 ($\phi V_n = 375$ kips; $A=27.7$ in.²; $Z=254$ in.³)



Collect forces



	Gusset 1 (below beam)	Gusset 2 (above beam)	Combination (total or difference)
$F_{V,0}$ (kips)	782	703	78.5
$F_{N,0}$ (kips)	65.5	58.9	6.6
$M_{f,0}$ (kip-in.)	9500	8550	18,000
V_{eff}/V_{effTOT}	0.526	0.474	1.0

$$V_{eff1} = \frac{M_{f1}}{M_{f1} + M_{f2}} \phi V_n$$

Optimum for brace attachment to gusset:
 (2) 3/4x21x48 gussets



Try USM

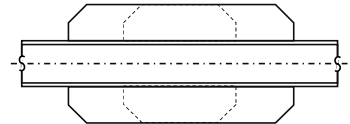
- Determine gusset length that does not require reinforcement

$$L_g \geq \frac{2M_{Tot}}{V_{effTot}}$$

$$= \frac{18,000 \text{ kip-in.}}{375 \text{ kips}}$$

$$= 96.1 \text{ in.}$$

(2) 96" gussets (top and bottom)



Try USM

- Determine beam size that does not require reinforcement for a 48" gusset

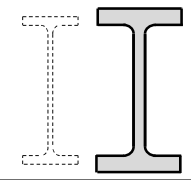

$$t_w \geq \frac{F_{V1}/L_{g1} + F_{V2}/L_{g2}}{\phi_v 0.6 F_y}$$

$$= \frac{F_{V1} + F_{V2}}{\phi_v 0.6 F_y L_g}$$

$$= \frac{782 \text{ kips} + 703 \text{ kips}}{(1.0)(0.6)(50 \text{ ksi})(48 \text{ in.})}$$

$$= 1.03 \text{ in.}$$

W24×250
(or a W21×248 or a W18×211)

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Try USM

- Determine a web doubler that works with the W24x94 and a 48" gusset
 - Try web doubler of 3/4 × 18 in

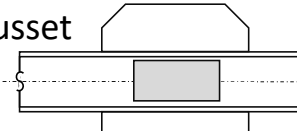
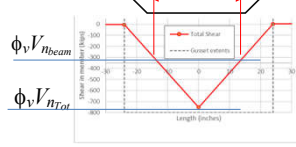

$$L_g \geq \frac{2M_{Tot}}{\phi_v V_{n_{tot}}} = \frac{2M_{Tot}}{[\phi_v V_{n_{gusset}} + \phi_v V_{n_{doubler}}]}$$

$$= \frac{2(18,000 \text{ kip-in.})}{[375 \text{ kips} + 1.0(0.6)(0.75 \text{ in.})(18 \text{ in.})(50 \text{ ksi})]} = 46.2 \text{ in.}$$

USM designs:

- Long gusset
- Heavy beam
- Web doubler

USM designs not acceptable; try CSM

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Try CSM

V_{eTOT} is reduced considering the net unbalanced force:

$$V_{eTOT} = \phi_v V_n - \left| \frac{F_{N1}}{2} - \frac{F_{N2}}{2} \right|$$

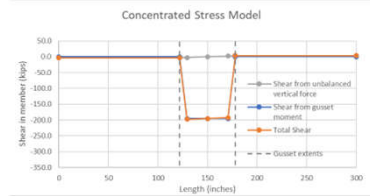

$$= 375 \text{ kips} - \left| \frac{6.6 \text{ kips}}{2} \right|$$

$$= 372 \text{ kips}$$

Apportionment:

$$V_{eG1} = \frac{M_{f1}}{M_{Tot}} V_{eTOT}$$

$$= \frac{9500 \text{ kip-in.}}{18,000 \text{ kip-in.}} (372 \text{ kips})$$

$$= 196 \text{ kips} \quad \text{Shear available to Gusset 1}$$



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Try CSM

Preliminary design

$$L_{g1} > \frac{M_{f1}}{V_{eG1}} + \frac{V_{eG1}}{\phi_w F_y t_w} - 5k$$

$$= \frac{9500 \text{ kip-in.}}{196 \text{ kips}} + \frac{196 \text{ kips}}{(1.0)(50 \text{ ksi})(0.515 \text{ in.})} - 5(1.38 \text{ in.})$$

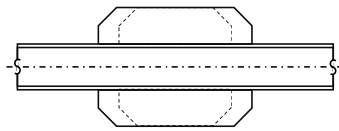

$$= 49.2 \text{ in.} \quad \text{WLY}$$

$$L_{g1} > \frac{M_{f1}}{V_{eG1}} + \frac{V_{eG1}}{\phi_t F_y t_{g1}}$$

$$= \frac{9500 \text{ kip-in.}}{196 \text{ kips}} + \frac{196 \text{ kips}}{(0.9)(50 \text{ ksi})(0.75 \text{ in.})}$$

$$= 54.3 \text{ in.} \quad \text{Gusset yield}$$

Use 56" minimum contact; 58" total

64

Try CSM

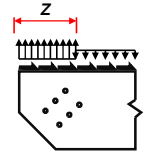

Determine z

$$z_1 \geq \frac{L_{g1}}{2} - \sqrt{\frac{L_{g1}^2}{4} - \frac{M_{f1}}{\phi_w F_y t_w}} - 5k$$

$$= \frac{56.0 \text{ in.}}{2} - \sqrt{\frac{(56.0 \text{ in.})^2}{4} - \frac{9500 \text{ kip-in.}}{(1.0)(50 \text{ ksi})(0.515 \text{ in.})}} - 5(1.38 \text{ in.})$$

$$= 0.73 \text{ in.}$$

WLY

65

Try CSM

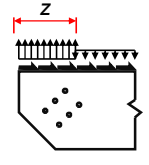

Determine z

$$z_1 \geq \left[\frac{V_{ef1}}{\phi_n 0.80 t_w} \sqrt{\frac{t_w}{E F_y t_f}} - 1 \right] \left(\frac{d_m}{3} \right) \left(\frac{t_f}{t_w} \right)^{1.5}$$

$$= \left[\frac{196 \text{ kips}}{(0.75) 0.80 (0.515 \text{ in.})} \sqrt{\frac{0.515 \text{ in.}}{(29,000 \text{ ksi})(50 \text{ ksi})(0.875 \text{ in.})}} - 1 \right] \left(\frac{24.3 \text{ in.}}{3} \right) \left(\frac{0.875 \text{ in.}}{0.515 \text{ in.}} \right)^{1.5}$$

$$= -3.87 \text{ in.}$$

WLC

66

Try CSM

Determine z

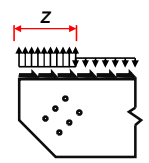

$$z_1 = \frac{L_{g1}}{2} - \sqrt{\frac{L_{g1}^2}{4} - \frac{M_{f1}/\phi_t}{\sqrt{(F_y t_{g1})^2 - \left(\frac{F_{V1}}{\phi_w 0.6 L_{g1}} \right)^2}}}$$

$$= \frac{56.0 \text{ in.}}{2} - \sqrt{\frac{(56.0 \text{ in.})^2}{4} - \frac{9500 \text{ kip-in.}/0.9}{\sqrt{[(50 \text{ ksi})(0.75 \text{ in.})]^2 - \left(\frac{782 \text{ kip}}{(1.0)(0.6)(56 \text{ in.})} \right)^2}}}$$

$$= 7.38 \text{ in.}$$

Gusset yield

Use 7.38 in.

67

Try CSM

Force couple

$$R_{z1} = \frac{M_{f1}}{L_{g1} - z_1}$$

$$= \frac{9500 \text{ kip-in.}}{56.0 \text{ in.} - 7.38 \text{ in.}}$$

$$= 195 \text{ kips}$$

Maximum shear

$$V_{mc1} = V_{ma1} + R_{z1}$$

$$= \left(\frac{M_{f1}}{M_{for}} \right) \frac{F_{N1} - F_{N2}}{2} + R_{z1}$$

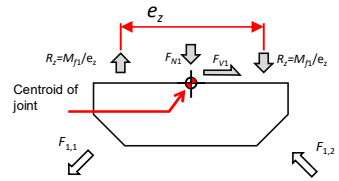

$$= 0.526 \left(\frac{6.6 \text{ kips}}{2} \right) + (195 \text{ kips})$$

$$= 197 \text{ kips}$$

$$\frac{V_{mc1}}{\phi_v V_n} = \frac{197 \text{ kips}}{375 \text{ kips}}$$

$$= 0.525 \leq 0.526 \quad \text{o.k.}$$

Design does not use more shear strength than apportioned

68

Design gusset

Gusset checks

$t_{g1} = 0.75$ in.
 $d_{g1} = 21.0$ in.
 $L_{g1} = 56.0$ in.

Block-shear check as approximation of diagonal section

Check for portion of shear resisted by gusset, any normal force, and moment

Different welds possible in end and center region
 Center region $\leq \frac{1}{2} L_g$
 Weld $\geq \frac{1}{2}$ end weld size (strain compatibility)

Not shown:
 Check stability
 Check brace-to-gusset connection

69

Design gusset

Gusset check at section parallel to the member axis at beam flange (z end regions)

- Implicitly checked by gusset-length selection
- Full utilization of gusset strength
- CJP (or fillet that can develop full gusset strength as gusset is fully utilized)

70

Design gusset

Gusset check at section parallel to the member axis at beam flange (center region)

$$\sqrt{\left(\frac{F_{y1}}{\phi_y 0.6 F_y t_{g1} L_{g1}}\right)^2 + \left(\frac{F_{N1}}{\phi_t F_y t_{g1} (L_{g1} - 2z_1)}\right)^2}$$

$$= \sqrt{\left(\frac{782 \text{ kips}}{0.6(50 \text{ ksi})(0.75 \text{ in.})(56.0 \text{ in.})}\right)^2 + \left(\frac{65.5 \text{ kips}}{(0.9)(50 \text{ ksi})(0.75 \text{ in.})(56.0 \text{ in.} - 2(7.38 \text{ in.}))}\right)^2}$$

$$= 0.622$$

- 62% utilization of gusset strength

$L_{g1} - 2z_1 = 56.0 \text{ in.} - 2(7.38 \text{ in.}) = 41.2 \text{ in.}$

Use $\frac{1}{2}(56.0 \text{ in.}) = 28 \text{ in.}$

71

Design gusset

Design weld (center region)

$$N_{weld} = F_{N1} = 65.5 \text{ kips}$$

$$V_{weld} = F_{y1} \frac{L_{g1} - 2z_1}{L_{g1}} = (782 \text{ kips}) \frac{56 \text{ in.} - 2(7.38 \text{ in.})}{56.0 \text{ in.}} = 576 \text{ kips}$$

$$P_u = \sqrt{N_{weld}^2 + V_{weld}^2} = \sqrt{(65.5 \text{ kips})^2 + (576 \text{ kips})^2} = 579 \text{ kips}$$

$$\tan^{-1}(65.5/576) = 6.5^\circ$$

$$w \geq \frac{P_u}{\phi_n 0.6 F_{EXX} (1.0 + 0.5 \sin^{1.5} \theta) \frac{\sqrt{2}}{2} 2(L_{g1} - 2z_1)}$$

$$= \frac{579 \text{ kips}}{(0.75)(0.6(70 \text{ ksi}))(1.0 + 0.5 \sin^{1.5}(6.5^\circ)) \sqrt{2}(41.2 \text{ in.})} = 0.310 \text{ in.}$$

Use (2) $\frac{5}{16}$ -in. fillet welds

72

Design gusset

Gusset check at section perpendicular to the member axis

$$N_{g1} = \frac{1}{2}(F_{1.2} \cos \gamma_{1.2} - F_{1.1} \cos \gamma_{1.1})$$

$$= \frac{1}{2}(418 \text{ kips} - 364 \text{ kips})$$

$$= 27 \text{ kips}$$

$$V_{g1} = F_{1.1} \sin \gamma_{1.1} - R_{g1} + \frac{F_{N1}}{2}$$

$$= 436 \text{ kips} - 195 \text{ kips} + \frac{65.5 \text{ kips}}{2}$$

$$= 274 \text{ kips}$$

$$M_{g1} = N_{g1} \left(e_m + \frac{d_{g1}}{2} \right) - \frac{F_{N1}}{2} \left(\frac{L_{g1}}{4} - \frac{z_1}{2} \right)$$

$$= (27 \text{ kips}) \left(12.15 \text{ in.} + \frac{21.0 \text{ in.}}{2} \right) - \frac{65.5 \text{ kips}}{2} \left(\frac{56 \text{ in.}}{4} - \frac{7.38 \text{ in.}}{2} \right)$$

$$= 280 \text{ kip-in.}$$

$$\phi_t P_n = 0.9 F_y d_g t_{g1}$$

$$= (0.9)(50 \text{ ksi})(21.0 \text{ in.})(0.75 \text{ in.})$$

$$= 709 \text{ kips}$$

$$\phi_v V_n = 1.00(0.60 F_y) d_g t_{g1}$$

$$= 1.00(0.60)(50 \text{ ksi})(21.0 \text{ in.})(0.75 \text{ in.})$$

$$= 473 \text{ kips}$$

$$\phi_b M_n = 0.9 F_y d_g^2 t_{g1} / 4$$

$$= 0.9(50 \text{ ksi})(21.0 \text{ in.})^2 (0.75 \text{ in.}) / 4$$

$$= 3,720 \text{ kip-in.}$$

73

Design gusset

Gusset check at section perpendicular to the member axis

$$\phi_t P_n = 0.9 F_y d_g t_{g1}$$

$$= (0.9)(50 \text{ ksi})(21.0 \text{ in.})(0.75 \text{ in.})$$

$$= 709 \text{ kips}$$

$$\phi_v V_n = 1.00(0.60 F_y) d_g t_{g1}$$

$$= 1.00(0.60)(50 \text{ ksi})(21.0 \text{ in.})(0.75 \text{ in.})$$

$$= 473 \text{ kips}$$

$$\phi_b M_n = 0.9 F_y d_g^2 t_{g1} / 4$$

$$= 0.9(50 \text{ ksi})(21.0 \text{ in.})^2 (0.75 \text{ in.}) / 4$$

$$= 3,720 \text{ kip-in.}$$

$$\sqrt{\left(\frac{M_{g1}}{\phi_b M_n} + \frac{N_{g1}}{\phi_t P_n} \right)^2 + \left(\frac{V_{g1}}{\phi_v V_n} \right)^2} = \sqrt{\left(\frac{280 \text{ kip-in.}}{3,720 \text{ kip-in.}} + \frac{27 \text{ kips}}{709 \text{ kips}} \right)^2 + \left(\frac{274 \text{ kips}}{473 \text{ kips}} \right)^2} = 0.590$$

74

Design gusset

Gusset diagonal section by approximate block-shear method

$$R_u = 568 \text{ kips}$$

$$A_{gv} = (0.75 \text{ in.})(20 \text{ in.}) = 15 \text{ in.}^2$$

$$A_{gt} = (0.75 \text{ in.})(12 \text{ in.}) = 9 \text{ in.}^2$$

$$U_{bs} = 1.0$$

$$\phi R_n \leq \phi(0.6 A_{gv} F_y + U_{bs} A_{gt} F_u)$$

$$= 0.75(0.6[15 \text{ in.}^2][50 \text{ ksi}] + 1.0[8.25 \text{ in.}^2][65 \text{ ksi}]) = 740 \text{ kips, O.K.}$$

$$\phi R_n \leq \phi(0.6 A_{gv} F_u + U_{bs} A_{gt} F_y)$$

$$= 0.75(0.6[12.375 \text{ in.}^2][65 \text{ ksi}] + 1.0[8.25 \text{ in.}^2][50 \text{ ksi}]) = 764 \text{ kips, O.K.}$$

$$A_{nv} = A_{gv} - (3.5)(0.75 \text{ in.}) \left(0.75 \text{ in.} + \frac{1}{16} \text{ in.} + \frac{1}{16} \text{ in.} \right) = 12.375 \text{ in.}^2$$

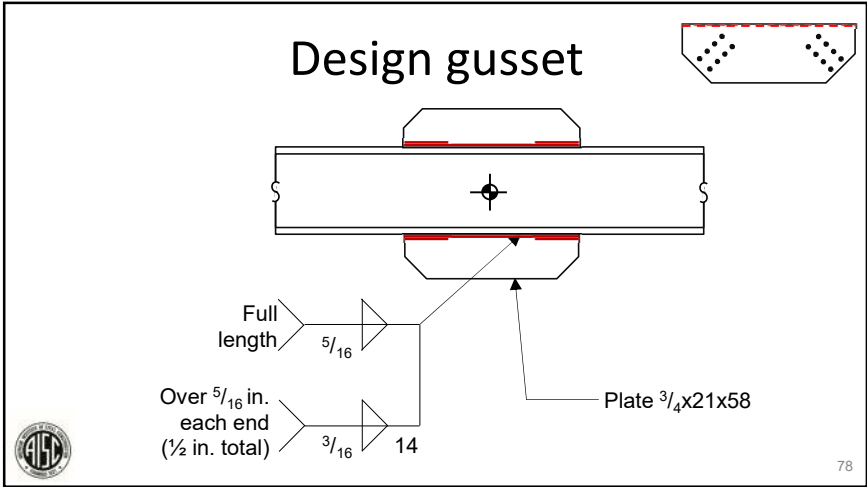
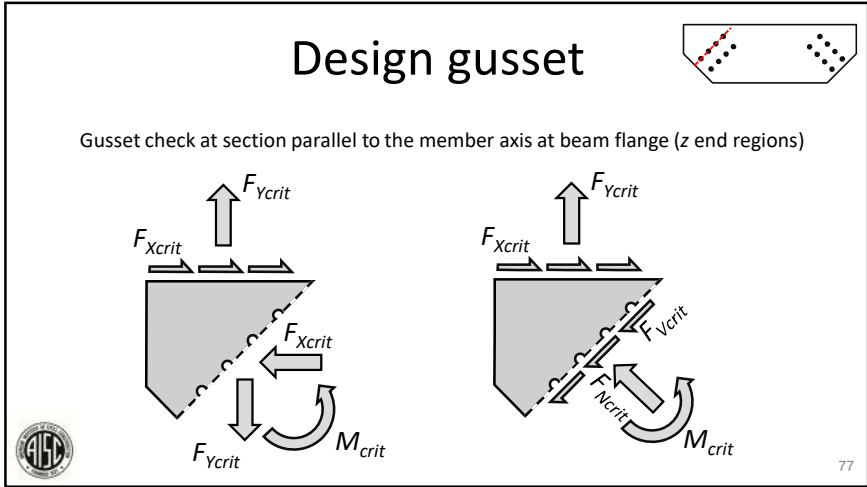
$$A_{nt} = A_{gt} - (0.75 \text{ in.}) \left(0.75 \text{ in.} + \frac{1}{16} \text{ in.} + \frac{1}{16} \text{ in.} \right) = 8.25 \text{ in.}^2$$

75

Design gusset


Gusset diagonal section (refer to paper for full geometry)

76



- ## Summary
- In seismic design, braces load the beam at chevron connections
 - The chevron effect is similar to panel-zone shear
 - The chevron effect may be significant for 4-brace connections
 - 2-brace connections typically have adequate beam shear strength
 - Statics determines the forces acting on the beam, but multiple stress distributions are admissible
 - Longer gussets will produce lower beam shear
 - The USM is simpler and is typically the first choice
 - The CSM is less conservative
- 79

AISC | Questions?



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Individual Session Registrants

PDH Certificates

- All WFH individuals associated with a group registration will be issued a certificate.
- All individuals attending at your connection: you will receive an email on how to report their attendance from: registration@aisc.org.
 - Be on the lookout: Check your spam filter! Check your junk folder!
 - Completely fill out online form. Don't forget to check the boxes next to each attendee's name!



8-Session Registrants

PDH Certificates

One certificate will be issued at the conclusion of all 8 sessions.



8-Session Registrants

Access to the quiz

Information for accessing the quiz will be emailed to you by Wednesday. It will contain a link to access the quiz. EMAIL COMES FROM NIGHTSCHOOL@AISC.ORG.

Quiz and attendance records

Posted Friday mornings. www.aisc.org/nightschool -- Click on Current Course Details.

Reasons for quiz

- EEU – You must take all quizzes and the final exam to receive EEU.
- PDHs – If you watch a recorded session, you must pass quiz for PDHs.
- REINFORCEMENT – Reinforce what you learn tonight. Get more out of the course.

Note: If you attend the live presentation, you do not have to take the quizzes to receive PDHs



8-Session Registrants

Access to the recording

Information for accessing the recording will be emailed to you by Wednesday. The recording will be available for four weeks. (For 8-session registrants only.) EMAIL COMES FROM NIGHTSCHOOL@AISC.ORG.

PDHs via recording


If you watch a recorded session, you must take *and pass* the quiz for PDHs.



8-Session Registrants

Night School Resources

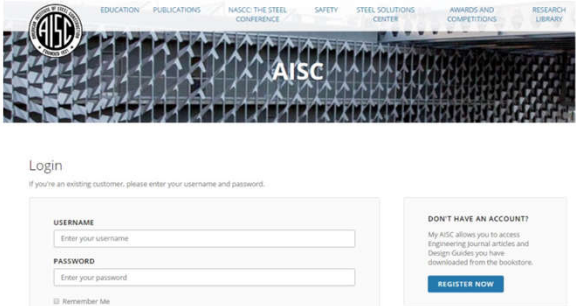
Find all your handouts, quizzes and quiz scores, recording access, and attendance information all in one place!



8-Session Registrants

Night School Resources

Go to www.aisc.org and sign in.

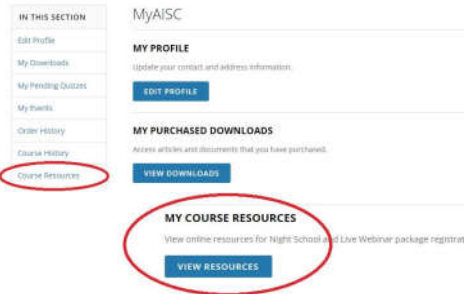


The screenshot shows the AISC website header with navigation links: EDUCATION, PUBLICATIONS, NASCC: THE STEEL CONFERENCE, SAFETY, STEEL SOLUTIONS CENTER, AWARDS AND COMPETITIONS, and RESEARCH LIBRARY. Below the header is a banner image of a steel structure with the AISC logo. Underneath is a 'Login' section with a form for 'USERNAME' and 'PASSWORD', and a 'DON'T HAVE AN ACCOUNT?' section with a 'REGISTER NOW' button.

8-Session Registrants

Night School Resources

Go to www.aisc.org and sign in.

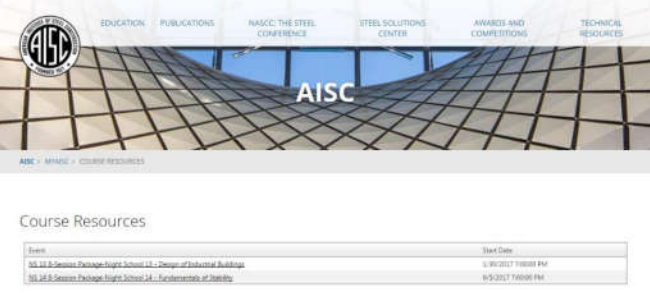


The screenshot shows the 'MyAISC' user dashboard. On the left is a sidebar with 'IN THIS SECTION' containing links like 'Edit Profile', 'My Downloads', 'My Pending Quizzes', 'My Events', 'Clear History', 'Course History', and 'Course Resources' (circled in red). The main content area has three sections: 'MY PROFILE' with an 'EDIT PROFILE' button, 'MY PURCHASED DOWNLOADS' with a 'VIEW DOWNLOADS' button, and 'MY COURSE RESOURCES' with a 'VIEW RESOURCES' button (circled in red). Below the 'MY COURSE RESOURCES' section, there is a table of course resources.

Event	Start Date
NL 24 8-Session Package (Night School 1) - Design of Industrial Buildings	0/19/2017 10:00 PM
NL 24 8-Session Package (Night School 1) - Fundamentals of Steels	0/9/2017 10:00 PM

8-Session Registrants

Night School Resources

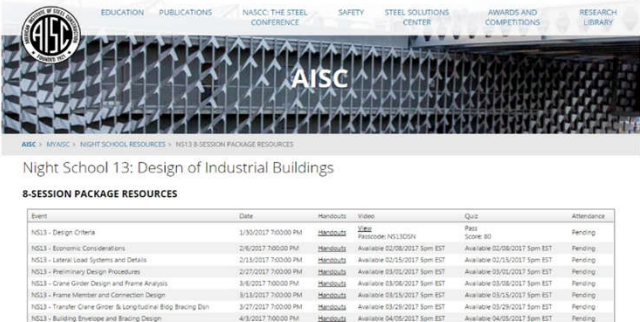


The screenshot shows the AISC website header with navigation links: EDUCATION, PUBLICATIONS, NASCC: THE STEEL CONFERENCE, STEEL SOLUTIONS CENTER, AWARDS AND COMPETITIONS, and TECHNICAL RESOURCES. Below the header is a banner image of a steel structure with the AISC logo. Underneath is a 'Course Resources' section with a table of course resources.

Event	Start Date
NL 24 8-Session Package (Night School 1) - Design of Industrial Buildings	0/19/2017 10:00 PM
NL 24 8-Session Package (Night School 1) - Fundamentals of Steels	0/9/2017 10:00 PM

8-Session Registrants

Night School Resources




Item	Date	Absolutes	Video	Quiz	Attendance
N013 - Design Criteria	1/30/2017 7:00:00 PM	Completed	Video	Pass Score: 80	Pending
N013 - Economic Considerations	2/6/2017 7:00:00 PM	Completed	Available 02/08/2017 5pm EST	Available 02/08/2017 5pm EST	Pending
N013 - Lateral Load Systems and Details	2/13/2017 7:00:00 PM	Completed	Available 02/15/2017 5pm EST	Available 02/15/2017 5pm EST	Pending
N013 - Preliminary Design Procedures	2/27/2017 7:00:00 PM	Completed	Available 03/01/2017 5pm EST	Available 03/01/2017 5pm EST	Pending
N013 - Crane Girder Design and Frame Analysis	3/6/2017 7:00:00 PM	Completed	Available 03/08/2017 5pm EST	Available 03/08/2017 5pm EST	Pending
N013 - Frame Member and Connection Design	3/13/2017 7:00:00 PM	Completed	Available 03/15/2017 5pm EST	Available 03/15/2017 5pm EST	Pending
N013 - Transfer Crane Girder & Longitudinal Brdg Bracing Det.	3/27/2017 7:00:00 PM	Completed	Available 03/29/2017 5pm EST	Available 03/29/2017 5pm EST	Pending
N013 - Building Envelope and Bracing Design	4/3/2017 7:00:00 PM	Completed	Available 04/05/2017 5pm EST	Available 04/05/2017 5pm EST	Pending

8-Session Registrants

Night School Resources


- Weekly “quiz and recording” email.
- Weekly updates of the master quiz and attendance record, found at www.aisc.org/nightschool28. Scroll down to Quiz and Attendance records.
 - Updated on Friday mornings.



8-Session Registrants

Night School Resources

- Webinar connection information
 - Reminder email sent out Monday mornings
- Links to handouts also found here




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